Contents

00 - Technical data 1
1 Checklist for evaluating running gear of accident vehicles 1
2 General information 3
40 - Front suspension 4
1 Appraisal of accident vehicles 4
2 Servicing front suspension 5
2.1 Overview - front axle 5
2.2 Raising wheel suspension to unladen position, Golf 6
2.3 Raising wheel suspension to unladen position, Golf Plus, CrossGolf 8
3 Subframe, anti-roll bar, suspension links 11
3.1 Assembly overview: subframe, anti-roll bar, suspension links 11
3.2 Assembly overview: front left vehicle level sender G78 16
3.3 Removing and installing front left vehicle level sender G78 16
3.4 Repairing thread in longitudinal member 17
3.5 Fixing position of subframe and brackets 18
3.6 Lowering subframe 19
3.7 Removing and installing subframe without steering rack 23
3.8 Removing and installing subframe with steering rack 25
3.9 Repairing subframe 30
3.10 Checking swivel joint 38
3.11 Removing and installing swivel joint 39
3.12 Removing and installing suspension link with mounting bracket 43
3.13 Removing and installing suspension link with mounting bracket (left side for vehicles with DSG or automatic gearboxes) 46
3.14 Removing and installing suspension link with mounting bracket (right side for vehicles with 6-cylinder engines) 50
3.15 Renewing bonded rubber bush for suspension link 53
3.16 Renewing mounting bracket with suspension link bush 55
3.17 Removing and installing anti-roll bar 57
4 Assembly overview: wheel bearing 63
4.1 Removing and installing wheel bearing housing (3-point mounting) 65
4.2 Removing and installing wheel bearing housing (4-point mounting) 67
4.3 Removing and installing wheel bearing housing 68
5 Assembly overview: suspension strut 74
5.1 Removing and installing suspension strut, Golf 75
5.2 Removing and installing suspension strut, Golf Plus, CrossGolf 82
5.3 Repairing suspension strut 89
6 Removing and installing drive shafts 92
6.1 Loosening and tightening drive shaft hexagon bolt 92
6.2 Loosening and tightening twelve-point head bolt, with ribbing, securing drive shaft 93
6.3 Loosening and tightening twelve-point head bolt, without ribbing, securing drive shaft 94
6.4 Removing and installing drive shaft with constant velocity joint 96
6.5 Removing and installing left drive shaft with (push-on) constant velocity slip joint 99
6.6 Removing and installing right drive shaft with (push-on) constant velocity slip joint 104
6.7 Removing and installing drive shafts with triple roller joint AAR2600i 110
6.8 Removing and installing drive shafts with triple roller joint AAR3300i 114
6.9 Removing and installing intermediate shaft 118
7 Repairing drive shaft - overview of drive shafts 120
7.1 Heat shields for drive shafts 122
8 Assembly overview: drive shaft with VL90 or VL100 constant velocity joint 123
8.1 Dismantling and assembling drive shaft with VL90 or VL100 constant velocity joint 125

8.2 Checking outer constant velocity joint . . . 130
8.3 Checking inner constant velocity joint . . . 130
9 Assembly overview: drive shaft with VL107 constant velocity joint (bolt-on) . . . 133
9.1 Dismantling and assembling drive shaft with VL107 constant velocity joint . . . 136
9.2 Repairing intermediate shaft . . . 140
10 Assembly overview: drive shaft with VL107 constant velocity slip joint (push-on) . . . 143
10.1 Dismantling and assembling drive shaft with VL107 (push-on) constant velocity slip joint . . . 144
10.2 Checking outer constant velocity joint . . . 147
11 Assembly overview: drive shaft with triple roller joint AAR2600i . . . 149
11.1 Dismantling and assembling drive shaft with triple roller joint AAR2600i . . . 151
12 Assembly overview: drive shaft with triple roller joint AAR3300i . . . 156
12.1 Dismantling and assembling drive shaft with triple roller joint AAR3300i . . . 158

