



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with a start/stop system	1
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on the cooling system	2
1.5 Safety precautions when working on ignition system	2
2 Identification	3
2.1 Engine number/engine data	3
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 General information	5
3.3 General repair instructions	6
3.4 Foreign bodies in engine	6
3.5 Contact corrosion	6
3.6 Routing and attachment of lines	6
3.7 Fitting radiator and condensers	6
3.8 Nuts and bolts	7
3.9 Identification labels	7
3.10 Using impact drivers	7
3.11 Checking vacuum system	8
10 - Removing and installing engine	9
1 Removing and installing engine	9
1.1 Removing engine	9
1.2 Separating engine and gearbox	25
1.3 Securing engine on engine and gearbox support	26
1.4 Installing engine	28
2 Assembly mountings	32
2.1 Assembly overview - assembly mountings	32
2.2 Removing and installing engine mounting	35
2.3 Removing and installing gearbox mounting	35
2.4 Removing and installing pendulum support	38
2.5 Supporting engine in installation position	39
2.6 Adjusting assembly mountings	49
2.7 Checking adjustment of assembly mountings	52
13 - Crankshaft group	53
1 Cylinder block (pulley end)	53
1.1 Assembly overview - poly V-belt drive	53
1.2 Assembly overview - sealing flange, belt pulley end	57
1.3 Removing and installing poly-V belt	59
1.4 Removing and installing tensioner for poly V-belt	63
1.5 Removing and installing vibration damper	64
1.6 Removing and installing engine support	66
1.7 Renewing crankshaft oil seal - pulley end	69
1.8 Removing and installing sealing flange on pulley end	72
2 Cylinder block, gearbox end	76
2.1 Assembly overview - cylinder block, gearbox end, flywheel	76
2.2 Assembly overview - cylinder block, gearbox end, drive plate	77
2.3 Removing and installing flywheel	79
2.4 Removing and installing drive plate	80



2.5	Removing and installing sealing flange on gearbox side	82
3	Crankshaft	93
3.1	Crankshaft dimensions	93
3.2	Renewing needle bearing in crankshaft	93
3.3	Measuring axial clearance of crankshaft	96
4	Pistons and conrods	98
4.1	Assembly overview - pistons and conrods	98
4.2	Removing and installing pistons	102
4.3	Checking pistons and cylinder bores	103
4.4	Separating new conrod	106
4.5	Checking radial clearance of conrods	106
4.6	Removing and installing oil spray jets	107
4.7	Setting piston to TDC position	108
15	- Cylinder head, valve gear	113
1	Cylinder head	113
1.1	Assembly overview - cylinder head	113
1.2	Assembly overview - camshaft housing	116
1.3	Removing and installing cylinder head	123
1.4	Removing and installing camshaft housing	128
1.5	Checking compression	132
2	Toothed belt drive	135
2.1	Assembly overview - toothed belt cover	135
2.2	Assembly overview - toothed belt	136
2.3	Removing and installing toothed belt guard	140
2.4	Removing and installing toothed belt	141
2.5	Checking valve timing	154
2.6	Adjusting valve timing	161
2.7	Removing toothed belt from camshaft	179
3	Valve gear	184
3.1	Assembly overview - valve gear	184
3.2	Measuring axial play of camshaft	186
3.3	Removing and installing camshaft oil seal	187
3.4	Removing and installing camshaft adjuster	194
3.5	Removing and installing camshaft control valve 1 N205	212
3.6	Removing and installing exhaust camshaft control valve 1 N318	213
3.7	Removing and installing valve stem oil seals	213
3.8	Removing and installing toothed belt pulley	223
3.9	Removing and installing cam actuators	225
4	Inlet and exhaust valves	227
4.1	Checking valve guides	227
4.2	Checking valves	228
4.3	Valve dimensions	228
17	- Lubrication	229
1	Sump, oil pump	229
1.1	Assembly overview - sump/oil pump	229
1.2	Engine oil:	233
1.3	Removing and installing lower part of sump	233
1.4	Removing and installing upper part of sump	239
1.5	Removing and installing oil pump	246
1.6	Removing and installing oil level and oil temperature sender G266	247
2	Engine oil cooler	249
2.1	Assembly overview - engine oil cooler	249
2.2	Removing and installing engine oil cooler	249



