



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety measures when working on vehicles with a start/stop system	1
1.2 Safety precautions when using testers and measuring instruments during a road test	1
2 Identification	2
2.1 Gearbox identification	2
3 Repair instructions	4
3.1 General repair instructions	4
4 Technical data	9
4.1 Capacities	9
4.2 Allocation gearbox - engine	9
4.3 Calculation of gear ratios	9
5 Overview - power transmission	11
5.1 Overview - power transmission - front-wheel drive	11
6 Electrical components	13
6.1 Overview of fitting locations - electrical components	13
30 - Clutch	15
1 Clutch mechanism	15
1.1 Assembly overview - pedal cluster	15
1.2 Assembly overview - clutch hydraulics	17
1.3 Assembly overview - clutch release mechanism	21
1.4 Removing and installing clutch pedal	23
1.5 Removing and installing over-centre spring	24
1.6 Removing and installing return spring	28
1.7 Removing and installing mounting bracket	31
1.8 Removing and installing bearing bush	36
1.9 Removing and installing clutch master cylinder	38
1.10 Removing and installing clutch slave cylinder	38
1.11 Removing and installing lines for clutch mechanism	40
1.12 Bleeding clutch mechanism	43
1.13 Checking clutch master cylinder and clutch slave cylinder	45
1.14 Removing and installing clutch position sender G476	45
1.15 Repairing clutch release mechanism	46
2 Clutch	48
2.1 Determining make of clutch	48
2.2 Assembly overview - clutch	49
2.3 Removing and installing clutch	52
34 - Controls, housing	68
1 Selector mechanism	68
1.1 Installation position - selector mechanism	68
1.2 Assembly overview - gear knob and cover	69
1.3 Assembly overview - selector mechanism	69
1.4 Removing and installing gear knob	71
1.5 Removing and installing selector mechanism	73
1.6 Adjusting selector mechanism	79
1.7 Checking selector mechanism	83
1.8 Renewing selector shaft seal	83
2 Removing and installing gearbox	85
2.1 Specified torques for gearbox	85
2.2 Removing gearbox	86



2.3	Installing gearbox	97
3	Assembly mountings	107
3.1	Assembly overview - assembly mountings	107
4	Transporting gearbox	111
5	Dismantling and assembling gearbox	113
5.1	Schematic overview - gearbox	113
5.2	Assembly overview - cover for gearbox housing and 5th/6th gear	114
5.3	Assembly overview - gearbox housing and selector mechanism	116
5.4	Assembly overview - selector unit	118
5.5	Assembly overview - input shaft, output shafts, differential, selector rods	118
5.6	Assembly overview - selector forks	120
5.7	Repairing selector unit	123
5.8	Repairing selector forks	124
5.9	Removing cover for gearbox housing and 5th and 6th gears	129
5.10	Dismantling and assembling gearbox	137
5.11	Installing cover for gearbox housing and 5th and 6th gears	154
6	Gearbox housing, clutch housing	162
6.1	Assembly overview - gearbox housing	162
6.2	Assembly overview - clutch housing	165
6.3	Assembly overview - gearbox housing cover	167
6.4	Repairing gearbox housing	168
6.5	Repairing clutch housing	176
6.6	Repairing gearbox housing cover	181
7	Securing to engine and gearbox support	185
8	Gear oil	190
8.1	Checking gear oil level	190
8.2	Draining and filling gear oil	190
35 - Gears, shafts		193
1	Input shaft	193
1.1	Assembly overview - input shaft	193
1.2	Dismantling and assembling input shaft	195
1.3	Adjusting input shaft	201
2	Output shaft	207
2.1	Assembly overview - output shaft	207
2.2	Dismantling and assembling output shaft	210
2.3	Adjusting output shaft	225
3	Reverse shaft	231
3.1	Assembly overview - reverse shaft	231
3.2	Dismantling and assembling reverse shaft	233
39 - Final drive - differential		237
1	Oil seals	237
1.1	Overview of fitting locations - oil seals	237
1.2	Renewing left seal	237
1.3	Renewing right seal	240
1.4	Renewing input shaft seal	245
2	Differential	248
2.1	Assembly overview - differential	248
2.2	Dismantling and assembling differential	250
2.3	Adjusting differential	257
3	Adjustment overview	261