



Contents

50 - Body - front	1
1 Body - front	1
1.1 Tools	1
1.2 Removing and installing lock carrier with attachments	1
1.3 Lock carrier - service position	3
1.4 Assembly overview - front wing	4
1.5 Wing dimensions	5
1.6 Assembly overview - noise insulation (petrol engine)	6
1.7 Assembly overview - noise insulation (diesel engine)	7
55 - Bonnet, rear lid	8
1 Bonnet	8
1.1 Assembly overview	8
1.2 Adjusting bonnet	9
1.3 Removing gas strut	9
1.4 Removing and installing Bowden cable	9
1.5 Removing and installing release lever	11
1.6 Assembly overview - bonnet lock	12
1.7 Removing and installing bonnet lock	12
2 Rear lid, Golf	14
2.1 Tools	14
2.2 Assembly overview	14
2.3 Removing gas strut	16
2.4 Releasing gas from gas strut	16
2.5 Adjusting bonnet	16
2.6 Removing and installing rear lid lock	18
2.7 Removing and installing lock cylinder housing	20
3 Rear lid, Bora	21
3.1 Tools	21
3.2 Assembly overview	21
3.3 Removing and installing rear lid lock	23
3.4 Removing and installing lock cylinder housing	24
3.5 Removing and installing microswitch	25
4 Rear lid, estate	27
4.1 Assembly overview	27
4.2 Removing and installing rear lid lock	28
4.3 Removing and installing lock cylinder housing	29
4.4 Removing and installing microswitch	30
5 Tank flap unit	32
5.1 Removing and installing tank flap unit (Golf)	32
5.2 Removing and installing tank flap unit (Bora)	33
57 - Front doors, door components, central locking	34
1 Front door	34
1.1 Tools	34
1.2 Assembly overview	35
1.3 Removing and installing door	37
1.4 Adjusting door	38
1.5 Assembly overview - door handle and door lock	38
1.6 Removing and installing lock cylinder housing	39
1.7 Removing and installing door handle	40
1.8 Removing and installing door lock	42



1.9	Removing and installing locking button for locking rod	46
1.10	Door seals	48
1.11	Removing and installing additional seal	50
2	Central locking	53
2.1	Assembly overview for central locking and convenience system	53
2.2	Removing and installing batteries for key with remote control (non folding type) ▶ 04.01	56
2.3	Removing and installing batteries for key with remote control (folding type) ▶ 04.01	57
2.4	Removing and installing batteries for key with remote control (folding type) 05.01 ▶	58
2.5	Adapting keys with remote control	60
58	Rear doors, door components	61
1	Rear door	61
1.1	Tools	61
1.2	Assembly overview	62
1.3	Removing and installing door	63
1.4	Adjusting door	63
1.5	Assembly overview - door handle and door lock	64
1.6	Removing and installing door handle	65
1.7	Removing and installing door lock	67
1.8	Fitting door window to window regulator	73
1.9	Door seals	73
60	Sunroof	76
1	Sliding/tilting sunroof	76
1.1	Tools	76
1.2	General	76
1.3	Function	76
1.4	Distinguishing features between sliding/tilting sunroofs made by Webasto and Rockwell (Meritor)	77
2	Sliding/tilting sunroof with glass panel (Webasto)	79
2.1	Assembly overview - sliding/tilting sunroof with glass panel	79
2.2	Removing sliding/tilting sunroof glass panel	80
2.3	Installing glass panel for sliding/tilting sunroof	81
2.4	Adjusting glass panel for sliding/tilting sunroof (height adjustment)	82
2.5	Renewing panel seal	84
2.6	Removing wind deflector	84
2.7	Removing sliding headlining	85
2.8	Removing drive mechanism for sliding/tilting sunroof	85
2.9	Adjusting drive mechanism for sliding/tilting sunroof (zero position)	86
2.10	Removing pre-selector control for sliding/tilting sunroof	87
2.11	Checking parallel running	87
2.12	Adjusting parallel running	88
2.13	Removing and installing carrier unit	88
2.14	Removing coulisse guide rail	90
2.15	Cleaning water drain hoses	90
3	Sliding/tilting sunroof with glass panel (Meritor)	93
3.1	Assembly overview - sliding/tilting sunroof with glass panel	93
3.2	Removing sliding/tilting sunroof glass panel	94
3.3	Installing glass panel for sliding/tilting sunroof	95
3.4	Adjusting glass panel for sliding/tilting sunroof (height adjustment)	96
3.5	Adjusting panel seal	98
3.6	Renewing panel seal	98
3.7	Removing wind deflector	99
3.8	Removing sliding headlining	99
3.9	Removing drive mechanism for sliding/tilting sunroof	100
3.10	Adjusting drive mechanism for sliding/tilting sunroof (zero position)	100