42 - Rear suspension . . . 164

1 Appraisal of accident vehicles . . . 164
2 Repairing rear suspension (front-wheel drive) . . . 165
2.1 Overview - rear axle . . . 165
2.2 Rear axle in unladen position, Golf . . . 166
2.3 Rear axle in unladen position, Golf Plus, CrossGolf . . . 168
3 Assembly overview: subframe, transverse link, track rod (front-wheel drive) . . . 170
3.1 Removing and installing rear axle . . . 173
3.2 Vehicle level sender for vehicles with automatic headlight range control . . . 177
3.3 Renew vehicle level sender in vehicle . . . 178
3.4 Removing and installing upper transverse link . . . 179
3.5 Removing and installing lower transverse link . . . 181
3.6 Removing and installing track rod . . . 182
4 Assembly overview: wheel bearing housing, trailing arm (front-wheel drive) . . . 185
4.1 Removing and installing wheel bearing housing . . . 186
4.2 Renewing bonded rubber bush for wheel bearing housing . . . 189
4.3 Removing and installing wheel bearing/wheel hub unit . . . 192
4.4 Removing and installing trailing arm with mounting bracket . . . 195
4.5 Repairing trailing arm . . . 199
5 Assembly overview: shock absorber, coil spring (front-wheel drive) . . . 203
5.1 Removing and installing coil spring . . . 203
5.2 Removing and installing shock absorbers . . . 205
5.3 Repairing shock absorber . . . 206
6 Assembly overview: anti-roll bar (front-wheel drive) . . . 209
6.1 Removing and installing anti-roll bar . . . 209
7 Assembly overview: attachment parts for subframe Golf BlueMotion, Golf Plus BlueMotion (front-wheel drive) . . . 212
8 Repairing rear suspension (four-wheel drive) . . . 213
8.1 Overview of rear axle (aluminium) . . . 213
8.2 Overview of rear axle (steel) . . . 215
8.3 Rear axle in unladen state (aluminium and steel) . . . 217
9 Assembly overview: subframe made from aluminium, final drive (four-wheel drive) . . . 219
9.1 Removing and installing rear axle . . . 219
9.2 Repairing subframe . . . 224
10 Assembly overview: subframe made from steel, final drive (four-wheel drive) . . . 229
10.1 Removing and installing rear axle . . . 229
10.2 Repairing subframe . . . 234
11 Assembly overview: control arm, track rod (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel) . . . 242
11.1 Overview - rear left vehicle level sender G76 . . . 245

11.2 Renew vehicle level sender in vehicle . . . 245
11.3 Removing and installing upper transverse link . . . 246
11.4 Removing and installing lower transverse link . . . 247
11.5 Removing and installing track rod . . . 249

12 Assembly overview: control arm, track rod (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium) . . . 253
12.1 Overview - rear left vehicle level sender G76 . . . 256
12.2 Renew vehicle level sender in vehicle . . . 256
12.3 Removing and installing upper transverse link . . . 257
12.4 Removing and installing lower transverse link . . . 259
12.5 Removing and installing track rod . . . 261

13 Assembly overview: wheel bearing housing, trailing link (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel) . . . 264
13.1 Changing from wheel housing bearing made from cast steel to wheel bearing housing made from aluminium . . . 266
13.2 Removing and installing wheel bearing housing . . . 266
13.3 Renewing bonded rubber bush for wheel bearing housing . . . 270
13.4 Removing and installing wheel bearing/wheel hub unit . . . 273
13.5 Removing and installing trailing arm with mounting bracket . . . 274
13.6 Repairing trailing arm . . . 278

14 Assembly overview: wheel bearing housing, trailing link (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium) . . . 282
14.1 Removing and installing wheel bearing housing . . . 284
14.2 Renewing bonded rubber bush for wheel bearing housing . . . 287
14.3 Removing and installing wheel bearing/wheel hub unit . . . 287

15 Assembly overview: shock absorber, coil spring (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel) . . . 289
15.1 Removing and installing coil spring . . . 289
15.2 Removing and installing shock absorbers . . . 291
15.3 Repairing shock absorber . . . 292

16 Assembly overview: shock absorber, coil spring (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium) . . . 294
16.1 Removing and installing coil spring . . . 294
16.2 Removing and installing shock absorbers . . . 294
16.3 Repairing shock absorber . . . 296

17 Assembly overview: anti-roll bar (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel) . . . 297
17.1 Removing and installing anti-roll bar . . . 297

18 Assembly overview: anti-roll bar (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium) . . . 300
18.1 Removing and installing anti-roll bar . . . 300

19 Assembly overview: drive shaft . . . 303
19.1 Loosening and tightening drive shaft hexagon bolt . . . 305
19.2 Loosening and tightening twelve-point head bolt, with ribbing, securing drive shaft . . . 306
19.3 Loosening and tightening twelve-point head bolt, without ribbing, securing drive shaft . . . 307
19.4 Removing and installing drive shaft . . . 309
19.5 Dismantling and assembling drive shaft . . . 313
19.6 Checking outer constant velocity joint . . . 319
19.7 Checking inner constant velocity joint . . . 320

