



## Contents

|  |           |
|--|-----------|
| <b>00 - Technical data</b> .....                                       | <b>1</b>  |
| <b>1 Technical data</b> .....  | <b>1</b>  |
| 1.1 Engine number .....  | 1         |
| 1.2 Engine data .....  | 1         |
| <b>10 - Removing and installing engine</b> .....                       | <b>3</b>  |
| <b>1 Removing and installing engine</b> .....                          | <b>3</b>  |
| 1.1 Removing engine .....  | 4         |
| 1.2 Securing engine to assembly stand .....                            | 11        |
| 1.3 Notes on installing .....  | 13        |
| 1.4 Assembly mountings .....   | 14        |
| <b>13 - Crankshaft group</b> .....                                     | <b>15</b> |
| <b>1 Dismantling and assembling engine</b> .....                       | <b>15</b> |
| 1.1 Assembly overview - poly V-belt drive .....                        | 15        |
| 1.2 Removing and installing poly V-belt .....                          | 16        |
| 1.3 Assembly overview - toothed belt drive .....                       | 17        |
| 1.4 Assembly overview - crankcase .....                                | 21        |
| <b>2 Removing and installing sealing flange and flywheel</b> .....     | <b>23</b> |
| 2.1 Renewing crankshaft sealing flange - flywheel end .....            | 24        |
| 2.2 Renewing crankshaft oil seal - pulley end .....                    | 31        |
| 2.3 Removing and installing sealing flange - pulley end .....          | 33        |
| 2.4 Removing and installing engine speed sender G28 .....              | 36        |
| <b>3 Pistons and conrods</b> .....                                     | <b>38</b> |
| 3.1 Assembly overview - pistons and conrods .....                      | 38        |
| 3.2 Piston and cylinder dimensions .....                               | 39        |
| 3.3 Checking piston projection at TDC .....                            | 39        |
| 3.4 Piston rings, cylinder bore and piston installation position ..... | 41        |
| <b>4 Crankshaft</b> .....  | <b>43</b> |
| 4.1 Assembly overview - crankshaft .....                               | 43        |
| 4.2 Crankshaft dimensions .....  | 43        |
| 4.3 Pulling needle bearing out of and driving into crankshaft .....    | 44        |
| <b>15 - Cylinder head, valve gear</b> .....                            | <b>46</b> |
| <b>1 Cylinder head</b> .....   | <b>46</b> |
| 1.1 Assembly overview - cylinder head .....                            | 46        |
| 1.2 Removing and installing cylinder head cover .....                  | 48        |
| 1.3 Removing, installing and tensioning toothed belt .....             | 50        |
| 1.4 Removing and installing cylinder head .....                        | 64        |
| 1.5 Checking compression .....   | 70        |
| <b>2 Valve gear</b> .....  | <b>71</b> |
| 2.1 Assembly overview - valve gear .....                               | 71        |
| 2.2 Removing and installing roller rocker finger .....                 | 73        |
| 2.3 Valves .....   | 75        |
| 2.4 Removing and installing camshafts .....                            | 77        |
| 2.5 Removing and installing camshaft oil seal .....                    | 82        |
| <b>17 - Lubrication</b> .....  | <b>85</b> |
| <b>1 Engine oil</b> .....  | <b>85</b> |
| 1.1 Oil capacities - Golf, Golf Plus, Touran .....                     | 85        |
| 1.2 Oil capacities - Passat .....                                      | 85        |
| 1.3 Checking engine oil level .....                                    | 85        |



