



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Location on gearbox	1
1.2 Identification code, assembly allocation and capacities	2
2 Overview - power transmission	4
3 Calculating overall gear ratio "i"	6
4 General repair notes	7
4.1 Components	7
30 - Clutch	11
1 Fault finding, power transmission	11
2 Repairing clutch mechanism	12
2.1 Overview	12
2.2 Assembly overview - pedal cluster	13
2.3 Removing and installing over-centre spring	14
2.4 Removing and installing clutch pedal	19
2.5 Removing and installing mounting bracket	25
2.6 Removing and installing clutch master cylinder	31
2.7 Removing and installing clutch position sender G476	33
2.8 Assembly overview - hydraulics (LHD)	35
2.9 Assembly overview - hydraulics (RHD)	38
2.10 Removing and installing clutch slave cylinder	39
3 Bleeding clutch mechanism	42
4 Repairing clutch release mechanism	44
4.1 Assembly overview - clutch release mechanism	44
4.2 Removing and installing clutch release lever, release bearing and guide sleeve	45
5 Repairing clutch	46
34 - Controls, housing	50
1 Repairing selector mechanism	50
1.1 Installation position of selector mechanism	50
1.2 Overview of selector mechanism	51
1.3 Assembly overview - gear lever knob and cover	52
1.4 Removing and installing gaiter with gear knob and noise insulation	52
1.5 Assembly overview - selector lever and selector housing (up to 10.06)	54
1.6 Assembly overview - selector lever and selector housing (from 11.06)	56
1.7 Assembly overview - Selector cables	63
1.8 Removing and installing selector mechanism	67
1.9 Removing and installing gear selector cable and gate selector cable	71
1.10 Adjusting selector mechanism	73
1.11 Plastic relay lever	75
2 Removing and installing gearbox, Jetta 2005 ►, Golf Variant 2007 ► and Golf Variant 2010 ►	79
2.1 Removing gearbox	80
2.2 Installing gearbox	85
3 Removing and installing gearbox, Jetta 2011 ►	93
3.1 Removing gearbox, Jetta 2011 with 1.6 l engine and 2.0 l engine	93
3.2 Installing gearbox, Jetta 2011 with 1.6 l engine and 2.0 l engine	102
4 Transporting gearbox	110
5 Checking gear oil	112
6 Dismantling and assembling gearbox	114



6.1	Overview - gearbox	114
6.2	Assembly overview	115
6.3	Assembly overview - removing and installing cover for gearbox housing and 5th gear	116
6.4	Assembly overview - removing and installing clutch housing	117
6.5	Assembly overview - removing and installing input shaft, output shaft, differential, selector mechanism and selector forks	118
6.6	Dismantling and assembling procedure	119
7	Repairing gearbox housing and clutch housing	130
8	Repairing selector unit	135
9	Dismantling and assembling selector forks	138
35	Gears, shafts	143
1	Input shaft	143
1.1	Dismantling and assembling input shaft	143
2	Output shaft	154
2.1	Dismantling and assembling output shaft	154
39	Final drive - rear differential	162
1	Renewing flange shaft oil seals with gearbox installed	162
1.1	Renewing oil seal for left flange shaft	162
1.2	Renewing seal for right flange shaft	164
2	Differential	166
2.1	Dismantling and assembling differential	166
2.2	Adjusting differential	173