



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety measures when working on vehicles with a start/stop system	1
1.2 Safety precautions when using testers and measuring instruments during a road test	1
1.3 Operation and safety notes for gas discharge lamps	2
2 Repair instructions	4
2.1 Contact corrosion	4
2.2 Routing and attachment of lines	4
3 Battery	5
3.1 Battery - general notes	5
3.2 Types of battery	5
27 - Starter, current supply, CCS	6
1 Battery	6
1.1 Assembly overview - battery	6
1.2 Removing and installing battery	7
1.3 Disconnecting and connecting battery	9
1.4 Removing and installing battery tray	11
1.5 Checking battery	12
1.6 Charging battery	12
1.7 Removing and installing earth wire with battery monitor control unit J367	12
1.8 Adapting battery monitor control unit J367	13
2 Cruise control system (CCS)	14
3 Adaptive cruise control	15
3.1 Overview of fitting locations - adaptive cruise control	15
3.2 Removing and installing automatic distance control unit	16
3.3 Calibrating adaptive cruise control	18
90 - Gauges, instruments	20
1 Dash panel insert	20
1.1 Assembly overview - dash panel insert	20
1.2 Removing and installing dash panel insert KX2	20
2 Horn	23
2.1 Assembly overview - horn	23
2.2 Removing and installing treble horn H2 and bass horn H7	23
92 - Windscreen wash/wipe system	26
1 windscreen wiper system.	26
1.1 Assembly overview - windscreen wiper system	26
1.2 Moving wipers to service position	29
1.3 Removing and installing wiper blade	29
1.4 Removing and installing wiper arms	30
1.5 Adjusting wiper arms	31
1.6 Removing and installing wiper motor V	33
1.7 Renewing wiper motor V	34
1.8 Deactivating APP function of wiper motor	36
1.9 Removing and installing rain and light sensor G397	37
1.10 Repairing rain and light sensor G397	47
1.11 Renewing rain and light sensor G397 , vehicles with humidity sender G355	49
2 Windscreen washer system	52
2.1 Assembly overview - windscreen washer system	52
2.2 Removing and installing washer fluid reservoir	57



2.3	Removing and installing windscreen washer fluid level sender	60
2.4	Removing and installing windscreen washer pump	61
2.5	Removing and installing washer jets	63
2.6	Adjusting spray jets	64
3	Rear window wiper system	65
3.1	Assembly overview - rear window wiper system	65
3.2	Removing and installing wiper blade	66
3.3	Removing and installing wiper arm	66
3.4	Adjusting wiper arm	67
3.5	Removing and installing rear window wiper motor V12	68
4	Rear window washer system	70
4.1	Assembly overview - rear window washer system	70
4.2	Removing and installing washer fluid reservoir	71
4.3	Removing and installing rear window washer pump	71
4.4	Removing and installing washer jet	71
4.5	Adjusting spray jet	71
5	Headlight washer system	72
5.1	Assembly overview - headlight washer system	72
5.2	Removing and installing washer fluid reservoir	73
5.3	Removing and installing headlight washer system pump V11	73
5.4	Removing and installing pop-up cylinder	73
5.5	Removing and installing washer jets	75
5.6	Adjusting spray jets	75
6	Washer fluid lines	76
6.1	Repairing washer fluid lines	76
94	Lights, bulbs, switches - exterior	77
1	Headlights	77
1.1	Assembly overview - headlight	77
1.2	Removing and installing headlight	81
1.3	Adjusting headlights	85
1.4	Adjusting headlight installation position	85
1.5	Removing and installing front turn signal bulb M5 / M7	88
1.6	Installing repair kit for headlight housing	88
1.7	Converting headlights from driving on right to driving on left	89
1.8	Converting headlights from driving on left to driving on right	90
1.9	Removing and installing headlight range control motor V48 / V49	90
1.10	Removing and installing dipped beam bulb	92
1.11	Removing and installing headlight main beam bulb M30 / M32	97
1.12	Removing and installing side light bulb M1 / M3	99
1.13	Removing and installing LED modules for daytime running light and side light L176 / L177	99
1.14	Removing and installing output module 1 for LED headlight A31 / A27	100
2	Lights in exterior mirror	102
2.1	Assembly overview - lights in exterior mirror	102
2.2	Removing and installing turn signal	103
2.3	Removing and installing entry light in exterior mirror	104
3	Tail lights	106
3.1	Assembly overview - tail lights in body	106
3.2	Assembly overview - tail lights in rear lid	107
3.3	Removing and installing tail light in rear lid	107
3.4	Adjusting installation position of tail light	109
3.5	Removing and installing tail light cluster	109
3.6	Removing and installing tail light bulb M2 / M4	110
3.7	Removing and installing rear fog light bulb L46 / L47	110