|                                |  |            |
|--------------------------------|--|------------|
| <b>2</b>                       | <b>Parts of lubrication system (Golf, Golf Plus, Touran)</b>                       | <b>86</b>  |
| 2.1                            | Assembly overview - oil pump, sump   | 86         |
| 2.2                            | Removing and installing oil sump   | 88         |
| <b>3</b>                       | <b>Parts of lubrication system (Passat)</b>  | <b>91</b>  |
| 3.1                            | Assembly overview - oil pump, sump, balancer shaft module with chain drive         | 91         |
| 3.2                            | Removing and installing oil pump (for balancer shaft module with chain drive)      | 93         |
| 3.3                            | Removing and installing balancer shaft module with chain drive                     | 96         |
| 3.4                            | Retrofitting spur gear drive for balancer shaft module                             | 100        |
| 3.5                            | Assembly overview - oil pump, sump, balancer shaft module with spur gear drive     | 103        |
| 3.6                            | Removing and installing oil pump (for balancer shaft module with spur gear drive)  | 106        |
| 3.7                            | Removing balancer shaft module with spur gear drive                                | 106        |
| 3.8                            | Renewing spur gear for crankshaft  | 107        |
| 3.9                            | Installing balancer shaft module   | 110        |
| 3.10                           | Removing and installing oil sump   | 116        |
| <b>4</b>                       | <b>Oil filter bracket, oil cooler, oil pressure and oil supply line</b>            | <b>119</b> |
| 4.1                            | Assembly overview - oil filter bracket and oil cooler                              | 119        |
| 4.2                            | Checking oil pressure and oil pressure switch                                      | 121        |
| 4.3                            | Assembly overview - oil supply line to turbocharger                                | 122        |
| 4.4                            | Removing and installing oil supply line to turbocharger                            | 123        |
| <b>19 - Cooling</b>            |  | <b>124</b> |
| <b>1</b>                       | <b>Parts of cooling system</b>   | <b>124</b> |
| 1.1                            | Parts of cooling system, body side   | 124        |
| 1.2                            | Assembly overview - parts of cooling system, engine side (Golf, Golf Plus, Touran) | 126        |
| 1.3                            | Assembly overview - parts of cooling system, engine side (Passat)                  | 128        |
| 1.4                            | Coolant hose schematic diagram   | 130        |
| 1.5                            | Draining and filling coolant   | 133        |
| 1.6                            | Removing and installing fan support with fans                                      | 138        |
| 1.7                            | Removing and installing radiator   | 139        |
| 1.8                            | Removing and installing coolant pump   | 140        |
| 1.9                            | Removing and installing thermostat   | 142        |
| 1.10                           | Checking cooling system for leaks  | 143        |
| 1.11                           | Checking oil cooler for leaks  | 145        |
| <b>20 - Fuel supply system</b> |  | <b>148</b> |
| <b>1</b>                       | <b>Safety precautions</b>  | <b>148</b> |
| 1.1                            | Safety precautions when working on fuel supply system                              | 148        |
| <b>2</b>                       | <b>Rules for cleanliness</b>   | <b>149</b> |
| 2.1                            | Rules for cleanliness when working on fuel supply system                           | 149        |
| <b>3</b>                       | <b>Parts of fuel supply system (Golf, Golf Plus)</b>                               | <b>150</b> |
| 3.1                            | Fuel tank, vehicles with front-wheel drive   | 150        |
| 3.2                            | Fuel tank, vehicles with four-wheel drive  | 153        |
| 3.3                            | Emptying fuel tank   | 160        |
| 3.4                            | Removing and installing fuel delivery unit   | 162        |
| 3.5                            | Removing and installing fuel gauge sender  | 164        |
| 3.6                            | Checking fuel pump   | 164        |
| 3.7                            | Assembly overview - fuel filter  | 169        |
| 3.8                            | Removing and installing fuel cooler  | 171        |
| <b>4</b>                       | <b>Parts of fuel supply system (Touran)</b>  | <b>173</b> |
| 4.1                            | Assembly overview - fuel tank with attachments                                     | 173        |
| 4.2                            | Emptying fuel tank   | 175        |
| 4.3                            | Removing and installing fuel tank  | 178        |
| 4.4                            | Assembly overview - fuel filter  | 179        |
| 4.5                            | Removing and installing fuel cooler  | 181        |
| 4.6                            | Removing and installing fuel delivery unit   | 181        |



