



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with start/stop system	1
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on the cooling system	2
1.5 Safety precautions when working on ignition system	2
2 Identification	3
2.1 Engine number/engine data	3
3 Repair instructions	6
3.1 Rules for cleanliness	6
3.2 General information	6
3.3 General repair instructions	7
3.4 Foreign objects in engine	7
3.5 Contact corrosion	7
3.6 Routing and attachment of lines	7
3.7 Fitting radiator and condensers	7
3.8 Nuts and bolts	7
3.9 Identification labels	8
3.10 Using impact drivers	8
3.11 Checking vacuum system	9
10 - Removing and installing engine	10
1 Removing and installing engine	10
1.1 Removing engine	10
1.2 Separating engine and gearbox	20
1.3 Securing engine on engine and gearbox support	23
1.4 Installing engine	25
2 Assembly mountings	30
2.1 Assembly overview – assembly mountings	30
2.2 Removing and installing engine mounting	33
2.3 Removing and installing gearbox mounting	34
2.4 Removing and installing pendulum support	35
2.5 Supporting engine in installation position	36
2.6 Adjusting assembly mountings	41
2.7 Checking adjustment of assembly mountings	43
3 Engine cover panel	45
3.1 Removing and installing engine cover	45
13 - Crankshaft group	46
1 Cylinder block (pulley end)	46
1.1 Assembly overview - poly V-belt drive	46
1.2 Assembly overview - sealing flange, belt pulley end	48
1.3 Removing and installing poly-V belt	50
1.4 Removing and installing tensioner for poly V-belt	52
1.5 Removing and installing vibration damper	52
1.6 Removing and installing engine support	56
1.7 Renewing crankshaft oil seal - pulley end	57
1.8 Removing and installing sealing flange on pulley end	60
2 Cylinder block, gearbox end	63
2.1 Assembly overview - cylinder block, gearbox end, flywheel	63
2.2 Assembly overview - cylinder block, gearbox end, drive plate	66



2.3	Removing and installing flywheel	68
2.4	Removing and installing drive plate	70
2.5	Removing and installing sealing flange on gearbox side	72
3	Crankshaft	85
3.1	Renewing needle bearing in crankshaft	85
3.2	Crankshaft dimensions	87
3.3	Measuring axial clearance of crankshaft	87
4	Pistons and conrods	89
4.1	Assembly overview - pistons and conrods	89
4.2	Removing and installing pistons	93
4.3	Checking pistons and cylinder bores	94
4.4	Separating new conrod	97
4.5	Checking radial clearance of conrods	97
4.6	Removing and installing oil spray jets	98
4.7	Setting piston to TDC position	100
15	Cylinder head, valve gear	103
1	Cylinder head	103
1.1	Assembly overview - cylinder head	103
1.2	Assembly overview - camshaft housing	105
1.3	Removing and installing cylinder head	108
1.4	Removing and installing camshaft housing	112
1.5	Checking compression	118
2	Toothed belt drive	121
2.1	Assembly overview - toothed belt cover	121
2.2	Assembly overview - toothed belt	122
2.3	Removing and installing toothed belt guard	125
2.4	Removing and installing toothed belt	126
2.5	Preassembling and installing valve timing tool	133
2.6	Checking valve timing	141
2.7	Adjusting valve timing	144
2.8	Removing toothed belt from camshaft	155
3	Valve gear	159
3.1	Assembly overview - valve gear	159
3.2	Removing and installing camshaft oil seal	162
3.3	Removing and installing camshaft adjuster	174
3.4	Removing and installing inlet camshaft control valve 1 N727	184
3.5	Removing and installing exhaust camshaft control valve 1 N318	185
3.6	Removing and installing valve stem oil seals	186
3.7	Removing and installing holder for oil seal	201
4	Inlet and exhaust valves	204
4.1	Checking valve guides	204
4.2	Checking valves	205
4.3	Valve dimensions	205
17	Lubrication	206
1	Sump, oil pump	206
1.1	Assembly overview - sump/oil pump	206
1.2	Engine oil:	211
1.3	Removing and installing lower part of sump	211
1.4	Removing and installing upper part of sump	218
1.5	Removing and installing oil pump	223
1.6	Removing and installing oil level and oil temperature sender G266	225
2	Engine oil cooler	227
2.1	Assembly overview - engine oil cooler	227