3.8	Removing and installing brake and tail light bulb M21 / M22	110
3.9	Removing and installing reversing light bulb M16 / M17	111
3.10	Removing and installing rear turn signal bulb M6 / M8	112
4	High-level brake light	113
4.1	Assembly overview - high-level brake light	113
4.2	Removing and installing high-level brake light	113
5	Number plate light	115
5.1	Removing and installing number plate light X4 / X5	115
6	Entry and start authorisation system	116
6.1	Overview of fitting locations - entry and start authorisation system	116
6.2	Overview of fitting locations - keyless entry system	119
6.3	Removing and installing interface for entry and start system J965	124
6.4	Removing and installing interface for entry and start system J965 , NAR	126
6.5	Removing and installing door exterior handle contact sensor G415 / G416	127
6.6	Removing and installing interior aerial 1 for entry and start authorisation R138	127
6.7	Removing and installing driver side aerial for entry and start system R134	128
6.8	Removing and installing front passenger side aerial for entry and start system R135	128
6.9	Removing and installing luggage compartment aerial for entry and start system R137	128
6.10	Removing and installing rear bumper aerial for entry and start system R136	129
7	Steering column switch module	130
7.1	Assembly overview - steering column switch module	130
7.2	Removing and installing lock cylinder	132
7.3	Removing and installing ignition key withdrawal lock solenoid N376	134
7.4	Removing and installing ignition/starter switch	135
7.5	Removing and installing steering column switch module	136
7.6	Removing and installing steering column electronics control unit J527	141
7.7	Removing and installing turn signal switch E2	147
7.8	Removing and installing cruise control system switch E45	149
7.9	Removing and installing intermittent wiper switch E22	149
7.10	Removing and installing immobiliser reader coil D2	149
7.11	Removing and installing steering lock housing	150
8	Parking aid	152
8.1	Assembly overview – parking aid	152
8.2	Removing and installing parking aid control unit J446	156
8.3	Removing and installing front parking aid warning buzzer H22	158
8.4	Removing and installing rear parking aid warning buzzer H15	159
8.5	Removing and installing front parking aid senders	160
8.6	Removing and installing rear parking aid senders	161
9	Park assist steering	163
9.1	Assembly overview - park assist steering	163
9.2	Removing and installing park assist steering control unit J791	164
9.3	Removing and installing front senders	164
9.4	Removing and installing rear senders	165
10	Automatic headlight range control	166
10.1	Assembly overview - automatic headlight range control	166
10.2	Removing and installing control unit for headlight range control J431 / cornering light and headlight range control unit J745	167
11	Blind Spot Monitor	171
11.1	Assembly overview - blind spot monitor	171
11.2	Removing and installing warning lamp for Blind Spot Monitor K303/K304	172
11.3	Removing and installing Blind Spot Monitor control unit J1086/J1087	172
11.4	Calibrating Blind Spot Monitor	173
96	Lights, bulbs, switches - interior	180
1	Lights	181



