



Contents

| | |
|--|-----------|
| 00 - Technical data | 1 |
| 1 Safety information | 1 |
| 1.1 Safety regulations for working on fuel supply | 1 |
| 1.2 Safety precautions when working on vehicles with a gas system | 1 |
| 1.3 Safety measures when working on vehicles with a start/stop system | 3 |
| 1.4 Safety precautions when using testers and measuring instruments during a road test | 3 |
| 1.5 Safety precautions when working on the cooling system | 4 |
| 1.6 Safety precautions when working on ignition system | 4 |
| 2 Identification | 5 |
| 2.1 Engine number/engine data | 5 |
| 3 Repair notes | 8 |
| 3.1 Rules for cleanliness | 8 |
| 3.2 General information | 8 |
| 3.3 General repair instructions | 8 |
| 3.4 Foreign objects in engine | 10 |
| 3.5 Contact corrosion | 10 |
| 3.6 Routing and attachment of lines | 10 |
| 3.7 Fitting radiator and condensers | 10 |
| 3.8 Checking vacuum system | 10 |
| 10 - Removing and installing engine | 12 |
| 1 Removing and installing motor | 12 |
| 1.1 Removing motor | 12 |
| 1.2 Separating engine and gearbox | 22 |
| 1.3 Securing engine on engine and gearbox support | 24 |
| 1.4 Installing engine | 26 |
| 2 Assembly mountings | 33 |
| 2.1 Assembly overview - assembly mountings | 33 |
| 2.2 Removing and installing engine mounting | 38 |
| 2.3 Removing and installing gearbox mountings | 39 |
| 2.4 Removing and installing pendulum support | 41 |
| 2.5 Checking adjustment of assembly mountings (engine and gearbox mountings) | 42 |
| 2.6 Adjusting assembly mountings | 43 |
| 2.7 Supporting engine in installation position | 45 |
| 3 Engine cover panel | 55 |
| 3.1 Removing and installing engine cover | 55 |
| 13 - Crankshaft group | 56 |
| 1 Cylinder block (pulley end) | 56 |
| 1.1 Assembly overview - poly V-belt drive | 56 |
| 1.2 Removing and installing poly-V belt | 60 |
| 1.3 Removing and installing tensioner for poly V-belt | 64 |
| 1.4 Removing and installing vibration damper | 65 |
| 1.5 Removing and installing engine support | 68 |
| 1.6 Renewing crankshaft oil seal - belt pulley end | 70 |
| 2 Cylinder block, gearbox end | 74 |
| 2.1 Assembly overview - cylinder block, gearbox end | 74 |
| 2.2 Removing and installing flywheel | 77 |
| 2.3 Removing and installing sealing flange on gearbox side | 78 |
| 3 Crankshaft | 91 |
| 3.1 Crankshaft dimensions | 91 |
| 3.2 Measuring axial clearance of crankshaft | 91 |



