



Contents

00 - Technical data	1
1 Safety instructions	1
1.1 Safety precautions when working on fuel supply system	1
1.2 Safety precautions during road tests in which test and measuring equipment is used	2
1.3 Safety precautions when working on ignition system	2
1.4 Safety precautions when working on cooling system	3
2 Identification	4
2.1 Engine number, engine data	4
3 Repair instructions	6
3.1 Rules for cleanliness	6
3.2 Foreign objects in engine	6
3.3 Contact corrosion	6
3.4 Routing and securing lines	6
3.5 Installing coolers, condensers and radiators	6
10 - Removing and installing engine	8
1 Removing and installing engine	8
1.1 Removing engine	8
1.2 Separating engine and gearbox	16
1.3 Securing engine on engine and gearbox support	17
1.4 Installing engine	19
2 Assembly mountings	22
2.1 Assembly overview - assembly mountings	22
2.2 Removing and installing engine mountings	24
2.3 Supporting engine in installation position	29
2.4 Adjusting assembly mountings	35
2.5 Checking adjustment of assembly mountings (engine and gearbox mountings)	37
3 Engine cover panel	38
3.1 Removing and installing engine cover panel	38
13 - Crankshaft group	39
1 Cylinder block (pulley end)	39
1.1 Assembly overview - poly V-belt drive	39
1.2 Assembly overview - cylinder block (pulley end)	42
1.3 Removing and installing poly V-belt	44
1.4 Removing and installing vibration damper	45
1.5 Removing and installing ancillary bracket	49
1.6 Renewing crankshaft oil seal - belt pulley end	50
2 Cylinder block, gearbox end	54
2.1 Assembly overview - cylinder block, gearbox end	54
2.2 Removing and installing sealing flange on gearbox side	55
3 Crankshaft	65
3.1 Assembly overview - crankshaft	65
3.2 Crankshaft dimensions	66
3.3 Renewing needle bearing in crankshaft	66
4 Pistons and conrods	69
4.1 Assembly overview - pistons and conrods	69
4.2 Checking piston and cylinder bore	71
4.3 Separating new conrod	72
4.4 Removing and installing pistons	73
4.5 Removing and installing oil spray jets	74



15 - Cylinder head, valve gear	76
1 Cylinder head	76
1.1 Assembly overview - cylinder head	76
1.2 Removing and installing cylinder head	78
1.3 Removing and installing camshaft housing	79
1.4 Checking compression	85
2 Cover for timing chain	88
2.1 Removing and installing valve timing housing	88
3 Chain drive	91
3.1 Removing and installing timing chain and chain drive for oil pump	91
3.2 Checking timing chain	98
3.3 Checking valve timing	106
3.4 Adjusting valve timing	109
4 Valve gear	117
4.1 Assembly overview - valve gear	117
4.2 Measuring axial play of camshaft	118
4.3 Removing and installing valve stem seals	119
5 Inlet and exhaust valves	122
5.1 Reworking valve seats	122
5.2 Checking valve guides	123
17 - Lubrication	125
1 Sump, oil pump	125
1.1 Assembly overview - sump and oil pump	125
1.2 Engine oil	126
1.3 Removing and installing sump	127
1.4 Removing and installing oil pump	131
2 Oil filter, oil pressure switch	134
2.1 Checking oil pressure and oil pressure switch	134
19 - Cooling	136
1 Cooling system, coolant	136
1.1 Coolant hose schematic diagram	136
1.2 Checking cooling system for leaks	136
1.3 Draining and filling coolant	138
2 Coolant pump, regulation of cooling system	144
2.1 Assembly overview - thermostat	144
2.2 Removing and installing coolant circulation pump V50	145
2.3 Removing and installing coolant pump	146
2.4 Removing and installing coolant pump pulley	151
3 Radiator and radiator fan	156
3.1 Assembly overview - radiator and radiator fan	156
3.2 Removing and installing radiator	158
3.3 Removing and installing radiator cowling	159
3.4 Removing and installing radiator fan V7 and radiator fan 2 V177	159
21 - Turbocharging/supercharging	161
1 Turbocharger	161
1.1 Assembly overview - turbocharger	161
1.2 Assembly overview - turbocharger air recirculation valve N249	163
1.3 Removing and installing turbocharger	163
1.4 Checking vacuum unit for turbocharger	168
1.5 Adjusting vacuum unit for turbocharger	169
1.6 Renewing vacuum unit for turbocharger	174



2	Charge air system	176
2.1	Assembly overview - charge air system	176
2.2	Assembly overview - charge-air hose connections	177
2.3	Removing and installing charge air cooler	178
2.4	Checking charge air system for leaks	180
3	Supercharger	183
3.1	Assembly overview - supercharger	183
3.2	Removing and installing supercharger	184
3.3	Removing and installing supercharger input shaft seal	191
24	Mixture preparation - injection	195
1	Injection system	195
1.1	Releasing high pressure in fuel system	195
2	Injectors	196
2.1	Assembly overview - fuel rail with injectors	196
2.2	Removing and installing injectors	196
2.3	Renewing seals on injectors	199
3	Air filter	203
3.1	Assembly overview - air filter housing	203
3.2	Removing and installing air filter housing	204
4	Intake manifold	205
4.1	Assembly overview - intake manifold	205
4.2	Assembly overview - lower part of intake manifold with fuel rail	207
4.3	Removing and installing lower part of intake manifold	209
4.4	Removing and installing lower part of intake manifold with fuel rail	209
4.5	Removing and installing throttle valve module J338	210
4.6	Cleaning throttle valve module J338	212
5	Senders and sensors	214
5.1	Checking fuel pressure sender G247	214
6	Engine control unit	217
6.1	Removing and installing engine control unit J623 without protective housing	217
6.2	Removing and installing engine control unit J623 with protective housing	219
7	High-pressure pump	222
7.1	Assembly overview - high-pressure pump	222
7.2	Removing and installing high-pressure pump	223
26	Exhaust system	227
1	Exhaust pipes, silencers	227
1.1	Assembly overview - silencers	227
1.2	Removing and installing front exhaust pipe	228
1.3	Separating exhaust pipes, silencers	230
1.4	Aligning exhaust system free of stress	231
2	Emission control	233
2.1	Assembly overview - emission control	233
28	Ignition system	235
1	Ignition system	235
1.1	Assembly overview - ignition system	235
1.2	Test data, spark plugs	236
1.3	Removing and installing ignition coils with output stage	236
1.4	Removing and installing engine speed sender G28	238