



Contents

00 - Technical data	1
1 Checklist for evaluating running gear of accident vehicles	1
2 General information	3
40 - Front suspension	4
1 Appraisal of accident vehicles	4
2 Servicing front suspension	5
2.1 Overview - front axle	5
2.2 Raising wheel suspension to unladen position, Golf	6
2.3 Raising wheel suspension to unladen position, Golf Plus, CrossGolf	8
3 Subframe, anti-roll bar, suspension links	11
3.1 Assembly overview: subframe, anti-roll bar, suspension links	11
3.2 Assembly overview: front left vehicle level sender G78	16
3.3 Removing and installing front left vehicle level sender G78	16
3.4 Repairing thread in longitudinal member	17
3.5 Fixing position of subframe and brackets	18
3.6 Lowering subframe	19
3.7 Removing and installing subframe without steering rack	23
3.8 Removing and installing subframe with steering rack	25
3.9 Repairing subframe	30
3.10 Checking swivel joint	38
3.11 Removing and installing swivel joint	39
3.12 Removing and installing suspension link with mounting bracket	43
3.13 Removing and installing suspension link with mounting bracket (left side for vehicles with DSG or automatic gearboxes)	46
3.14 Removing and installing suspension link with mounting bracket (right side for vehicles with 6-cylinder engines)	50
3.15 Renewing bonded rubber bush for suspension link	53
3.16 Renewing mounting bracket with suspension link bush	55
3.17 Removing and installing anti-roll bar	57
4 Assembly overview: wheel bearing	63
4.1 Removing and installing wheel bearing housing (3-point mounting)	65
4.2 Removing and installing wheel bearing housing (4-point mounting)	67
4.3 Removing and installing wheel bearing housing	68
5 Assembly overview: suspension strut	74
5.1 Removing and installing suspension strut, Golf	75
5.2 Removing and installing suspension strut, Golf Plus, CrossGolf	82
5.3 Repairing suspension strut	89
6 Removing and installing drive shafts	92
6.1 Loosening and tightening drive shaft hexagon bolt	92
6.2 Loosening and tightening twelve-point head bolt, with ribbing, securing drive shaft	93
6.3 Loosening and tightening twelve-point head bolt, without ribbing, securing drive shaft	94
6.4 Removing and installing drive shaft with constant velocity joint	96
6.5 Removing and installing left drive shaft with (push-on) constant velocity slip joint	99
6.6 Removing and installing right drive shaft with (push-on) constant velocity slip joint	104
6.7 Removing and installing drive shafts with triple roller joint AAR2600i	110
6.8 Removing and installing drive shafts with triple roller joint AAR3300i	114
6.9 Removing and installing intermediate shaft	118
7 Repairing drive shaft - overview of drive shafts	120
7.1 Heat shields for drive shafts	122
8 Assembly overview: drive shaft with VL90 or VL100 constant velocity joint	123
8.1 Dismantling and assembling drive shaft with VL90 or VL100 constant velocity joint	125



8.2	Checking outer constant velocity joint	130
8.3	Checking inner constant velocity joint	130
9	Assembly overview: drive shaft with VL107 constant velocity joint (bolt-on)	133
9.1	Dismantling and assembling drive shaft with VL107 constant velocity joint	136
9.2	Repairing intermediate shaft	140
10	Assembly overview: drive shaft with VL107 constant velocity slip joint (push-on)	143
10.1	Dismantling and assembling drive shaft with VL107 (push-on) constant velocity slip joint	144
10.2	Checking outer constant velocity joint	147
11	Assembly overview: drive shaft with triple roller joint AAR2600i	149
11.1	Dismantling and assembling drive shaft with triple roller joint AAR2600i	151
12	Assembly overview: drive shaft with triple roller joint AAR3300i	156
12.1	Dismantling and assembling drive shaft with triple roller joint AAR3300i	158
42 - Rear suspension		164
1	Appraisal of accident vehicles	164
2	Repairing rear suspension (front-wheel drive)	165
2.1	Overview - rear axle	165
2.2	Rear axle in unladen position, Golf	166
2.3	Rear axle in unladen position, Golf Plus, CrossGolf	168
3	Assembly overview: subframe, transverse link, track rod (front-wheel drive)	170
3.1	Removing and installing rear axle	173
3.2	Vehicle level sender for vehicles with automatic headlight range control	177
3.3	Renew vehicle level sender in vehicle	178
3.4	Removing and installing upper transverse link	179
3.5	Removing and installing lower transverse link	181
3.6	Removing and installing track rod	182
4	Assembly overview: wheel bearing housing, trailing arm (front-wheel drive)	185
4.1	Removing and installing wheel bearing housing	186
4.2	Renewing bonded rubber bush for wheel bearing housing	189
4.3	Removing and installing wheel bearing/wheel hub unit	192
4.4	Removing and installing trailing arm with mounting bracket	195
4.5	Repairing trailing arm	199
5	Assembly overview: shock absorber, coil spring (front-wheel drive)	203
5.1	Removing and installing coil spring	203
5.2	Removing and installing shock absorbers	205
5.3	Repairing shock absorber	206
6	Assembly overview: anti-roll bar (front-wheel drive)	209
6.1	Removing and installing anti-roll bar	209
7	Assembly overview: attachment parts for subframe Golf BlueMotion, Golf Plus BlueMotion (front-wheel drive)	212
8	Repairing rear suspension (four-wheel drive)	213
8.1	Overview of rear axle (aluminium)	213
8.2	Overview of rear axle (steel)	215
8.3	Rear axle in unladen state (aluminium and steel)	217
9	Assembly overview: subframe made from aluminium, final drive (four-wheel drive)	219
9.1	Removing and installing rear axle	219
9.2	Repairing subframe	224
10	Assembly overview: subframe made from steel, final drive (four-wheel drive)	229
10.1	Removing and installing rear axle	229
10.2	Repairing subframe	234
11	Assembly overview: control arm, track rod (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel)	242
11.1	Overview - rear left vehicle level sender G76	245



