



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with start/stop system	2
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on SCR system	2
<b>2 Identification</b>	<b>4</b>
2.1 Engine number/engine data	4
<b>3 General information</b>	<b>6</b>
3.1 Rules for cleanliness when working on auxiliary heater and fuel system	6
<b>4 Repair notes</b>	<b>7</b>
4.1 Rules for cleanliness	7
4.2 Foreign bodies in engine	7
4.3 Contact corrosion	7
4.4 Routing and attachment of lines	8
4.5 Fitting radiator and condensers	8
<b>20 - Fuel supply system</b>	<b>9</b>
<b>1 Procedure in event of misfuelling</b>	<b>9</b>
1.1 Procedure in event of misfuelling	9
<b>2 Fuel</b>	<b>18</b>
2.1 Assembly overview - fuel tank	18
2.2 Removing and installing fuel tank	31
2.3 Emptying fuel tank	62
2.4 Removing and installing misfuelling prevention device	76
2.5 Deactivating misfuelling prevention device	81
<b>3 Fuel delivery unit, fuel gauge sender</b>	<b>82</b>
3.1 Assembly overview - fuel delivery unit/fuel gauge sender	82
3.2 Removing and installing fuel delivery unit, fuel gauge sender	89
3.3 Removing and installing fuel gauge sender G	100
3.4 Removing and installing fuel gauge sender 2 G169	101
3.5 Removing and installing assembly opening cover	105
<b>4 Plug-in connectors</b>	<b>107</b>
4.1 Separating plug-in connectors	107
<b>5 Fuel filter</b>	<b>114</b>
5.1 Assembly overview – fuel filter	114
5.2 Removing and installing fuel filter	116
<b>6 Accelerator pedal</b>	<b>120</b>
6.1 Assembly overview - accelerator module	120
6.2 Removing and installing accelerator pedal module GX2	120
<b>7 Fuel supply</b>	<b>122</b>
7.1 Checking fuel system pressurisation pump G6	122
7.2 Removing and installing fuel pump control unit J538	142
7.3 Checking suction-jet pump	143
7.4 Removing and installing suction-jet pump	143
<b>8 Fuel lines</b>	<b>152</b>
8.1 Removing and installing fuel line for auxiliary/supplementary heater	152
8.2 Removing and installing fuel lines	154
8.3 Fuel hoses in the engine compartment	160
<b>9 Senders and sensors</b>	<b>162</b>
9.1 Removing and installing water separator sender G63	162