



Contents

00 - Technical data	1
1 Identification	1
1.1 Allocation of PR number - brakes	1
2 Technical data	3
2.1 Technical data for brakes	3
3 Brake test	6
3.1 General information	6
3.2 Checking vehicles with front-wheel drive	6
45 - Anti-lock brake system	7
1 General information	7
1.1 Repair instructions for repair work on ABS	7
1.2 Vehicle diagnosis, testing and information system	8
2 Fitting location overview	10
2.1 Fitting location overview - ABS	10
2.2 Fitting location overview - ABS/ESP	13
3 Fault display via warning lamps	20
3.1 ABS/TCS, North America	20
3.2 ABS/TCS, RHD vehicles	21
3.3 ABS/EDL/TCS/ESP	23
3.4 ABS/EDL/TCS/ESP North America as of 9/2010	25
3.5 ABS/EDL/TCS/ESP	27
4 Control unit and hydraulic unit	31
4.1 Assembly overview - control unit and hydraulic unit	31
4.2 Removing and installing ABS control unit J104 and ABS hydraulic unit N55	39
4.3 Separating control unit from hydraulic unit	106
4.4 Fitting control unit to hydraulic unit	109
4.5 Connecting brake lines to hydraulic unit	113
5 Sensors	118
5.1 Assembly overview - speed sensor on front axle	118
5.2 Assembly overview - speed sensor on rear axle	119
5.3 Removing and installing speed sensors on front axle G45 / G47	121
5.4 Removing and installing speed sensors on rear axle G44 / G46	122
5.5 Removing and installing yaw rate sender and lateral acceleration sender	124
6 Removing and installing parts of ESP system	126
6.1 Assembly overview - vehicles with steering angle sensor G85 on steering column	126
6.2 Removing and installing steering angle sensor G85 on steering column	127
6.3 Vehicles with electromechanical power steering	128
6.4 Vehicles with steering angle sensor G85 on steering rack	128
46 - Brakes - mechanism	130
1 Front brakes	130
1.1 Assembly overview - front brakes	130
1.2 Removing and installing brake pads or linings	137
1.3 Removing and installing brake caliper	143
1.4 Removing and installing brake carrier	150
1.5 Replace brake disc	152
1.6 Removing and installing brake splash plate	157
2 Rear brakes	161
2.1 Assembly overview - rear brakes	161
2.2 Removing and installing brake pads or linings	175
2.3 Removing and installing brake caliper	182



2.4	Removing and installing brake carrier	192
2.5	Removing and installing brake disc	196
2.6	Removing and installing brake shoes	200
2.7	Retracting drum brakes	202
2.8	Removing and installing brake splash plate	203
3	Handbrake	207
3.1	Assembly overview - parking brake	207
3.2	Removing and installing handbrake lever	208
3.3	Removing and installing rear brake cable	211
3.4	Adjusting parking brake	221
3.5	Removing and installing handbrake lever trim	224
4	Brake pedal	227
4.1	Assembly overview - brake pedal	227
4.2	Removing and installing mounting bracket	230
4.3	Separating brake pedal from brake servo	241
4.4	Connecting brake pedal to brake servo	243
4.5	Removing and installing brake pedal	243
47 - Brakes - hydraulics	246	
1	Front brake caliper	246
1.1	Assembly overview - front brake caliper	246
1.2	Removing and installing brake caliper piston	247
2	Rear brake caliper	253
2.1	Assembly overview - rear brake caliper	253
2.2	Removing and installing brake caliper piston	255
3	Brake servo and brake master cylinder	260
3.1	Assembly overview - brake servo/brake master cylinder	260
3.2	Removing and installing brake light switch	265
3.3	Removing and installing brake fluid reservoir	270
3.4	Removing and installing brake master cylinder	280
3.5	Removing and installing brake servo	314
4	Vacuum system	367
4.1	Assembly overview - vacuum pump	367
4.2	Checking vacuum system	368
4.3	Checking non-return valve	373
4.4	Removing and installing vacuum sender G608	373
4.5	Assembly overview - electric vacuum pump	374
4.6	Removing and installing vacuum pump	376
4.7	Removing and installing brake servo pressure sensor	379
5	Brake lines	380
5.1	Repairing brake lines	380
6	Hydraulic system	385
6.1	General notes on brake fluid	385
6.2	Pre-bleeding hydraulic system	388
6.3	Bleeding hydraulic system following standard procedure	390
6.4	Subsequent bleeding of hydraulic system	393
6.5	Testing for leaks	394