2.2	Removing and installing engine oil cooler	227
3	Crankcase ventilation	229
3.1	Assembly overview - crankcase breather system	229
3.2	Removing and installing oil separator	230
4	Oil filter, oil pressure switch	235
4.1	Assembly overview - oil pressure switches/oil pressure control	235
4.2	Removing and installing oil pressure sender G10	235
4.3	Checking oil pressure and oil pressure switch	237
4.4	Removing and installing oil filter housing	237
4.5	Removing and installing oil pressure regulating valve N428	238
19	Cooling	240
1	Cooling system/coolant	240
1.1	Connection diagram - coolant hoses	240
1.2	Assembly overview – coolant expansion tank	242
1.3	Checking cooling system for leaks	243
1.4	Draining and adding coolant	247
1.5	Flushing cooling system	255
1.6	Removing and installing coolant expansion tank	270
2	Coolant pump, regulation of cooling system	272
2.1	Assembly overview - coolant pump, thermostat	272
2.2	Assembly overview - electric coolant pump	274
2.3	Assembly overview - coolant temperature sender	274
2.4	Removing and installing electric coolant pump	275
2.5	Removing and installing coolant pump	278
2.6	Removing and installing toothed belt pulley for coolant pump	283
2.7	Removing and installing coolant temperature sender G62	285
2.8	Removing and installing radiator outlet coolant temperature sender G83	287
2.9	Removing and installing engine outlet coolant temperature sender G82	288
2.10	Removing and installing engine temperature regulation module GX33	290
2.11	Checking coolant pump	294
3	Coolant pipes	300
3.1	Assembly overview - coolant pipes	300
3.2	Removing and installing coolant pipes	302
4	Radiator, radiator fan	311
4.1	Assembly overview – radiator, radiator fan	311
4.2	Assembly overview – radiator cowl and radiator fan	313
4.3	Removing and installing radiator	314
4.4	Removing and installing water radiator for charge air cooling circuit	317
4.5	Removing and installing radiator cowl	321
4.6	Removing and installing radiator fan	322
21	Turbocharging/supercharging	324
1	Turbocharger	324
1.1	Assembly overview - turbocharger	324
1.2	Removing and installing turbocharger	328
1.3	Removing and installing connection for turbocharger	334
1.4	Removing and installing charge pressure control module GX34	336
2	Charge air system	338
2.1	Assembly overview - charge air system	338
2.2	Removing and installing charge air cooler	341
2.3	Removing and installing charge pressure sender GX26	344
2.4	Checking charge air system for leaks	345
2.5	Removing and installing air intake pipe	348
2.6	Checking charge air cooler for leaks	354



24 - Mixture preparation - injection	360
1 Injection system	360
1.1 Overview of fitting locations - injection system	360
2 Vacuum system	370
2.1 Assembly overview – vacuum system	370
2.2 Checking vacuum system	370
3 Air filter	372
3.1 Assembly overview - air filter housing	372
3.2 Removing and installing air filter housing	374
3.3 Removing and installing air guide on lock carrier	377
4 Intake manifold	379
4.1 Assembly overview – intake manifold	379
4.2 Removing and installing intake manifold	382
4.3 Removing and installing throttle valve module GX3	387
4.4 Cleaning throttle valve module GX3	389
5 Injectors	391
5.1 Assembly overview - fuel rail with injectors	391
5.2 Removing and installing fuel rail	393
5.3 Removing and installing injectors	394
5.4 Cleaning injectors	402
6 Senders and sensors	404
6.1 Removing and installing intake manifold sender GX9	404
6.2 Removing and installing fuel pressure sender G247	405
6.3 Checking fuel pressure sender G247	406
6.4 Removing and installing exhaust gas pressure sensor 1 G450	410
7 High-pressure pump	412
7.1 Assembly overview - high-pressure pump	412
7.2 Removing and installing high-pressure pump	413
7.3 Removing and installing high-pressure pipe	415
8 Lambda probe	418
8.1 Assembly overview - Lambda probe	418
8.2 Removing and installing lambda probe	419
9 Engine/motor control unit	422
9.1 Assembly overview – engine/motor control unit	422
9.2 Removing and installing engine control unit J623	422
26 - Exhaust system	424
1 Exhaust pipes and silencers	424
1.1 Assembly overview – silencers	424
1.2 Assembly overview - front exhaust pipe	427
1.3 Removing and installing silencer	428
1.4 Separating exhaust pipes from silencers	430
1.5 Aligning exhaust system free of stress	431
1.6 Checking exhaust system for leaks	432
1.7 Installation position of clamp	433
1.8 Removing and installing bracket for front exhaust pipe	434
2 Emission control	436
2.1 Assembly overview – emission control	436
2.2 Removing and installing catalytic converter	439
2.3 Removing and installing particulate filter	443
3 Secondary air system	444
3.1 Assembly overview - secondary air system	444
3.2 Removing and installing secondary air pump motor V101	446



3.3	Removing and installing secondary air inlet valve N112	448
3.4	Removing and installing sender 1 for secondary air pressure G609	449
28	- Ignition system	450
1	Ignition system	450
1.1	Assembly overview - ignition system	450
1.2	Removing and installing ignition coils with output stage	452
1.3	Removing and installing knock sensor 1 G61	456
1.4	Removing and installing engine speed sender G28	457
1.5	Removing and installing inlet camshaft position sender G1002	458
1.6	Removing and installing exhaust camshaft position sender G1003	460