3.11	Removing pre-selector control for sliding/tilting sunroof	101
3.12	Checking parallel running	101
3.13	Adjusting parallel running	101
3.14	Removing and installing carrier unit	102
3.15	Removing coulisse guide rail	103
3.16	Cleaning water drain hoses	104
63	- Bumpers	106
1	Front bumper	106
1.1	Assembly overview - bumper cover	106
1.2	Removing and installing bumper cover	107
1.3	Removing release lever	108
1.4	Assembly overview - bumper carrier	108
1.5	Assembly overview - bumper cover, Golf R32	109
1.6	Removing and installing bumper cover, Golf R32	110
1.7	Removing and installing adapter, Golf R32	111
1.8	Assembly overview - centre air intake and air guide, Golf R32	112
1.9	Assembly overview - bumper carrier, Golf R32	112
2	Rear bumper	113
2.1	Assembly overview - bumper cover	113
2.2	Removing and installing bumper cover	114
2.3	Assembly overview - bumper carrier	115
2.4	Assembly overview - towing bracket	116
2.5	Removing and installing towing bracket	117
2.6	Assembly overview - bumper cover, Golf R32	118
2.7	Removing and installing bumper cover, Golf R32	119
2.8	Removing and installing adapter, Golf R32	120
2.9	Assembly overview - bumper carrier, R32	121
64	- Glazing	122
1	Flush bonded windows	122
1.1	Tools	122
1.2	Materials	124
1.3	Assembly overview - windscreen	124
1.4	Removing and installing plenum chamber cover	125
1.5	Removing windscreen	127
1.6	Installing windscreen	129
1.7	Assembly overview - side window, Golf	129
1.8	Removing undamaged side window	130
1.9	Removing damaged side window	131
1.10	Installing side window	131
1.11	Assembly overview - side window, estate	131
1.12	Removing undamaged side window	132
1.13	Removing damaged side window	133
1.14	Installing side window	133
1.15	Assembly overview - rear window, Golf	133
1.16	Removing undamaged rear window	134
1.17	Removing damaged rear window	135
1.18	Installing rear window	136
1.19	Assembly overview - rear window, Bora	136
1.20	Removing undamaged rear window	137
1.21	Removing damaged rear window	138
1.22	Installing rear window	138
1.23	Preparing undamaged window for glazing	139
1.24	Preparing new window for glazing	139
1.25	Preparing new window without precoating for glazing	140



1.26	Preparing body flange for glazing	141
1.27	Installation instructions	142
1.28	Minimum curing time	142
1.29	Touching up paint damage	143
1.30	Cleaning off excess adhesive sealing material	143
2	Door window	144
2.1	Tools	144
2.2	Assembly overview - front door window	145
2.3	Removing front door window	145
2.4	Adjusting door window	146
2.5	Removing and installing assembly carrier	146
2.6	Assembly overview - rear door window	150
2.7	Removing and installing assembly carrier, rear door window and quarter light window	151
2.8	Fitting door window to window regulator	158
2.9	Electric window regulator with convenience function (automatic opening and closing) and force limitation mechanism	158
2.10	Overriding resistance in event of force limitation intervention	160
2.11	Removing and installing window regulator motor or assembly carrier with window regulator	161
2.12	Assembly overview - assembly carrier with window regulator	162
2.13	Repairing window regulator	163
66	Exterior equipment	168
1	Removing and installing wheel housing liner	168
1.1	Front wheel housing liner	168
1.2	Rear wheel housing liner	169
2	Exterior mirror	170
2.1	Tools	170
2.2	Assembly overview	170
2.3	Removing mirror housing	171
2.4	Removing exterior mirror (mechanical type)	171
3	Roof mouldings	173
3.1	Roof moulding	173
4	Roof rail	174
4.1	Assembly overview	174
4.2	Installing retaining bracket	174
5	Trim	176
5.1	Removing and installing radiator grille	176
6	Bump strips	178
6.1	Renewing side bump strips	178
7	Special body parts, Golf GTI (132 kW) and Golf R32	179
7.1	Safety requirements	179
7.2	Tools	179
7.3	Materials	179
7.4	Assembly overview	180
7.5	Front and rear spoiler (Golf GTI)	180
7.6	Side skirt (Golf GTI, Golf R32)	182
7.7	Roof spoiler (Golf GTI, Golf R32)	186
7.8	Preparing body kit component for bonding	188
7.9	Installation instructions	189
7.10	Minimum curing time	189
7.11	Touching up paint damage	189
7.12	Cleaning off excess adhesive sealing material	190