



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Gearbox identification	1
1.2 Code letters, gearbox allocation, ratios, capacities	2
2 Transmission layout	17
2.1 Transmission layout	17
3 Calculating overall ratio "i"	19
3.1 Calculating overall ratio "i"	19
4 General repair instructions	19
4.1 General repair instructions	19
30 - Clutch	22
1 Servicing clutch control	22
1.1 Servicing clutch control	22
1.2 Assembly overview - Pedal cluster	23
1.3 Removing and installing over-centre spring	26
1.4 Removing and installing clutch pedal	28
1.5 Assembly overview - Hydraulic system	30
1.6 Removing and installing master cylinder	33
1.7 Bleeding clutch system	37
2 Servicing clutch release mechanism	38
2.1 Servicing clutch release mechanism	38
3 Servicing clutch	43
3.1 Servicing clutch	43
34 - Controls, Housing	48
1 Servicing gear selector mechanism up to 05.99	48
1.1 Servicing gear selector mechanism up to 05.99	48
1.2 Installation position of gear selector mechanism	48
1.3 Assembly overview - removing and installing selector cables	50
1.4 Removing and installing gear selector mechanism	55
1.5 Servicing gear stick housing	59
1.6 Servicing gear stick	62
1.7 Adjusting gear selector mechanism up to 05.99	66
2 Servicing gear selector mechanism from 05.99	71
2.1 Servicing gear selector mechanism from 05.99	71
2.2 Installation position of gear selector mechanism	71
2.3 Removing and installing selector lever knob and gaiter	74
2.4 Servicing gear stick and gear stick housing	76
2.5 Assembly overview - Removing and installing selector cables	80
2.6 Removing and installing selector mechanism	84
2.7 Adjusting gear selector mechanism from 05.99	88
3 Removing and installing gearbox	93
3.1 Removing and installing gearbox	93
4 Checking gear oil	113
4.1 Checking gear oil	113
5 Dismantling and assembling gearbox	115
5.1 Dismantling and assembling gearbox	115
5.2 Overview	115
5.3 Assembly overview	117
5.4 Removing and installing cover for gearbox housing and 5th gear	118
5.5 Removing and installing gearbox housing and selector mechanism	121



5.6	Removing and installing input shaft, output shaft (pinion shaft), differential and selector forks	123
5.7	Assembly sequence	126
6	Servicing gearbox housing and clutch housing	144
6.1	Servicing gearbox housing and clutch housing	144
7	Dismantling and assembling gearbox selector mechanism up to 05.99	156
7.1	Dismantling and assembling gearbox selector mechanism up to 05.99	156
8	Dismantling and assembling gearbox selector mechanism from 05.99	161
8.1	Dismantling and assembling gearbox selector mechanism from 05.99	161
9	Dismantling and assembling selector forks	167
9.1	Dismantling and assembling selector forks	167
35 - Gears, Shafts		176
1	Dismantling and assembling input shaft	176
1.1	Dismantling and assembling input shaft	176
1.2	From gearbox build date 05 11 1 circlips for 5th gear synchronisation have been modified	189
2	Adjusting input shaft	191
2.1	Adjusting input shaft	191
2.2	Table of adjustment shims	193
2.3	Performing measurement check	195
3	Dismantling and assembling output shaft	196
3.1	Dismantling and assembling output shaft	196
3.2	From gearbox build date 02 05 0 the synchronisation for 1st gear has been modified	222
4	Adjusting output shaft	226
4.1	Adjusting output shaft	226
5	Dismantling and assembling reverse shaft	229
5.1	Dismantling and assembling reverse shaft	229
39 - Final drive, Differential rear		234
1	Renewing oil seals for flanged shafts with gearbox installed	234
1.1	Renewing oil seals for flanged shafts with gearbox installed	234
1.2	Renewing oil seal for left flanged shaft	234
1.3	Renew right flange shaft oil seal	236
2	Dismantling and assembling differential	240
2.1	Dismantling and assembling differential	240
3	Adjustment overview	255
3.1	Adjustment overview	255
4	Adjusting differential	256
4.1	Adjusting differential	256