



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on air conditioning systems	1
1.2 Safety measures for working on vehicles with high-voltage system	1
1.3 Safety precautions when working in the vicinity of high-voltage components	2
1.4 Safety measures when working on vehicles with a start/stop system	3
1.5 Safety precautions when using testers and measuring instruments during a road test	3
1.6 Safety precautions when working on the cooling system	3
1.7 Safety precautions when handling refrigerants	3
1.8 Safety precautions for working on vehicles with auxiliary/supplementary heater	4
2 General information	6
2.1 Type plates	6
2.2 Notes concerning odours in air conditioned vehicles	7
2.3 Notes for vehicles with start-stop system	8
2.4 Notes on dust and pollen filter	9
3 Repair notes	10
3.1 Rules for cleanliness	10
3.2 Nuts and bolts	10
3.3 Checking heater output	11
3.4 Checking cooling output	13
3.5 Working on refrigerant circuit	15
3.6 Paint work on vehicles with air conditioning system	16
3.7 Refrigerant circuit seals	16
4 Technical data	17
4.1 Refrigerant capacity	17
4.2 Refrigerant oil capacities	17
4.3 Oil distribution	18
80 - Heating	19
1 Overview of fitting locations - heating	19
1.1 Overview of fitting locations – components not located in passenger compartment	19
1.2 Overview of fitting locations - components located in front section of passenger compartment	20
2 Heater	21
2.1 Assembly overview – heater unit	21
2.2 Removing and installing flexible shafts	23
3 Control motors	28
3.1 Removing and installing fresh air and air recirculation flap control motor V154	28
4 Air duct	29
5 Operating and display unit	30
5.1 Overview of operating and display unit	30
5.2 Removing and installing operating and display unit	32
6 Other controlling and regulating components	35
87 - Air conditioning system	36
1 Overview of fitting locations - air conditioning system	36
1.1 Overview of fitting locations – components not located in passenger compartment	36
1.2 Overview of fitting locations - components located in front section of passenger compartment	38
2 Refrigerant circuit	41
2.1 System overview - refrigerant circuit	41
2.2 Assembly overview – condenser	43



2.3	Removing and installing high-pressure sender G65	44
2.4	Removing and installing expansion valve	45
2.5	Removing and installing condenser	50
2.6	Removing and installing desiccant bag or cartridge	53
2.7	Removing and installing evacuating and charging valves on low and high-pressure side	56
2.8	Removing and installing refrigerant line from condenser to evaporator	58
2.9	Removing and installing refrigerant line from condenser to air conditioner compressor	62
2.10	Removing and installing refrigerant line from air conditioner compressor to evaporator	69
3	Air conditioner compressor	78
3.1	Assembly overview – drive unit of air conditioner compressor	78
3.2	Removing air conditioner compressor from and installing on bracket	79
3.3	Removing and installing air conditioner compressor	83
3.4	Checking high-pressure safety valve on air conditioner compressor	92
4	Control motors	94
4.1	Overview of fitting locations – control motors at front	94
4.2	Removing and installing temperature flap control motor V68	96
4.3	Removing and installing centre flap control motor V70	98
4.4	Removing and installing defroster flap control motor V107	99
4.5	Removing and installing air recirculation flap control motor V113	101
4.6	Removing and installing left temperature flap control motor V158	105
4.7	Removing and installing right temperature flap control motor V159	107
4.8	Removing and installing fresh air/air recirculation, air flow flap control motor V425	109
4.9	Removing and installing air distribution flap control motor V428	112
5	Front heater and air conditioning unit	113
5.1	Assembly overview – heater and air conditioning unit	113
5.2	Assembly overview – evaporator housing	118
5.3	Removing and installing evaporator	118
5.4	Checking auxiliary air heater element Z35	120
5.5	Removing and installing auxiliary air heater element Z35	123
5.6	Removing and installing heater and air conditioning unit	127
5.7	Dismantling and assembling heater and air conditioning unit	134
5.8	Removing and installing air distribution housing	136
5.9	Removing and installing dust and pollen filter	138
5.10	Removing and installing fresh air blower V2	140
5.11	Removing and installing fresh air blower control unit J126	141
5.12	Removing and installing heat exchanger	142
5.13	Removing and installing coolant pipes on heat exchanger	155
5.14	Removing and installing evaporator temperature sensor G308	159
5.15	Removing and installing condensation drain	160
5.16	Checking condensation drain	160
5.17	Removing and installing baffle plate	161
5.18	Removing and installing fresh air blower series resistor with overheating fuse N24	162
6	Air duct	164
6.1	Assembly overview – air duct and air distribution in passenger compartment	164
6.2	Removing and installing driver side footwell vents	166
6.3	Removing and installing front passenger side footwell vents	167
6.4	Removing and installing rear footwell vent	168
6.5	Installing plug in air duct to centre vent	169
6.6	Removing and installing air ducts	170
6.7	Removing and installing forced ventilation for passenger compartment	171
6.8	Checking forced ventilation for passenger compartment	172
6.9	Removing and installing fresh air intake	172
6.10	Removing and installing intake duct	173
6.11	Removing and installing air duct for defroster vent	174
6.12	Removing and installing air duct for centre dash panel vent	175



7	Operating and display unit	176
7.1	Overview of operating and display unit	176
7.2	Removing and installing operating and display unit	180
8	Other controlling and regulating components	183
8.1	Removing and installing sunlight penetration photosensor G107	183
8.2	Working principles of air quality sensor G238	184
8.3	Removing and installing air quality sensor G238	186
8.4	Removing and installing ambient temperature sensor G17	187
8.5	Removing and installing humidity sender for air conditioning system G260	187
8.6	Removing and installing left vent temperature sender G150	187
8.7	Removing and installing right vent temperature sender G151	188
8.8	Removing and installing left footwell vent temperature sender G261	189
8.9	Removing and installing right footwell vent temperature sender G262	189