



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with a start/stop system	1
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on the cooling system	2
1.5 Safety precautions when working on ignition system	2
2 Identification	3
2.1 Engine number/engine data	3
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 General notes	5
3.3 General repair notes	6
3.4 Checking vacuum system	6
10 - Removing and installing engine	8
1 Removing and installing engine	8
1.1 Removing engine	8
1.2 Separating engine and gearbox	20
1.3 Securing engine on engine and gearbox support	22
1.4 Installing engine	24
2 Assembly mountings	28
2.1 Assembly overview - assembly mountings	28
2.2 Removing and installing engine mounting	31
2.3 Removing and installing gearbox mounting	33
2.4 Removing and installing pendulum support	34
2.5 Supporting engine in installation position	35
2.6 Adjusting assembly mountings	44
2.7 Checking adjustment of assembly mountings	46
3 Engine cover panel	47
3.1 Removing and installing engine cover	47
13 - Crankshaft group	48
1 Cylinder block (pulley end)	48
1.1 Assembly overview - cylinder block (pulley end)	48
1.2 Removing and installing poly-V belt	50
1.3 Removing and installing tensioner for poly V-belt	52
1.4 Removing and installing vibration damper	52
1.5 Removing and installing bracket for ancillaries	60
1.6 Removing and installing engine support	64
2 Cylinder block, gearbox end	66
2.1 Assembly overview - cylinder block, gearbox end	66
2.2 Assembly overview - drive plate	67
2.3 Removing and installing drive plate	68
2.4 Removing and installing flywheel	70
2.5 Removing and installing sealing flange on gearbox side	72
3 Crankshaft	81
3.1 Assembly overview - crankshaft	81
3.2 Crankshaft dimensions	83
3.3 Allocation of main bearing shells	83
3.4 Renewing needle bearing in crankshaft	85
3.5 Measuring axial clearance of crankshaft	88



3.6	Measuring radial clearance of crankshaft	89
3.7	Removing and installing sender wheel	90
4	Balancer shaft	92
4.1	Assembly overview - balance shaft	92
4.2	Removing and installing balance shaft	93
4.3	Renewing oil seal for balance shaft (inlet side)	98
5	Pistons and conrods	100
5.1	Assembly overview - pistons and conrods	100
5.2	Removing and installing pistons	102
5.3	Checking pistons and cylinder bores	103
5.4	Separating new conrod	105
5.5	Checking radial clearance of conrods	106
15	- Cylinder head, valve gear	108
1	Cylinder head	108
1.1	Assembly overview - cylinder head	108
1.2	Assembly overview - camshaft housing	111
1.3	Removing and installing cylinder head	113
1.4	Removing and installing vacuum pump	118
1.5	Checking compression	120
2	Cover for timing chain	123
2.1	Assembly overview - cover for timing chain	123
2.2	Removing and installing timing chain cover	126
2.3	Renewing seal for vibration damper	134
3	Chain drive	138
3.1	Assembly overview - camshaft timing chains	138
3.2	Assembly overview - drive chain for balance shaft	142
3.3	Removing and installing camshaft timing chain	145
3.4	Removing and installing drive chain for balance shaft	162
3.5	Checking timing chain	162
3.6	Checking valve timing	163
4	Valve gear	167
4.1	Assembly overview - valve gear	167
4.2	Removing and installing camshaft	169
4.3	Removing and installing camshaft control valve 1 N205	186
4.4	Removing and installing valve stem seals	187
5	Inlet and exhaust valves	200
5.1	Checking valve guides	200
5.2	Checking valves	201
5.3	Valve dimensions	201
17	- Lubrication	202
1	Sump, oil pump	202
1.1	Assembly overview - sump/oil pump	202
1.2	Engine oil:	205
1.3	Removing and installing lower part of sump	205
1.4	Removing and installing upper part of sump	208
1.5	Removing and installing oil pump	213
1.6	Removing and installing oil level and oil temperature sender G266	215
2	Engine oil cooler	217
2.1	Assembly overview - engine oil cooler	217
2.2	Removing and installing engine oil cooler	217
2.3	Removing and installing mechanical switching valve	219
3	Crankcase ventilation	220