11.2	Renew vehicle level sender in vehicle	245
11.3	Removing and installing upper transverse link	246
11.4	Removing and installing lower transverse link	247
11.5	Removing and installing track rod	249
12	Assembly overview: control arm, track rod (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium)	253
12.1	Overview - rear left vehicle level sender G76	256
12.2	Renew vehicle level sender in vehicle	256
12.3	Removing and installing upper transverse link	257
12.4	Removing and installing lower transverse link	259
12.5	Removing and installing track rod	261
13	Assembly overview: wheel bearing housing, trailing link (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel)	264
13.1	Changing from wheel housing bearing made from cast steel to wheel bearing housing made from aluminium	266
13.2	Removing and installing wheel bearing housing	266
13.3	Renewing bonded rubber bush for wheel bearing housing	270
13.4	Removing and installing wheel bearing/wheel hub unit	273
13.5	Removing and installing trailing arm with mounting bracket	274
13.6	Repairing trailing arm	278
14	Assembly overview: wheel bearing housing, trailing link (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium)	282
14.1	Removing and installing wheel bearing housing	284
14.2	Renewing bonded rubber bush for wheel bearing housing	287
14.3	Removing and installing wheel bearing/wheel hub unit	287
15	Assembly overview: shock absorber, coil spring (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel)	289
15.1	Removing and installing coil spring	289
15.2	Removing and installing shock absorbers	291
15.3	Repairing shock absorber	292
16	Assembly overview: shock absorber, coil spring (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium)	294
16.1	Removing and installing coil spring	294
16.2	Removing and installing shock absorbers	294
16.3	Repairing shock absorber	296
17	Assembly overview: anti-roll bar (four-wheel drive, subframe made from aluminium and wheel bearing housing made from cast steel)	297
17.1	Removing and installing anti-roll bar	297
18	Assembly overview: anti-roll bar (four-wheel drive, subframe made from steel and wheel bearing housing made from aluminium)	300
18.1	Removing and installing anti-roll bar	300
19	Assembly overview: drive shaft	303
19.1	Loosening and tightening drive shaft hexagon bolt	305
19.2	Loosening and tightening twelve-point head bolt, with ribbing, securing drive shaft	306
19.3	Loosening and tightening twelve-point head bolt, without ribbing, securing drive shaft	307
19.4	Removing and installing drive shaft	309
19.5	Dismantling and assembling drive shaft	313
19.6	Checking outer constant velocity joint	319
19.7	Checking inner constant velocity joint	320
44	Wheels, tyres, vehicle geometry	323
1	Appraisal of accident vehicles	323
2	Specified torques for wheel bolts	324
3	Fitting wheel and tyre	325
3.1	General information	325
3.2	Fittings instructions	325



