



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on fuel system	1
1.2 Safety precautions when using testing and measuring instruments during a road test	2
1.3 Safety precautions when working on ignition system	2
1.4 Safety precautions when working on cooling system	2
2 Identification	3
2.1 Engine number/engine data	3
3 General information	4
3.1 Numbering of cylinders	4
4 Repair instructions	5
4.1 Rules for cleanliness	5
4.2 Foreign objects in engine	5
4.3 Contact corrosion	5
4.4 Routing and attachment of lines	5
4.5 Fitting radiator and condensers	5
10 - Removing and installing engine	7
1 Removing and installing engine	7
1.1 Removing engine	7
1.2 Separating engine and gearbox	15
1.3 Securing engine on engine and gearbox support	17
1.4 Installing engine	18
2 Assembly mountings	20
2.1 Assembly overview - assembly mountings	20
2.2 Removing and installing engine mounting	22
2.3 Supporting engine in installation position	28
2.4 Adjusting assembly mountings	34
2.5 Checking adjustment of assembly mountings (engine and gearbox mountings)	36
13 - Crankshaft group	37
1 Cylinder block (pulley end)	37
1.1 Assembly overview - poly V-belt drive	37
1.2 Assembly overview - cylinder block (pulley end)	42
1.3 Removing and installing poly-V belt	45
1.4 Removing and installing tensioner for poly V-belt	47
1.5 Removing and installing vibration damper	47
1.6 Removing and installing bracket for ancillaries	50
1.7 Renewing crankshaft oil seal - belt pulley end	53
2 Cylinder block, gearbox end	57
2.1 Assembly overview - cylinder block, gearbox end	57
2.2 Removing and installing sealing flange on gearbox side	58
3 Crankshaft	66
3.1 Crankshaft dimensions	66
3.2 Renewing needle bearing in crankshaft	66
4 Pistons and conrods	68
4.1 Assembly overview - pistons and conrods	68
4.2 Checking pistons and cylinder bores	70
4.3 Separating new conrod	71
4.4 Removing and installing oil spray jets	72
15 - Cylinder head, valve gear	73



1	Cylinder head	73
1.1	Assembly overview - cylinder head	73
1.2	Removing and installing cylinder head	75
1.3	Removing and installing cylinder head cover	78
1.4	Checking compression	87
2	Cover for timing chain	90
2.1	Removing and installing valve timing housing (timing case)	90
3	Chain drive	96
3.1	Removing and installing camshaft timing chain	96
3.2	Removing and installing timing chain and chain drive for oil pump	102
3.3	Checking valve timing	103
3.4	Adjusting valve timing	106
4	Valve gear	113
4.1	Assembly overview - valve gear	113
4.2	Measuring axial play of camshaft	117
4.3	Removing and installing camshaft	118
4.4	Removing and installing valve stem seals	120
17 - Lubrication		123
1	Sump, oil pump	123
1.1	Assembly overview - sump/oil pump	123
1.2	Engine oil:	126
1.3	Removing and installing sump	127
1.4	Removing and installing oil pump	129
2	Engine oil cooler	131
2.1	Removing and installing engine oil cooler	131
3	Oil filter, oil pressure switch	133
3.1	Checking oil pressure and oil pressure switch	133
19 - Cooling		135
1	Cooling system/coolant	135
1.1	Connection diagram - coolant hoses	135
1.2	Checking cooling system for leaks	135
1.3	Draining and adding coolant	137
2	Coolant pump, regulation of cooling system	144
2.1	Assembly overview - thermostat	144
2.2	Removing and installing coolant pump	145
2.3	Removing and installing coolant pump pulley	147
2.4	Removing and installing electric coolant pump	148
3	Radiator, radiator fan	150
3.1	Assembly overview - radiator/radiator fan	150
3.2	Removing and installing radiator	152
3.3	Removing and installing radiator cowl	153
3.4	Removing and installing radiator fan	154
21 - Turbocharging/supercharging		156
1	Exhaust turbocharger	156
1.1	Assembly overview - turbocharger	156
1.2	Removing and installing turbocharger	159
1.3	Removing and installing charge pressure positioner V465	163
2	Charge air system	165
2.1	Assembly overview - charge air system	165
2.2	Removing and installing charge air cooler	166
24 - Mixture preparation - injection		169



1	Injection system	169
1.1	Releasing high pressure in fuel system	169
2	Injectors	170
2.1	Removing and installing injectors	170
2.2	Renewing seals on injectors	173
2.3	Cleaning injectors	176
3	Air filter	177
3.1	Assembly overview - air filter housing	177
3.2	Removing and installing air filter housing	178
4	Intake manifold	179
4.1	Assembly overview - intake manifold	179
4.2	Removing and installing intake manifold	183
4.3	Removing and installing throttle valve module J338	185
4.4	Cleaning throttle valve module	187
5	Senders and sensors	189
5.1	Checking fuel pressure sender G247	189
6	Engine (motor) control unit	192
6.1	Removing and installing engine (motor) control unit J623	192
7	High-pressure pump	194
7.1	Assembly overview - high-pressure pump	194
7.2	Removing and installing high-pressure pump	195
26	- Exhaust system	198
1	Exhaust pipes and silencers	198
1.1	Assembly overview - silencers	198
1.2	Separating exhaust pipes from silencers	199
1.3	Installation position of clamp	201
1.4	Aligning exhaust system free of stress	202
2	Exhaust gas cleaning	203
2.1	Assembly overview - emission control	203
28	- Ignition system	205
1	Ignition system	205
1.1	Assembly overview - ignition system	205
1.2	Test data, spark plugs	207
1.3	Removing and installing engine speed sender G28	207