



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Safety information</b> .....	<b>1</b>
1.1 Safety measures when working on vehicles with a start/stop system .....	1
1.2 Safety precautions when using testers and measuring instruments during a road test .....	1
<b>2 Identification</b> .....	<b>3</b>
2.1 Gearbox identification .....	3
<b>3 Repair notes</b> .....	<b>4</b>
3.1 General repair instructions .....	4
<b>4 Technical data</b> .....	<b>8</b>
4.1 Capacities .....	8
4.2 Allocation gearbox - engine .....	8
4.3 Calculation of gear ratios .....	8
<b>5 Overview - power transmission</b> .....	<b>10</b>
5.1 Overview - power transmission - front-wheel drive .....	10
<b>6 Electrical components</b> .....	<b>12</b>
6.1 Overview of fitting locations - electrical components .....	12
<b>30 - Clutch</b> .....	<b>14</b>
<b>1 Clutch operation</b> .....	<b>14</b>
1.1 Assembly overview - pedal cluster .....	14
1.2 Assembly overview - clutch hydraulics .....	17
1.3 Assembly overview - clutch release mechanism .....	21
1.4 Removing and installing over-centre spring .....	22
1.5 Removing and installing clutch pedal .....	26
1.6 Removing and installing mounting bracket .....	32
1.7 Removing and installing clutch master cylinder .....	38
1.8 Removing and installing clutch slave cylinder .....	40
1.9 Checking clutch master cylinder and clutch slave cylinder .....	42
1.10 Removing and installing clutch position sender G476 .....	42
1.11 Bleeding clutch mechanism .....	45
1.12 Repairing clutch release mechanism .....	46
<b>2 Clutch</b> .....	<b>48</b>
2.1 Determining make of clutch .....	48
2.2 Assembly overview - clutch .....	49
2.3 Removing and installing clutch .....	53
<b>34 - Controls, housing</b> .....	<b>63</b>
<b>1 Selector mechanism</b> .....	<b>63</b>
1.1 Installation position - selector mechanism .....	63
1.2 Assembly overview - gear knob and cover .....	65
1.3 Assembly overview - Gear lever and selector housing .....	66
1.4 Assembly overview - Selector cables .....	68
1.5 Removing and installing gear knob .....	70
1.6 Dismantling and assembling selector mechanism .....	72
1.7 Removing and installing selector mechanism .....	78
1.8 Removing and installing gear selector cable and gate selector cable .....	83
1.9 Adjusting selector mechanism .....	85
1.10 Checking selector mechanism .....	87
1.11 Renewing oil seal for selector shaft .....	88
<b>2 Removing and installing gearbox.</b> .....	<b>90</b>
2.1 Specified torques for gearbox .....	90
2.2 Removing gearbox .....	90



2.3	Installing gearbox	101
<b>3</b>	<b>Assembly mounting</b>	<b>109</b>
3.1	Assembly overview - assembly mountings	109
<b>4</b>	<b>Transporting gearbox</b>	<b>111</b>
<b>5</b>	<b>Dismantling and assembling gearbox</b>	<b>112</b>
5.1	Schematic overview - gearbox	112
5.2	Assembly overview - cover for gearbox housing and 5th/6th gear	114
5.3	Assembly overview - gearbox housing and selector mechanism	116
5.4	Assembly overview - selector unit	118
5.5	Assembly overview - input shaft, output shafts, differential, selector rods	119
5.6	Assembly overview - selector forks	120
5.7	Repairing selector unit	123
5.8	Repairing selector forks	124
5.9	Removing cover for gearbox housing and 5th and 6th gears	127
5.10	Dismantling and assembling gearbox	133
5.11	Installing cover for gearbox housing and 5th and 6th gears	147
<b>6</b>	<b>Gearbox housing, clutch housing</b>	<b>152</b>
6.1	Assembly overview - gearbox housing	152
6.2	Assembly overview - clutch housing	154
6.3	Assembly overview - gearbox housing cover	155
6.4	Repairing gearbox housing	156
6.5	Repairing clutch housing	163
6.6	Repairing gearbox housing cover	168
<b>7</b>	<b>Installing to engine and gearbox support</b>	<b>170</b>
<b>8</b>	<b>Gear oil</b>	<b>171</b>
8.1	Checking gear oil level	171
8.2	Draining and filling gear oil	171
<b>35 - Gears, shafts</b>		<b>174</b>
<b>1</b>	<b>Input shaft</b>	<b>174</b>
1.1	Assembly overview - input shaft	174
1.2	Dismantling and assembling input shaft	176
1.3	Adjusting input shaft	180
<b>2</b>	<b>Output shaft</b>	<b>186</b>
2.1	Assembly overview - output shaft	186
2.2	Dismantling and assembling output shaft	189
2.3	Adjusting output shaft	199
<b>3</b>	<b>Reverse shaft</b>	<b>206</b>
3.1	Assembly overview - reverse shaft	206
3.2	Dismantling and assembling reverse shaft	209
<b>39 - Final drive - differential</b>		<b>212</b>
<b>1</b>	<b>Oil seals</b>	<b>212</b>
1.1	Overview of fitting locations - seals	212
1.2	Renewing left oil seal	213
1.3	Renewing right oil seal	215
1.4	Renewing input shaft seal	219
<b>2</b>	<b>Differential</b>	<b>221</b>
2.1	Assembly overview - differential	221
2.2	Dismantling and assembling differential	223
2.3	Adjusting differential	228
<b>3</b>	<b>Adjustment overview</b>	<b>232</b>