4	Removing and fitting tyres (wheels with tyre pressure monitoring)	327
4.1	Notes on safety and conditions for removing and fitting tyres (wheels with tyre pressure monitoring system)	327
4.2	Wheel change	327
4.3	Pressing tyre off wheel rim	328
4.4	Removing tyre from wheel	329
4.5	Fitting tyre to wheel rim	329
5	Removing and fitting tyres with run-flat properties to wheel rims	331
5.1	Safety information	331
5.2	Pressing tyre off wheel rim	331
5.3	Removing tyre from wheel	332
5.4	Fitting tyre to wheel rim	333
6	Tyre pressure monitor display	336
7	Tyre pressure monitoring system (TPMS)	338
7.1	Button behaviour	338
7.2	Assembly overview: tyre pressure sensor	339
7.3	Removing and installing tyre pressure sensor	340
8	Vehicle alignment check	342
8.1	General information	342
8.2	Test conditions	344
8.3	Test preparations	344
8.4	Wheel alignment specifications, Golf	345
8.5	Wheel alignment specifications, Golf Plus, CrossGolf	347
8.6	Overview - wheel alignment procedure	348
8.7	Correcting front axle camber	350
8.8	Adjusting camber on rear axle	351
8.9	Adjusting toe at rear axle	353
8.10	Adjusting front axle toe	353
8.11	Basic setting of steering angle sensor G85	354
8.12	Vehicle data sticker	355
9	Wheels, tyres	356
9.1	Models with breakdown set	356
9.2	Tyre sealant	356
9.3	Removing a tyre	356
9.4	Fitting a new tyre	357
9.5	Tyre sealant disposal	357
9.6	Alloy wheels with metal valves	357
10	Instructions for changing or fitting wheels	359
10.1	Fitting wheels	360
11	Protecting wheel centring seat against corrosion	361
12	Vibration due to wheels/tyres - causes and rectification	362
12.1	Causes of rough running	362
12.2	Balancing wheels	362
12.3	Conducting a road test before balancing wheels	362
12.4	Balancing wheels on stationary wheel balancing machine	363
12.5	Vibration control system VAS 6230 A	365
12.6	Finish balancer	365
12.7	Radial and lateral runout of wheels and tyres	366
12.8	Checking radial and lateral runout on wheels and tyres with tyre gauge V.A.G 1435	366
12.9	Checking radial and lateral run-out on wheel rim	367
12.10	Matching	368
12.11	Flat spots caused by storage or handling	369
48 - Steering		371



1	Appraisal of accident vehicles	371
2	General repair instructions	372
2.1	Steering rack	372
2.2	Gaskets and seals	372
2.3	Nuts and bolts	372
2.4	Electrical components	373
2.5	Guided Fault Finding, vehicle self-diagnosis and test instruments	373
3	Steering wheel	374
3.1	Removing and installing steering wheel	374
4	Steering column, Golf	377
4.1	Assembly overview: steering column	377
4.2	Removing and installing steering column	377
4.3	Basic setting for steering angle sensor G85 steering angle sender must be checked after the following repair work:	383
4.4	Handling and transporting steering column	383
4.5	Checking steering column for damage	385
4.6	Removing and installing mounting bracket	385
4.7	Removing and installing strut	387
5	Steering column, Golf Plus, CrossGolf	389
5.1	Assembly overview: steering column	389
5.2	Removing and installing steering column	389
5.3	Basic setting for steering angle sensor G85 steering angle sender must be checked after the following repair work:	395
5.4	Handling and transporting steering column	395
5.5	Checking steering column for damage	397
5.6	Removing and installing mounting bracket	397
5.7	Removing and installing strut	399
6	Electromechanical steering rack up to model year 2008	401
6.1	Assembly overview - electromechanical steering rack, left-hand drive vehicle (1st and 2nd generations) up to model year 2008	401
6.2	Assembly overview - electromechanical steering rack, right-hand drive vehicle (2nd generation) up to model year 2008	403
6.3	Removing and installing steering rack, left-hand drive vehicle (1st and 2nd generations) up to model year 2008	405
6.4	Removing and installing steering rack, right-hand drive vehicle (2nd generation) up to model year 2008	412
7	Electromechanical steering rack from model year 2009	421
7.1	Assembly overview - electromechanical steering rack, left-hand drive vehicle (3rd generation) from model year 2009	421
7.2	Assembly overview - electromechanical steering rack, right-hand drive vehicle (3rd generation) from model year 2009	423
7.3	Removing and installing steering rack, left-hand drive vehicle (3rd generation) from model year 2009	424
7.4	Removing and installing steering rack, 3rd generation, RHD vehicles, as of model year 2009	430
8	Distinguishing between steering racks (1st and 2nd generations), Golf	439
9	Differentiating between 2nd and 3rd generation steering racks	440
10	Exchanging 1st generation steering rack for 2nd generation steering rack, Golf	441
11	Repairing electromechanical steering rack (1st generation), Golf	442
11.1	Removing and installing bellows	442
11.2	Removing and installing track rod	444
12	Repairing electromechanical steering rack (2nd and 3rd generation)	448
12.1	Assembly overview: electromechanical steering rack	448
12.2	Removing and installing bellows	449
12.3	Removing and installing track rod	451