|           |  |            |
|-----------|--|------------|
| 4.7       | Removing and installing fuel gauge sender  | 183        |
| 4.8       | Checking fuel pump   | 184        |
| <b>5</b>  | <b>Parts of fuel supply system (Passat)</b>  | <b>189</b> |
| 5.1       | Fuel tank, vehicles with four-wheel drive  | 189        |
| 5.2       | Emptying fuel tank, vehicles with four-wheel drive                                 | 199        |
| 5.3       | Fuel tank, vehicles with front-wheel drive   | 202        |
| 5.4       | Emptying fuel tank, vehicles with front-wheel drive                                | 210        |
| 5.5       | Checking fuel pump   | 212        |
| 5.6       | Assembly overview - fuel filter  | 216        |
| 5.7       | Removing and installing fuel cooler  | 218        |
| <b>6</b>  | <b>Accelerator mechanism</b>   | <b>220</b> |
| 6.1       | Assembly overview - accelerator mechanism  | 220        |
| <b>7</b>  | <b>Tandem pump</b>   | <b>222</b> |
| 7.1       | Checking tandem pump   | 222        |
| 7.2       | Removing and installing tandem pump  | 224        |
| <b>21</b> | <b>Turbocharging/supercharging</b>   | <b>227</b> |
| <b>1</b>  | <b>Charge air system with turbocharger</b>   | <b>227</b> |
| 1.1       | Safety precautions   | 227        |
| 1.2       | Rules for cleanliness  | 227        |
| 1.3       | Hose connections   | 228        |
| 1.4       | Assembly overview - turbocharger with attachments                                  | 229        |
| 1.5       | Removing and installing turbocharger   | 232        |
| 1.6       | Assembly overview - charge air cooling   | 234        |
| 1.7       | Checking charge air system for leaks   | 235        |
| 1.8       | Vacuum hose schematic diagram  | 237        |
| <b>23</b> | <b>Mixture preparation - injection</b>   | <b>239</b> |
| <b>1</b>  | <b>Diesel direct injection system</b>  | <b>239</b> |
| 1.1       | Safety precautions   | 239        |
| 1.2       | Rules for cleanliness  | 240        |
| 1.3       | Assembly overview - intake manifold with attachments                               | 240        |
| 1.4       | Assembly overview - pre-wired wiring harness for unit injectors and glow plugs     | 243        |
| 1.5       | Removing and installing pre-wired wiring harness for unit injectors and glow plugs | 243        |
| 1.6       | Assembly overview - unit injector  | 246        |
| 1.7       | Removing and installing unit injector  | 248        |
| 1.8       | Cleaning unit injectors (engine codes BMN, BKP, BMA, BUZ and BMR)                  | 252        |
| 1.9       | Removing and installing O-rings for unit injector                                  | 254        |
| 1.10      | Assembly overview - air filter   | 255        |
| <b>2</b>  | <b>Engine control unit (Golf)</b>  | <b>257</b> |
| 2.1       | Removing and installing engine control unit  | 257        |
| 2.2       | Removing and installing anti-theft engine control unit                             | 257        |
| <b>3</b>  | <b>Engine control unit (Golf Plus, Touran)</b>                                     | <b>261</b> |
| 3.1       | Removing and installing engine control unit  | 261        |
| 3.2       | Removing and installing anti-theft engine control unit                             | 262        |
| <b>4</b>  | <b>Engine control unit (Passat)</b>  | <b>265</b> |
| 4.1       | Removing and installing engine control unit  | 265        |
| 4.2       | Removing and installing anti-theft engine control unit                             | 266        |
| <b>26</b> | <b>Exhaust system</b>  | <b>270</b> |
| <b>1</b>  | <b>Front exhaust pipe</b>  | <b>270</b> |
| 1.1       | Assembly overview - front exhaust pipe with catalytic converter                    | 270        |
| 1.2       | Assembly overview - front exhaust pipe with particulate filter                     | 271        |
| <b>2</b>  | <b>Silencer (Golf, Golf Plus)</b>  | <b>274</b> |
| 2.1       | Assembly overview - silencer, vehicles with front-wheel drive                      | 274        |



|           |   |            |
|-----------|---|------------|
| 2.2       | Assembly overview - silencer, vehicles with four-wheel drive  | 275        |
| 2.3       | Cutting exhaust pipe  | 275        |
| 2.4       | Installation position and specified torque of the clamp       | 276        |
| 2.5       | Aligning exhaust system free of stress                        | 277        |
| <b>3</b>  | <b>Silencer (Touran)</b>                                      | <b>279</b> |
| 3.1       | Assembly overview - silencers                                 | 279        |
| 3.2       | Cutting exhaust pipe  | 280        |
| 3.3       | Aligning exhaust system free of stress                        | 280        |
| <b>4</b>  | <b>Silencer (Passat)</b>                                      | <b>281</b> |
| 4.1       | Assembly overview - silencer, vehicles with front-wheel drive | 281        |
| 4.2       | Assembly overview - silencer, vehicles with four-wheel drive  | 282        |
| 4.3       | Aligning exhaust system free of stress                        | 282        |
| <b>5</b>  | <b>Exhaust gas recirculation system</b>                       | <b>284</b> |
| 5.1       | Assembly overview - exhaust gas recirculation                 | 284        |
| <b>28</b> | <b>Glow plug system</b>                                       | <b>287</b> |
| <b>1</b>  | <b>Optical characteristics of metal or ceramic glow plugs</b> | <b>287</b> |
| 1.1       | Removing and installing metal glow plug                       | 287        |
| 1.2       | Removing and installing ceramic glow plugs                    | 288        |