



Contents

00 - Technical data	1
1 Safety instructions	1
1.1 Safety precautions when working on fuel supply system	1
1.2 Safety precautions during road tests in which test and measuring equipment is used	2
1.3 Safety precautions when working on ignition system	2
1.4 Safety precautions when working on cooling system	3
2 Identification	4
2.1 Engine number, engine data	4
3 Repair instructions	6
3.1 Rules for cleanliness	6
3.2 Foreign objects in engine	6
3.3 Contact corrosion	6
3.4 Routing and securing lines	6
3.5 Installing coolers, condensers and radiators	6
10 - Removing and installing engine	8
1 Removing and installing engine	8
1.1 Removing engine	8
1.2 Securing engine on engine and gearbox support	14
1.3 Installing engine	15
2 Assembly mountings	19
2.1 Assembly overview - assembly mountings	19
2.2 Removing and installing engine mountings	20
2.3 Supporting engine in installation position	24
2.4 Adjusting assembly mountings	27
2.5 Checking adjustment of assembly mountings	29
13 - Crankshaft group	30
1 Cylinder block (pulley end)	30
1.1 Assembly overview - cylinder block (pulley end)	30
1.2 Removing and installing poly V-belt	31
1.3 Renewing crankshaft oil seal - belt pulley end	33
1.4 Removing and installing sealing flange on pulley end	36
2 Cylinder block, gearbox end	39
2.1 Assembly overview - cylinder block, gearbox end	39
2.2 Removing and installing drive plate	40
3 Crankshaft	42
3.1 Assembly overview - crankshaft	42
3.2 Crankshaft dimensions	44
4 Pistons and conrods	45
4.1 Assembly overview - pistons and conrods	45
4.2 Separating new conrod	46
4.3 Checking piston and cylinder bore	47
15 - Cylinder head, valve gear	50
1 Cylinder head	50
1.1 Assembly overview - cylinder head	50
1.2 Removing and installing cylinder head	52
1.3 Checking compression	56
2 Toothed belt drive	59
2.1 Assembly overview - toothed belt	59
2.2 Removing and installing toothed belt	61



2.3	Checking tensioning device for toothed belt drive	65
3	Valve gear	67
3.1	Assembly overview - valve gear	67
3.2	Removing and installing camshaft oil seal	70
3.3	Removing and installing camshaft	72
3.4	Checking hydraulic compensation elements	74
3.5	Removing and installing valve stem seals	75
4	Inlet and exhaust valves	78
4.1	Reworking valve seats	78
4.2	Checking valve guides	79
4.3	Renewing valve guides	80
17	- Lubrication	82
1	Sump, oil pump	82
1.1	Assembly overview - sump and oil pump	82
1.2	Engine oil	83
1.3	Removing and installing oil sump	84
1.4	Removing and installing oil pump	88
2	Oil filter, oil pressure switch	90
2.1	Checking oil pressure and oil pressure switch	90
2.2	Removing and installing oil filter housing	91
19	- Cooling	94
1	Cooling system, coolant	94
1.1	Coolant hose schematic diagram	94
1.2	Assembly overview - engine preheater	95
1.3	Checking cooling system for leaks	95
1.4	Draining and filling coolant	97
2	Coolant pump, regulation of cooling system	103
2.1	Assembly overview - coolant pump, thermostat	103
2.2	Removing and installing coolant pump	105
2.3	Removing and installing thermostat	106
3	Radiator and radiator fan	108
3.1	Assembly overview - radiator and radiator fan	108
3.2	Removing and installing radiator	110
3.3	Removing and installing radiator fan V7 and radiator fan 2 V177	111
24	- Mixture preparation - injection	113
1	Injection system	113
1.1	Overview of fitting locations - injection system	113
1.2	Filling and bleeding fuel system	114
2	Injectors	117
2.1	Removing and installing fuel rail	117
2.2	Removing and installing injectors	118
2.3	Checking injectors	119
3	Air filter	123
3.1	Assembly overview - air filter housing	123
4	Intake manifold	125
4.1	Assembly overview - intake manifold	125
4.2	Assembly overview - lower part of intake manifold with fuel rail	126
4.3	Removing and installing intake manifold with fuel rail	127
5	Senders and sensors	129
5.1	Checking fuel pressure sender	129
6	Engine control unit	132



6.1	Removing and installing engine control unit	132
26	- Exhaust system	135
1	Exhaust pipes, silencers	135
1.1	Assembly overview - silencers	135
1.2	Separating exhaust pipes, silencers	136
1.3	Installation position of clamp	138
1.4	Aligning exhaust system free of stress	139
2	Emission control	141
2.1	Assembly overview - emission control	141
28	- Ignition system	144
1	Ignition system	144
1.1	Assembly overview - ignition system	144
1.2	Test data, spark plugs	145