| | | |
|-----------|---|------------|
| 3.3 | Renewing needle bearing in crankshaft | 92 |
| 4 | Pistons and conrods | 96 |
| 4.1 | Assembly overview - pistons and conrods | 96 |
| 4.2 | Removing and installing pistons | 98 |
| 4.3 | Removing and installing oil spray jets | 100 |
| 4.4 | Separating new conrod | 101 |
| 4.5 | Checking pistons and cylinder bores | 102 |
| 4.6 | Checking radial clearance of conrods | 104 |
| 4.7 | Setting piston to TDC position | 104 |
| 15 | - Cylinder head, valve gear | 108 |
| 1 | Cylinder head | 108 |
| 1.1 | Assembly overview - cylinder head | 108 |
| 1.2 | Assembly overview - camshaft housing | 110 |
| 1.3 | Removing and installing cylinder head | 113 |
| 1.4 | Removing and installing camshaft housing | 117 |
| 1.5 | Checking compression | 123 |
| 2 | Toothed belt drive | 126 |
| 2.1 | Assembly overview - toothed belt cover | 126 |
| 2.2 | Assembly overview - toothed belt | 127 |
| 2.3 | Removing and installing toothed belt guard | 130 |
| 2.4 | Preassembling and installing valve timing tool | 131 |
| 2.5 | Checking valve timing | 139 |
| 2.6 | Adjusting valve timing | 141 |
| 2.7 | Removing toothed belt from camshaft | 153 |
| 2.8 | Removing and installing toothed belt | 156 |
| 3 | Valve gear | 164 |
| 3.1 | Assembly overview - valve gear | 164 |
| 3.2 | Removing and installing camshaft oil seal | 167 |
| 3.3 | Removing and installing camshaft adjuster | 177 |
| 3.4 | Removing and installing inlet camshaft control valve 1 N727 | 192 |
| 3.5 | Removing and installing exhaust camshaft control valve 1 N318 | 193 |
| 3.6 | Removing and installing valve stem seals | 194 |
| 3.7 | Removing and installing holder for oil seal | 209 |
| 4 | Inlet and exhaust valves | 213 |
| 4.1 | Checking valve guides | 213 |
| 4.2 | Checking valves | 214 |
| 4.3 | Valve dimensions | 214 |
| 17 | - Lubrication | 215 |
| 1 | Sump, oil pump | 215 |
| 1.1 | Assembly overview - sump/oil pump | 215 |
| 1.2 | Engine oil: | 220 |
| 1.3 | Removing and installing sump | 220 |
| 1.4 | Removing and installing oil level and oil temperature sender G266 | 226 |
| 1.5 | Removing and installing oil pump | 226 |
| 2 | Engine oil cooler | 229 |
| 2.1 | Assembly overview - engine oil cooler | 229 |
| 2.2 | Removing and installing engine oil cooler | 230 |
| 3 | Crankcase ventilation | 232 |
| 3.1 | Assembly overview - crankcase breather system | 232 |
| 3.2 | Removing and installing oil separator | 233 |
| 4 | Oil filter, oil pressure switch | 238 |
| 4.1 | Assembly overview - oil filter/oil pressure switch | 238 |
| 4.2 | Removing and installing oil filter housing | 238 |



| | | |
|-----------|--|------------|
| 4.3 | Removing and installing oil pressure regulating valve N428 | 239 |
| 4.4 | Checking oil pressure and oil pressure switch | 240 |
| 4.5 | Removing and installing oil pressure sender G10 | 240 |
| 19 | - Cooling | 243 |
| 1 | Cooling system/coolant | 243 |
| 1.1 | Connection diagram - coolant hoses | 243 |
| 1.2 | Draining and adding coolant | 245 |
| 1.3 | Checking cooling system for leaks | 254 |
| 2 | Coolant pump, regulation of cooling system | 261 |
| 2.1 | Assembly overview - coolant pump, thermostat | 261 |
| 2.2 | Assembly overview - electric coolant pump | 263 |
| 2.3 | Assembly overview - coolant temperature sender | 263 |
| 2.4 | Removing and installing coolant pump | 264 |
| 2.5 | Removing and installing toothed belt pulley for coolant pump | 270 |
| 2.6 | Removing and installing electric coolant pump V188 | 274 |
| 2.7 | Removing and installing coolant temperature sender G62 | 276 |
| 2.8 | Removing and installing radiator outlet coolant temperature sender G83 | 278 |
| 2.9 | Removing and installing engine outlet coolant temperature sender G82 | 280 |
| 2.10 | Removing and installing engine temperature regulation module GX33 | 282 |
| 2.11 | Checking coolant pump | 286 |
| 3 | Coolant pipes | 292 |
| 3.1 | Assembly overview - coolant pipes | 292 |
| 3.2 | Removing and installing coolant pipes | 294 |
| 4 | Radiator, radiator fan | 305 |
| 4.1 | Assembly overview - radiator | 305 |
| 4.2 | Assembly overview - radiator cowl and radiator fan | 309 |
| 4.3 | Removing and installing radiator | 310 |
| 4.4 | Removing and installing water radiator for charge air cooling circuit | 313 |
| 4.5 | Removing and installing radiator cowl | 318 |
| 4.6 | Removing and installing radiator fan V7 | 319 |
| 21 | - Turbocharging/supercharging | 321 |
| 1 | Turbocharger | 321 |
| 1.1 | Assembly overview - turbocharger | 321 |
| 1.2 | Assembly overview - lines on turbocharger | 323 |
| 1.3 | Removing and installing turbocharger | 325 |
| 1.4 | Removing and installing connection for turbocharger | 331 |
| 1.5 | Removing and installing charge pressure control module GX34 | 332 |
| 2 | Charge air system | 335 |
| 2.1 | Assembly overview - charge air system | 335 |
| 2.2 | Removing and installing air pipe | 338 |
| 2.3 | Removing and installing charge pressure sender GX26 | 344 |
| 2.4 | Removing and installing charge air cooler | 345 |
| 2.5 | Checking charge air system for leaks | 347 |
| 2.6 | Checking charge air cooler for leaks | 351 |
| 24 | - Mixture preparation - injection | 357 |
| 1 | Injection system | 357 |
| 1.1 | Overview of fitting locations - injection system | 357 |
| 2 | Air filter | 366 |
| 2.1 | Assembly overview - air filter housing | 366 |
| 2.2 | Removing and installing air filter housing | 368 |
| 2.3 | Removing and installing air guide on lock carrier | 370 |
| 3 | Intake manifold | 372 |



