



Contents

1	Engine list	1
2	Service work	2
2.1	Information on fixed service	2
2.2	Service tables	3
3	General information	9
3.1	General warnings for working on high-voltage system	9
3.2	Raising vehicle with lifting platform or trolley jack	9
3.3	Entries in service schedule	10
3.4	Severe operating conditions	10
3.5	Vehicle data sticker	11
3.6	Connecting vehicle diagnostic tester	12
3.7	Countries with hot climate	13
3.8	Engine code and engine number	14
3.9	Countries with high levels of dust	14
3.10	Identification plate	15
4	Descriptions of work	17
4.1	Swivel joints, axle mountings, coupling rod bearings and anti-roll bar rubber mounting: inspecting for damage	18
4.2	Privacy notice sticker: attaching	21
4.3	Automatic headlight control and static cornering light: checking function	22
4.4	Battery (12V): checking battery terminal clamps for secure seating	23
4.5	Battery (12V): checking	24
4.6	Status of battery (12V): reading - sending diagnosis protocol via online connection	25
4.7	Front passenger front airbag: checking key switch and "ON/OFF function"	25
4.8	Tyres: checking condition, wear pattern, tyre pressure and tread depth	26
4.9	Brake system: changing brake fluid	32
4.10	Brake system and shock absorbers: inspecting for leaks and damage	37
4.11	Brake fluid level: checking	37
4.12	Front brake discs and rear drum brake pads: checking thickness of pads and condition of discs	39
4.13	Electric windows: checking positioning (open and close functions)	42
4.14	Fault memory of all systems: reading with vehicle diagnostic tester, correcting possible faults according to repair guidelines	42
4.15	Boots: inspecting	43
4.16	Interior filter: cleaning housing and renewing filter element	43
4.17	High-voltage battery: checking charge level	43
4.18	Maintenance of high-voltage battery	44
4.19	High-voltage battery: charging	44
4.20	High voltage components and high-voltage cables: inspecting for damage and correct routing and securing of lines	44
4.21	Infotainment system: installing digital manual	45
4.22	Interior and exterior body: inspecting for corrosion with doors and flaps open	46
4.23	Cooling system: checking frost protection and coolant level	47
4.24	Air conditioning system with heat pump: renewing refrigerant R744 (CO ₂)	49
4.25	Charging cable bag: securing in luggage compartment	50
4.26	Engine and components in engine compartment: inspecting for leaks and damage (from above and below)	50
4.27	Motor compartment cover (noise insulation) "bottom": removing and installing	51
4.28	Road test: performing (driving behaviour, noises, air conditioner etc.)	51
4.29	Wheel securing bolts: tightening to specified torque	51
4.30	Tyre Pressure Loss Indicator: calibrating	52
4.31	Tyre repair set: checking	53
4.32	Window wash/wipe system and headlight washer system: checking function	54
4.33	Headlight adjustment: checking LED headlights	57



4.34	Headlight adjustment: checking matrix LED headlights	61
4.35	Service work for vehicle handover: carrying out with vehicle diagnostic tester	65
4.36	Service interval display: resetting	65
4.37	Track rods: checking clearance, attachment and boots	66
4.38	Transportation devices: removing blocking pieces	66
4.39	Clock and date: setting	68
4.40	Underbody: inspecting for damage to underbody sealant, underbody panels, routing of lines, plugs	68
4.41	Warning sticker ID.4: checking	68
5	Glossary	70
6	---Change history---	73