44 - Wheels, tyres, vehicle geometry . . . 323

1 Appraisal of accident vehicles . . . 323

2 Specified torques for wheel bolts . . . 324

3 Fitting wheel and tyre . . . 325
3.1 General information . . . 325
3.2 Fittings instructions . . . 325

4 Removing and fitting tyres (wheels with tyre pressure monitoring) . . . 327
4.1 Notes on safety and conditions for removing and fitting tyres (wheels with tyre pressure monitoring system) . . . 327
4.2 Wheel change . . . 327
4.3 Pressing tyre off wheel rim . . . 328
4.4 Removing tyre from wheel . . . 329
4.5 Fitting tyre to wheel rim . . . 329
5 Removing and fitting tyres with run-flat properties to wheel rims . . . 331
5.1 Safety information . . . 331
5.2 Pressing tyre off wheel rim . . . 331
5.3 Removing tyre from wheel . . . 332
5.4 Fitting tyre to wheel rim . . . 333
6 Tyre pressure monitor display . . . 336
7 Tyre pressure monitoring system (TPMS) . . . 338
7.1 Button behaviour . . . 338
7.2 Assembly overview: tyre pressure sensor . . . 339
7.3 Removing and installing tyre pressure sensor . . . 340
8 Vehicle alignment check . . . 342
8.1 General information . . . 342
8.2 Test conditions . . . 344
8.3 Test preparations . . . 344
8.4 Wheel alignment specifications, Golf . . . 345
8.5 Wheel alignment specifications, Golf Plus, CrossGolf . . . 347
8.6 Overview - wheel alignment procedure . . . 348
8.7 Correcting front axle camber . . . 350
8.8 Adjusting camber on rear axle . . . 351
8.9 Adjusting toe at rear axle . . . 353
8.10 Adjusting front axle toe . . . 353
8.11 Basic setting of steering angle sensor G85 . . . 354
8.12 Vehicle data sticker . . . 355
9 Wheels, tyres . . . 356
9.1 Models with breakdown set . . . 356
9.2 Tyre sealant . . . 356
9.3 Removing a tyre . . . 356
9.4 Fitting a new tyre . . . 357
9.5 Tyre sealant disposal . . . 357
9.6 Alloy wheels with metal valves . . . 357
10 Instructions for changing or fitting wheels . . . 359
10.1 Fitting wheels . . . 360
11 Protecting wheel centring seat against corrosion . . . 361
12 Vibration due to wheels/tyres - causes and rectification . . . 362
12.1 Causes of rough running . . . 362
12.2 Balancing wheels . . . 362
12.3 Conducting a road test before balancing wheels . . . 362
12.4 Balancing wheels on stationary wheel balancing machine . . . 363
12.5 Vibration control system VAS 6230 A . . . 365
12.6 Finish balancer . . . 365
12.7 Radial and lateral runout of wheels and tyres . . . 366
12.8 Checking radial and lateral runout on wheels and tyres with tyre gauge V.A.G 1435 . . . 366
12.9 Checking radial and lateral run-out on wheel rim . . . 367
12.10 Matching . . . 368
12.11 Flat spots caused by storage or handling . . . 369

48 - Steering . . . 371

1 Appraisal of accident vehicles ... 371
2 General repair instructions ... 372
2.1 Steering rack ... 372
2.2 Gaskets and seals ... 372
2.3 Nuts and bolts ... 372
2.4 Electrical components ... 373
2.5 Guided Fault Finding, vehicle self-diagnosis and test instruments ... 373
3 Steering wheel ... 374
3.1 Removing and installing steering wheel ... 374
4 Steering column, Golf ... 377
4.1 Assembly overview: steering column ... 377
4.2 Removing and installing steering column ... 377
4.3 Basic setting for steering angle sensor G85 steering angle sender must be checked after the following repair work: ... 383
4.4 Handling and transporting steering column ... 383
4.5 Checking steering column for damage ... 385
4.6 Removing and installing mounting bracket ... 385
4.7 Removing and installing strut ... 387
5 Steering column, Golf Plus, CrossGolf ... 389
5.1 Assembly overview: steering column ... 389
5.2 Removing and installing steering column ... 389
5.3 Basic setting for steering angle sensor G85 steering angle sender must be checked after the following repair work: ... 395
5.4 Handling and transporting steering column ... 395
5.5 Checking steering column for damage ... 397
5.6 Removing and installing mounting bracket ... 397
5.7 Removing and installing strut ... 399
6 Electromechanical steering rack up to model year 2008 ... 401
6.1 Assembly overview - electromechanical steering rack, left-hand drive vehicle (1st and 2nd generations) up to model year 2008 ... 401
6.2 Assembly overview - electromechanical steering rack, right-hand drive vehicle (2nd generation) up to model year 2008 ... 403
6.3 Removing and installing steering rack, left-hand drive vehicle (1st and 2nd generations) up to model year 2008 ... 405
6.4 Removing and installing steering rack, right-hand drive vehicle (2nd generation) up to model year 2008 ... 412
7 Electromechanical steering rack from model year 2009 ... 421
7.1 Assembly overview - electromechanical steering rack, left-hand drive vehicle (3rd generation) from model year 2009 ... 421
7.2 Assembly overview - electromechanical steering rack, right-hand drive vehicle (3rd generation) from model year 2009 ... 423
7.3 Removing and installing steering rack, left-hand drive vehicle (3rd generation) from model year 2009 ... 424
7.4 Removing and installing steering rack, 3rd generation, RHD vehicles, as of model year 2009 ... 430
8 Distinguishing between steering racks (1st and 2nd generations), Golf ... 439
9 Differentiating between 2nd and 3rd generation steering racks ... 440
10 Exchanging 1st generation steering rack for 2nd generation steering rack, Golf ... 441
11 Repairing electromechanical steering rack (1st generation), Golf ... 442
11.1 Removing and installing bellows ... 442
11.2 Removing and installing track rod ... 444
12 Repairing electromechanical steering rack (2nd and 3rd generation) ... 448
12.1 Assembly overview: electromechanical steering rack ... 448
12.2 Removing and installing bellows ... 449
12.3 Removing and installing track rod ... 451