1.1	Overview of fitting locations - lights in dash panel	181
1.2	Overview of fitting locations - lights in front doors	183
1.3	Overview of fitting locations - lights in rear doors	184
1.4	Overview of fitting locations - lights in centre console	185
1.5	Overview of fitting locations - lights in luggage compartment	186
1.6	Overview of fitting locations - lights in roof trim	187
1.7	Removing and installing glove compartment light W6	187
1.8	Replacing bulb for glove compartment light W6	188
1.9	Removing and installing front footwell light K268 / K269	189
1.10	Removing and installing front footwell illumination bulb L151 / L152	189
1.11	Removing and installing Central locking SAFELock function warning lamp K133	190
1.12	Removing and installing front entry light W31 / W32	191
1.13	Removing and installing door warning lamp W30 / W36	192
1.14	Removing and installing door opener illumination bulb L108 / L109	193
1.15	Removing and installing light 2 for front door background lighting L203 / L204	193
1.16	Removing and installing rear entry light W33 / W34	194
1.17	Removing and installing rear door warning lamp W37 / W38	194
1.18	Removing and installing selector lever position display Y26	194
1.19	Removing and installing luggage compartment light W3	195
1.20	Removing and installing illuminated vanity mirror W20 / W14	196
1.21	Removing and installing bulb for front interior light W1	197
1.22	Removing and installing bulb for rear interior light W43	199
1.23	Removing and installing bulb for rear reading light W11 / W12	200
1.24	Removing and installing light conductor for front sill panel moulding ambient lighting W67 / W68	201
2	Controls	204
2.1	Overview of fitting locations - controls in dash panel	205
2.2	Overview of fitting locations - controls in front doors	207
2.3	Overview of fitting locations - controls in rear doors	208
2.4	Overview of fitting locations - controls in centre console	209
2.5	Overview of fitting locations - controls in luggage compartment	210
2.6	Overview of fitting locations - controls in roof trim	211
2.7	Removing and installing rotary light switch EX1	212
2.8	Removing and installing headlight range control regulator E102	213
2.9	Removing and installing button for Charisma E735	213
2.10	Removing and installing TCS and ESP button E256	213
2.11	Removing and installing parking aid button E266	213
2.12	Removing and installing park assist steering button E581	213
2.13	Removing and installing switch module in centre console EX23 / EX30	214
2.14	Removing and installing hazard warning light switch EX3	215
2.15	Removing and installing buttons for seat heating E653 / E654	216
2.16	Removing and installing glove compartment light switch E26	216
2.17	Removing and installing exterior mirror adjuster EX11	217
2.18	Removing and installing operating unit for window regulator in driver door E512	217
2.19	Removing and installing front passenger side window regulator button E716	218
2.20	Removing and installing driver side interior locking button for central locking system E308	219
2.21	Removing and installing button for deactivating interior monitoring and vehicle inclination sensor E616	219
2.22	Removing and installing door contact switch F2 / F3	221
2.23	Removing and installing rear window regulator switch in door E52 / E54	221
2.24	Removing and installing rear door contact switches F10 / F11	221
2.25	Removing and installing electromechanical parking brake button E538 / auto-hold button E540	222
2.26	Removing and installing the starter button E378	222
2.27	Removing and installing rear lid contact switch for anti-theft alarm F123	223
2.28	Removing and installing vanity mirror contact switch F147 / F148	223



2.29	Removing and installing sunroof button E325	223
2.30	Removing and installing front interior light WX1	223
2.31	Removing and installing rear interior light WX2	225
2.32	Removing and installing front right reading light button E634	226
3	Anti-theft alarm system	227
3.1	Assembly overview - interior monitor	227
3.2	Removing and installing alarm horn H12	228
3.3	Removing and installing anti-theft alarm sensor G578	229
4	Front camera for assist systems	232
4.1	Removing and installing front camera for driver assist systems	232
5	Cigarette lighter, socket	233
5.1	Removing and installing cigarette lighter U1	233
5.2	Removing and installing socket illumination bulb L42	233
5.3	Removing and installing rear cigarette lighter illumination bulb L32	233
5.4	Removing and installing electric socket U	233
97 - Wiring		234
1	Relay carriers, fuse holders, electronics boxes	234
1.1	Overview of fitting locations - relay carriers, fuse holders, E-boxes	234
1.2	Removing and installing electronics box (E-box)	237
1.3	Removing and installing relay and fuse holder in electronics box	239
1.4	Removing and installing relay and fuse carrier behind dash panel	241
2	Select Control units	244
2.1	Overview of fitting locations - control units	244
2.2	Assembly overview - control units	248
2.3	Assembly overview - data bus diagnostic interface	250
2.4	Removing and installing onboard supply control unit J519	250
2.5	Removing and installing data bus diagnostic interface J533	253
2.6	Removing and installing bracket for onboard supply control unit J519	254
2.7	Renewing bracket for onboard supply control unit J519	256
2.8	Removing and installing bracket for parking aid control unit J446 / park assist steering control unit J791 , LHD vehicles	256
3	Connectors	258
3.1	Repairing electrical wiring harnesses and plug-in connections	258
4	Releasing and dismantling connector housings	259
5	Repairing aerial wires	260
6	Fibre optic cables	261
7	Vehicle diagnosis, testing and information systems	262