3	Crankcase ventilation	251
3.1	Assembly overview - crankcase breather system	251
3.2	Removing and installing oil separator	252
4	Oil filter, oil pressure switch	256
4.1	Assembly overview - oil filter/oil pressure switch	256
4.2	Removing and installing oil pressure switch F1	257
4.3	Removing and installing oil pressure switch for reduced oil pressure F378	259
4.4	Checking oil pressure	260
4.5	Removing and installing oil pressure regulating valve N428	262
19	- Cooling	263
1	Cooling system/coolant	263
1.1	Connection diagram - coolant hoses	263
1.2	Assembly overview - engine preheater	264
1.3	Assembly overview – coolant expansion tank	265
1.4	Checking cooling system for leaks	266
1.5	Draining and adding coolant	269
1.6	Removing and installing coolant expansion tank	278
2	Coolant pump, regulation of cooling system	280
2.1	Assembly overview - coolant pump, thermostat	280
2.2	Assembly overview - electric coolant pump	283
2.3	Assembly overview - coolant temperature sender	283
2.4	Removing and installing electric coolant pump	284
2.5	Removing and installing coolant pump	286
2.6	Removing and installing thermostat	291
2.7	Removing and installing toothed belt pulley for coolant pump	294
2.8	Removing and installing coolant temperature sender G62	300
2.9	Removing and installing radiator outlet coolant temperature sender G83	301
2.10	Removing and installing engine preheating element Z97	302
3	Coolant pipes	306
3.1	Assembly overview - coolant pipes	306
3.2	Removing and installing coolant pipes	307
4	Radiator, radiator fan	314
4.1	Assembly overview - radiator/radiator fan	314
4.2	Assembly overview – radiator cowl and radiator fan	316
4.3	Assembly overview - radiator blind	318
4.4	Removing and installing radiator	321
4.5	Removing and installing water radiator for charge air cooling circuit	326
4.6	Removing and installing radiator cowl	327
4.7	Removing and installing radiator fan	329
4.8	Removing and installing radiator blind	330
4.9	Removing and installing radiator blind control motor V544	333
21	- Turbocharging/supercharging	338
1	Turbocharger	338
1.1	Assembly overview - turbocharger	338
1.2	Removing and installing turbocharger	342
1.3	Removing and installing charge pressure positioner V465	347
1.4	Removing and installing connection for turbocharger	350
2	Charge air system	354
2.1	Assembly overview - charge air system	354
2.2	Removing and installing charge air cooler	357
2.3	Removing and installing charge pressure sender GX26	360
2.4	Checking charge air system for leaks	360
2.5	Removing and installing air intake pipe	362



24 - Mixture preparation - injection	365
1 Injection system	365
1.1 Overview of fitting locations - injection system	365
2 Injectors	372
2.1 Assembly overview - fuel rail with injectors	372
2.2 Removing and installing fuel rail	374
2.3 Removing and installing injectors	374
2.4 Cleaning injectors	382
3 Air filter	385
3.1 Assembly overview - air filter housing	385
3.2 Removing and installing air filter housing	389
3.3 Removing and installing air guide on lock carrier	393
3.4 Removing and installing resonator for intake air	394
4 Intake manifold	395
4.1 Assembly overview – intake manifold	395
4.2 Removing and installing intake manifold	397
4.3 Removing and installing throttle valve module GX3	405
4.4 Cleaning throttle valve module GX3	406
4.5 Removing and installing activated charcoal filter solenoid valve 1 N80	407
5 Senders and sensors	409
5.1 Removing and installing fuel pressure sender G247	409
5.2 Checking fuel pressure sender G247	410
5.3 Removing and installing intake manifold sender GX9	412
6 Engine/motor control unit	414
6.1 Removing and installing engine control unit J623	414
7 High-pressure pump	421
7.1 Assembly overview - high-pressure pump	421
7.2 Removing and installing high-pressure pump	427
7.3 Removing and installing high-pressure pipe	431
8 Lambda probe	433
8.1 Assembly overview - Lambda probe	433
8.2 Removing and installing lambda probe	434
26 - Exhaust system	438
1 Exhaust pipes and silencers	438
1.1 Assembly overview – silencers	438
1.2 Assembly overview - front exhaust pipe	443
1.3 Separating exhaust pipes from silencers	443
1.4 Removing and installing silencer	447
1.5 Aligning exhaust system free of stress	452
1.6 Checking exhaust system for leaks	454
1.7 Installation position of clamp	454
1.8 Removing and installing bracket for front exhaust pipe	455
2 Emission control	457
2.1 Assembly overview – emission control	457
2.2 Removing and installing catalytic converter	460
2.3 Removing and installing particulate filter	465
3 Secondary air system	466
3.1 Assembly overview - secondary air system	466
3.2 Removing and installing secondary air pump motor V101	467
3.3 Removing and installing secondary air inlet valve N112	468
28 - Ignition system	471



1	Ignition system	471
1.1	Assembly overview - ignition system	471
1.2	Removing and installing ignition coils with output stage	473
1.3	Removing and installing knock sensor 1 G61	475
1.4	Removing and installing Hall sender	476
1.5	Removing and installing engine speed sender G28	477