3.1	Assembly overview - crankcase breather system	220
3.2	Removing and installing oil separator	221
4	Oil filter, oil pressure switch	222
4.1	Assembly overview - oil filter	222
4.2	Assembly overview - oil pressure switches/oil pressure control	222
4.3	Removing and installing oil pressure switch F1	223
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	225
4.5	Checking oil pressure and oil pressure switch	226
4.6	Removing and installing oil pressure regulating valve N428	229
19	Cooling	231
1	Cooling system/coolant	231
1.1	Connection diagram - coolant hoses	231
1.2	Checking cooling system for leaks	233
1.3	Draining and adding coolant	236
2	Coolant pump, regulation of cooling system	244
2.1	Assembly overview - coolant pump, thermostat	244
2.2	Assembly overview - electric coolant pump	246
2.3	Assembly overview - coolant temperature sender	247
2.4	Removing and installing continued coolant circulation pump V51	248
2.5	Removing and installing coolant pump	251
2.6	Removing and installing toothed belt for coolant pump	252
2.7	Removing and installing thermostat housing	255
2.8	Removing and installing coolant temperature sender G62	258
2.9	Removing and installing radiator outlet coolant temperature sender G83	259
3	Coolant pipes	261
3.1	Assembly overview - coolant pipes	261
3.2	Removing and installing coolant pipes	261
3.3	Removing and installing upper coolant pipes	263
4	Radiator, radiator fan	265
4.1	Assembly overview - radiator/radiator fan	265
4.2	Assembly overview - radiator cowl and radiator fan	266
4.3	Assembly overview - radiator blind	267
4.4	Removing and installing radiator	270
4.5	Removing and installing radiator cowl	271
4.6	Removing and installing radiator fan	272
4.7	Removing and installing auxiliary radiator	272
4.8	Removing and installing radiator blind	274
4.9	Removing and installing radiator blind control motor V544	276
21	Turbocharging/supercharging	282
1	Turbocharger	282
1.1	Assembly overview - turbocharger	282
1.2	Removing and installing turbocharger	288
2	Charge air system	298
2.1	Assembly overview - charge air system	298
2.2	Removing and installing charge air cooler	300
2.3	Removing and installing charge pressure sender G31	302
2.4	Checking charge air system for leaks	302
24	Mixture preparation - injection	305
1	Injection system	305
1.1	Overview of fitting locations - injection system	305
2	Injectors	309
2.1	Assembly overview - fuel rail with injectors	309



2.2	Removing and installing fuel rail	311
2.3	Removing and installing injectors	312
2.4	Renewing seals on injectors	314
2.5	Cleaning injectors	317
3	Air filter	320
3.1	Assembly overview - air filter housing	320
3.2	Removing and installing air filter housing	322
4	Intake manifold	324
4.1	Assembly overview – intake manifold	324
4.2	Removing and installing intake manifold	326
4.3	Removing and installing throttle valve module GX3	332
4.4	Cleaning throttle valve module GX3	333
5	Senders and sensors	335
5.1	Assembly overview - actuator for structure-borne sound and control unit for structure-borne sound	335
5.2	Control unit for structure-borne sound J869 and actuator for structure-borne sound R214	336
5.3	Removing and installing fuel pressure sender G247	337
5.4	Checking fuel pressure sender G247	339
5.5	Removing and installing intake manifold sender GX9	342
6	Engine control unit	343
6.1	Removing and installing engine control unit J623	343
7	High-pressure pump	347
7.1	Assembly overview - high-pressure pump	347
7.2	Removing and installing high-pressure pump	349
8	Lambda probe	353
8.1	Assembly overview - Lambda probe	353
8.2	Removing and installing Lambda probe 1 before catalytic converter GX10	353
8.3	Removing and installing Lambda probe 1 after catalytic converter GX7	355
26 - Exhaust system		357
1	Exhaust pipes and silencers	357
1.1	Assembly overview – silencers	357
1.2	Removing and installing rear silencer	358
1.3	Aligning exhaust system free of stress	360
1.4	Checking exhaust system for leaks	361
1.5	Installation position of clamp	361
2	Emission control	364
2.1	Assembly overview – emission control	364
2.2	Removing and installing catalytic converter	364
3	Secondary air system	369
3.1	Assembly overview - secondary air system	369
3.2	Removing and installing secondary air pump motor V101	371
3.3	Removing and installing secondary air inlet valve N112	371
28 - Ignition system		373
1	Ignition system	373
1.1	Assembly overview - ignition system	373
1.2	Test data, spark plugs	374
1.3	Removing and installing ignition coils with output stage	375
1.4	Removing and installing knock sensor 1 G61	376
1.5	Removing and installing Hall sender	378
1.6	Removing and installing engine speed sender G28	378