| | | |
|-----------------------------|---|------------|
| 3.1 | Assembly overview - intake manifold | 372 |
| 3.2 | Removing and installing intake manifold | 375 |
| 3.3 | Removing and installing throttle valve module GX3 | 382 |
| 3.4 | Cleaning throttle valve module GX3 | 384 |
| 4 | Checking natural gas supply system for leaks | 386 |
| 4.1 | Distinguishing between pressure sections of natural gas supply system | 386 |
| 4.2 | Determining pressure in gas system | 390 |
| 4.3 | Determining operating mode of natural gas vehicles | 390 |
| 4.4 | Activating and deactivating natural gas mode | 390 |
| 4.5 | Checking gas system for leaks | 392 |
| 5 | Gas pressure regulator | 397 |
| 5.1 | Assembly overview - gas pressure regulator | 397 |
| 5.2 | Removing and installing gas pressure regulator | 399 |
| 5.3 | Removing and installing tank pressure sensor G400 | 404 |
| 6 | Gas injectors | 407 |
| 6.1 | Assembly overview - gas rail | 407 |
| 6.2 | Removing and installing gas rail with gas injector N366/N367/N368/N369 | 409 |
| 6.3 | Removing and installing gas rail temperature and pressure sensor GX21 | 413 |
| 7 | Injectors | 416 |
| 7.1 | Assembly overview - fuel rail with injectors | 416 |
| 7.2 | Removing and installing fuel rail | 418 |
| 7.3 | Removing and installing injectors | 420 |
| 8 | Senders and sensors | 430 |
| 8.1 | Removing and installing intake manifold sender GX9 | 430 |
| 8.2 | Removing and installing fuel pressure sender G247 | 431 |
| 8.3 | Checking fuel pressure sender G247 | 433 |
| 8.4 | Removing and installing air mass measurement module GX35 | 437 |
| 9 | High-pressure pump | 438 |
| 9.1 | Assembly overview - high-pressure pump | 438 |
| 9.2 | Removing and installing high-pressure pump | 439 |
| 9.3 | Removing and installing high-pressure pipe | 441 |
| 10 | Lambda probe | 444 |
| 10.1 | Assembly overview - Lambda probe | 444 |
| 10.2 | Removing and installing lambda probe 1 before catalytic converter GX10/lambda probe 1 after catalytic converter GX7 | 445 |
| 11 | Engine control unit | 448 |
| 11.1 | Removing and installing engine control unit J623 | 448 |
| 26 - Exhaust system | | 456 |
| 1 | Exhaust pipes and silencers | 456 |
| 1.1 | Assembly overview - silencers | 456 |
| 1.2 | Removing and installing front silencer | 457 |
| 1.3 | Removing and installing exhaust tailpipe | 458 |
| 1.4 | Aligning exhaust system free of stress | 459 |
| 1.5 | Checking exhaust system for leaks | 459 |
| 2 | Emission control | 460 |
| 2.1 | Assembly overview - emission control | 460 |
| 2.2 | Removing and installing catalytic converter | 463 |
| 28 - Ignition system | | 466 |
| 1 | Ignition system | 466 |
| 1.1 | Assembly overview - ignition system | 466 |
| 1.2 | Removing and installing ignition coils with output stage | 468 |
| 1.3 | Removing and installing knock sensor 1 G61 | 472 |



| | | |
|-----|--|-----|
| 1.4 | Removing and installing engine speed sender G28 | 473 |
| 1.5 | Removing and installing inlet camshaft position sender G1002 | 475 |
| 1.6 | Removing and installing exhaust camshaft position sender G1003 | 476 |