



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data</b>	<b>1</b>
1.1 Engine number	1
1.2 Engine data	1
<b>10 - Removing and installing engine</b>	<b>2</b>
<b>1 Removing and installing engine</b>	<b>2</b>
1.1 Removing engine	2
1.2 Securing engine to assembly stand	8
1.3 Notes on installing	8
1.4 Assembly mountings	9
<b>13 - Crankshaft group</b>	<b>11</b>
<b>1 Dismantling and assembling engine</b>	<b>11</b>
1.1 Assembly overview - toothed belt drive	11
1.2 Assembly overview - poly V-belt drive	13
1.3 Removing and installing poly V-belt	13
1.4 Assembly overview - crankcase	15
<b>2 Removing and installing sealing flange and flywheel</b>	<b>17</b>
2.1 Assembly overview - sealing flange and flywheel	17
2.2 Renewing crankshaft oil seal - pulley end	18
2.3 Removing and installing sealing flange - pulley end	20
2.4 Renewing crankshaft sealing flange - flywheel end	22
<b>3 Crankshaft</b>	<b>31</b>
3.1 Assembly overview - crankshaft	31
3.2 Crankshaft dimensions	32
<b>4 Pistons and conrods</b>	<b>33</b>
4.1 Assembly overview - pistons and conrods	33
4.2 Checking piston projection at TDC	36
4.3 Piston and cylinder dimensions	37
<b>15 - Cylinder head, valve gear</b>	<b>38</b>
<b>1 Cylinder head</b>	<b>38</b>
1.1 Assembly overview - cylinder head	38
1.2 Removing and installing cylinder head cover	41
1.3 Removing, installing and tensioning toothed belts	43
1.4 Removing and installing cylinder head	57
1.5 Checking compression	61
<b>2 Repairing valve gear</b>	<b>64</b>
2.1 Assembly overview - valve gear	64
2.2 Checking valve guides	66
2.3 Renewing valve stem seals	67
2.4 Removing and installing camshaft	69
2.5 Removing and installing camshaft oil seal	73
<b>17 - Lubrication</b>	<b>76</b>
<b>1 Engine oil</b>	<b>76</b>
1.1 Oil capacities	76
1.2 Engine oil specifications	76
1.3 Checking engine oil level	76
<b>2 Parts of lubrication system</b>	<b>77</b>
2.1 Assembly overview - oil pump, oil sump	77



2.2	Removing and installing oil sump	78
<b>3</b>	<b>Oil filter bracket, oil cooler and oil pressure</b>	<b>82</b>
3.1	Assembly overview - oil filter bracket and oil cooler	82
3.2	Checking oil pressure and oil pressure switch	83
<b>19 - Cooling</b>		<b>85</b>
<b>1</b>	<b>Parts of cooling system</b>	<b>85</b>
1.1	Parts of cooling system - body side	85
1.2	Parts of cooling system - engine side	87
1.3	Coolant hose schematic diagram	89
1.4	Draining and filling coolant	90
1.5	Removing and installing fan support with fans	92
1.6	Removing and installing radiator	93
1.7	Removing and installing coolant pump	95
1.8	Removing and installing thermostat	97
1.9	Checking cooling system for leaks	99
1.10	Checking oil cooler for leaks	101
<b>20 - Fuel supply system</b>		<b>104</b>
<b>1</b>	<b>Removing and installing parts of fuel supply system</b>	<b>104</b>
1.1	Safety precautions when working on fuel supply system	104
1.2	Rules for cleanliness	105
1.3	Assembly overview - fuel tank	105
1.4	Assembly overview - fuel filter	108
1.5	Removing and installing fuel cooler	109
1.6	Emptying fuel tank	109
1.7	Removing and installing fuel tank	112
1.8	Removing and installing fuel delivery unit	114
1.9	Removing and installing fuel sender	115
1.10	Checking fuel pump	116
1.11	Checking tandem pump	117
1.12	Removing and installing tandem pump	121
1.13	Assembly overview - accelerator mechanism	124
<b>23 - Mixture preparation - injection</b>		<b>126</b>
<b>1</b>	<b>Repairing diesel direct injection system</b>	<b>126</b>
1.1	Safety precautions	126
1.2	Rules for cleanliness	127
1.3	Assembly overview - unit injector	127
1.4	Removing and installing O-rings for unit injector	128
1.5	Removing and installing unit injector	130
1.6	Assembly overview - intake manifold with intake manifold flap	132
1.7	Assembly overview - air filter	134
<b>2</b>	<b>Engine control unit</b>	<b>135</b>
2.1	Reading and erasing engine control unit fault memory	135
2.2	Adapting functions and components	136
2.3	Removing and installing anti-theft engine control unit	137
<b>26 - Exhaust system</b>		<b>140</b>
<b>1</b>	<b>Removing and installing parts of exhaust system</b>	<b>140</b>
1.1	Assembly overview - exhaust manifold with catalytic converter and front exhaust pipe	140
1.2	Assembly overview - silencer with mountings	142
<b>2</b>	<b>Exhaust gas recirculation system</b>	<b>145</b>
2.1	Assembly overview - parts of exhaust gas recirculation	145
2.2	Vacuum hose schematic diagram	146
2.3	Checking exhaust gas recirculation valve (mechanical)	147



<b>28 - Glow plug system</b> .....	<b>148</b>
<b>1 Checking glow plug system</b> .....	<b>148</b>
1.1 Checking glow plugs .....	148