



Contents

00 - Technical data	1
1 General repair instructions	1
1.1 Tools	2
1.2 Gearbox	2
1.3 Overview - dual clutch gearbox	2
1.4 Seals	3
1.5 Dual clutch gearbox oil	3
1.6 Nuts and bolts	5
1.7 Electrical components	6
2 Fault finding	7
2.1 General notes on fault finding	7
2.2 Useful information about the "behaviour of the control unit in the event of a gearbox fault"	8
2.3 Special notes on fault finding	9
3 Identification of gearbox	11
3.1 Reading gearbox code letters	11
4 Code - engine allocation	14
4.1 Golf "GTI Edition 30" and "Golf GTI Pirelli"	14
4.2 Golf "R"	14
4.3 Golf "R32" NAR	15
4.4 Passat "R36" and Passat estate "R36"	15
4.5 Scirocco "R"	15
5 Capacity	17
30 - Clutch	18
1 Notes on clutch	18
2 Removing and installing clutch	19
2.1 Removing clutch cover (end cover)	19
2.2 Installing clutch cover (end cover)	20
2.3 Remove clutch	22
2.4 Preparing installation of multi-clutch	23
2.5 Installing and adjusting clutch	25
34 - Controls, housing	30
1 Electrical and electronic components of the dual clutch gearbox (DSG®) and their locations	30
1.1 Electrical and electronic components and their locations	30
1.2 Removing and installing mechatronic unit for dual clutch gearbox J743 (gearbox installed)	31
1.3 Removing and installing mechatronic unit for dual clutch gearbox J743 (gearbox removed)	38
1.4 Removing and installing gearbox input speed sender G182 and oil temperature sender in multi-plate clutch G509	45
2 Removing and installing gear oil cooler	47
2.1 Removing	47
2.2 Installing	48
3 Removing and installing oil pump	50
3.1 Removing oil pump	50
3.2 Installing oil pump	52
4 Renewing seal on gearbox selector lever	53
5 Emergency release of selector lever	55
6 Removing and installing knob	56



7	Selector mechanism up to 02.2009	58
7.1	Overview of selector mechanism up to 02.2009	58
7.2	Removing and installing gear selector cable	59
7.3	Checking selector lever cable	66
7.4	Adjusting selector lever cable	66
7.5	Checking selector mechanism	67
8	Selector mechanism from 03.2009 onwards	69
8.1	Overview of selector mechanism in vehicles from 03.2009 onwards	69
8.2	Removing and installing selector lever and selector mechanism with selector lever cable	70
9	Removing and installing gearbox	72
9.1	General notes on removing and installing gearbox	72
9.2	Removing gearbox, Golf 2004 ▶ , with 2.0 l engine (front-wheel drive)	74
9.3	Removing gearbox, Golf 2009 ▶ , with 2.0 l engine (four-wheel drive)	77
9.4	Removing gearbox, Golf 2004 ▶ , with 3.2 l V6 engine (four-wheel drive)	85
9.5	Removing gearbox, Passat 2006 ▶ , with 3.6 l V6 engine (four-wheel drive)	97
9.6	Removing gearbox, Passat 2011 ▶ with 3.6 l V6 engine (four-wheel drive)	106
9.7	Removing gearbox, Scirocco 2009 ▶ , with 2.0 l engine (front-wheel drive)	113
9.8	Transporting gearbox and securing to assembly stand	119
9.9	Installing gearbox	121
10	Torque settings and note on engine mountings	124
10.1	Torque settings, assembly mountings and gearbox to engine (2.0 l engine)	124
10.2	Torque settings, assembly mountings and gearbox to engine (3.2 l and 3.6 l engine)	126
11	Removing and installing bevel box, Golf 2004 ▶ and Passat 2006 ▶ with V6 engine	128
12	Removing and installing gearbox, Golf 2009 ▶ with 2.0 l engine	133
13	Removing and installing bevel box , Passat 2011 ▶ with 3.6 l V6 engine	136
14	Oil and oil filter	140
14.1	Oil filter: renewing	140
14.2	Checking oil level and topping up	141
14.3	Draining and filling oil	144
35 - Gears, shafts		148
1	Currently, no repairs can be made to gears and shafts.	148
39 - Final drive - differential		149
1	Overview - seals	149
2	Renewing seals for flange shaft or stub shaft	150
2.1	Renewing oil seal for left flange shaft - front and all-wheel drive	150
2.2	Renewing seals for right flange shaft or stub shaft - front-wheel drive	152
2.3	Renewing oil seal for right flange shaft - all-wheel drive	154
2.4	Dismantling and assembling flange shaft	156
2.5	Checking and topping up gear oil in bevel box	158
2.6	Checking oil level in front bevel box - all-wheel drive	161
3	Renewing oil seal for propshaft drive flange at bevel box	162
4	Assembly overview - Flange shafts and seals on bevel box	168
4.1	Renewing seal on gearbox between bevel box and gearbox	169
4.2	Removing and installing right flange shaft	170
4.3	Renewing seal for right flange shaft on outside of bevel box	172
4.4	Renewing needle bearing (polygon bearing) for right flange shaft	173
4.5	Renewing seal on bevel box between gearbox and bevel box	175
5	Checking function of Haldex coupling	177
6	Propshaft and rear final drive	178