



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information and repair notes</b>	<b>1</b>
1.1 Safety information	1
1.2 Repair notes	1
<b>2 Identification</b>	<b>2</b>
2.1 Allocation of PR number - brakes	2
<b>3 Technical data</b>	<b>3</b>
3.1 Technical data for brakes	3
<b>4 Brake test</b>	<b>5</b>
4.1 Brake check on single-axle roller dynamometer	5
4.2 Checking electromechanical parking brake	5
<b>5 Electrical components</b>	<b>6</b>
5.1 Access to diagnoses	6
<b>45 - Anti-lock brake system</b>	<b>7</b>
<b>1 Safety information and repair notes</b>	<b>7</b>
1.1 Safety information	7
1.2 Repair notes	7
<b>2 Overview of fitting locations</b>	<b>8</b>
2.1 Overview of fitting locations – ABS/ESP	8
<b>3 Control unit and hydraulic unit</b>	<b>10</b>
3.1 Assembly overview – control unit and hydraulic unit	10
3.2 Removing and installing ABS control unit [J104]/ABS hydraulic unit [N55]	14
3.3 Connecting brake lines to hydraulic unit	22
<b>4 Sensors</b>	<b>27</b>
4.1 Assembly overview – speed sensor on front axle	27
4.2 Assembly overview – speed sensors on rear axle	27
4.3 Removing and installing speed sensor on front axle [G45]/[G47]	28
4.4 Removing and installing speed sensor on rear axle [G44]/[G46]	29
4.5 Checking ABS sensor ring	30
<b>46 - Brakes - mechanism</b>	<b>31</b>
<b>1 Safety information and repair notes</b>	<b>31</b>
1.1 Safety information	31
1.2 Repair notes	31
<b>2 Front brake</b>	<b>32</b>
2.1 Assembly overview – front brake	32
2.2 Removing and installing brake pads	34
2.3 Removing and installing brake caliper	39
2.4 Removing and installing brake disc	41
<b>3 Rear brake</b>	<b>43</b>
3.1 Assembly overview – rear brake, drum brake	43
3.2 Assembly overview – brake shoes	45
3.3 Removing and installing brake shoes	47
<b>4 Parking brake</b>	<b>55</b>
4.1 Assembly overview – parking brake	55
4.2 Removing and installing control unit for electromechanical parking brake [J540]	56
4.3 Removing and installing parking brake motor [V282]/[V283]	56
<b>5 Brake pedal</b>	<b>57</b>
5.1 Assembly overview – brake pedal	57
5.2 Separating brake pedal from brake servo	60



5.3	Connecting brake pedal to brake servo .....	60
5.4	Removing and installing brake pedal .....	61
5.5	Removing and installing mounting bracket .....	62
<b>47</b>	<b>- Brakes - hydraulics .....</b>	<b>67</b>
<b>1</b>	<b>Safety information and repair notes .....</b>	<b>67</b>
1.1	Safety information .....	67
1.2	Repair notes .....	67
<b>2</b>	<b>Brake servo and brake master cylinder .....</b>	<b>68</b>
2.1	Assembly overview – brake servo/brake master cylinder .....	68
2.2	Removing and installing brake servo .....	72
<b>3</b>	<b>Hydraulic system .....</b>	<b>82</b>
3.1	General notes on brake fluid .....	82
3.2	Bleeding hydraulic system following standard procedure .....	82
3.3	Subsequent bleeding of hydraulic system .....	82
3.4	Testing for leaks .....	83
3.5	Checking wheel brake cylinder for leaks .....	84