



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Notes on removing	3
1.2 Notes on installing	5
1.3 Specified torques	6
1.4 Assembly mountings	7
1.5 Renewing engine carrier rubber mounting	8
13 - Crankshaft group	11
1 Dismantling and assembling engine	11
1.1 Assembly overview	11
1.2 Removing and installing poly V-belt	18
1.3 Removing, installing and tensioning toothed belt	20
2 Removing and installing sealing flange and pressure plate/drive plate	24
2.1 Assembly overview – sealing flanges	24
2.2 Renewing crankshaft oil seal - pulley end	26
2.3 Removing and installing drive plate	28
3 Crankshaft	30
3.1 Assembly overview - crankshaft	30
3.2 Crankshaft dimensions	31
4 Dismantling and assembling pistons and conrods	32
4.1 Assembly overview - pistons and conrods	32
4.2 Checking pistons, piston rings and cylinder bores	33
4.3 Piston and cylinder dimensions	35
15 - Cylinder head, valve gear	36
1 Cylinder head	36
1.1 Assembly overview - cylinder head	36
1.2 Removing and installing cylinder head	40
1.3 Checking compression	42
2 Valve gear	44
2.1 Assembly overview - valve gear	44
2.2 Reworking valve seats	48
2.3 Removing and installing camshaft oil seal	49
2.4 Removing and installing camshaft	51
2.5 Checking hydraulic bucket tappets	53
2.6 Checking valve guides	54
2.7 Renewing valve guides	54
2.8 Renewing valve stem seals	56
17 - Lubrication	59
1 Parts of lubrication system	59
1.1 Engine oil	59
1.2 Assembly overview - parts of lubrication system	59
1.3 Checking oil pressure and oil pressure switch	62
19 - Cooling	64



1	Removing and installing parts of cooling system	64
1.1	Parts of cooling system, body side	64
1.2	Parts of cooling system - engine side	67
1.3	Dismantling and assembling coolant pump	71
1.4	Draining and filling coolant	71
1.5	Removing and installing radiator and fan	74
20	- Fuel supply system	76
1	Removing and installing parts of fuel supply system	76
1.1	Safety precautions when working on fuel supply system	76
1.2	Rules for cleanliness	77
1.3	Assembly overview – fuel tank with attachments and fuel filter	77
1.4	Adjusting accelerator cable	80
1.5	Removing and installing fuel delivery unit	82
1.6	Checking fuel pump	84
1.7	Crash fuel shut-off	88
2	Activated charcoal filter system	89
2.1	Function	89
2.2	Assembly overview - activated charcoal filter system	90
2.3	Test solenoid valve 1 for activated charcoal filter	92
2.4	Checking fuel tank breather	94
26	- Exhaust system	96
1	Removing and installing parts of exhaust system	96
1.1	Exhaust manifold, front exhaust pipe with catalytic converter and add-on parts	96
1.2	Silencer with mountings	99
1.3	Checking catalytic converter	100
2	Secondary air system	103
2.1	Function	103
2.2	Removing and installing components of secondary air system	103
2.3	Checking combination valve	105
2.4	Checking secondary air pump motor	106
2.5	Checking secondary air inlet valve	107