



Contents

| | |
|---|-----------|
| 00 - Technical data | 1 |
| 1 — Change history — | 1 |
| 2 Safety instructions | 2 |
| 2.1 Safety measures regarding work on the fuel supply | 2 |
| 2.2 Safety measures in test drives using testing and measurement devices | 3 |
| 2.3 Safety measures when working on the cooling system | 4 |
| 2.4 Safety measures when working on the ignition system | 4 |
| 2.5 Safety measures when working on the exhaust system | 5 |
| 3 Identification | 6 |
| 3.1 Engine number/engine characteristics | 6 |
| 4 Repair instructions | 8 |
| 4.1 Cleaning rules | 8 |
| 4.2 General Notes | 8 |
| 4.3 General repair instructions | 8 |
| 4.4 Foreign bodies on the engine | 9 |
| 4.5 Contact corrosion | 9 |
| 4.6 Connection installation and fastening | 9 |
| 4.7 Radiator and capacitor installation | 9 |
| 10 - Removing and installing engine | 10 |
| 1 Engine - remove and install | 10 |
| 1.1 Engine - removal | 10 |
| 1.2 Engine - separate gearbox | 21 |
| 1.3 Secure the engine to the engine and gearbox swivelling stand | 26 |
| 1.4 Engine - installation | 28 |
| 2 Power-drive unit supports | 32 |
| 2.1 Power unit brackets - assembly overview | 32 |
| 2.2 Power-drive unit supports (engine side) - remove and install | 34 |
| 2.3 Power-drive unit supports (gearbox side) - remove and install | 36 |
| 2.4 Pendulum support (torque limiter) - remove and install | 40 |
| 2.5 Support engine in mounting position | 41 |
| 2.6 Ancillary brackets - check adjustment | 42 |
| 13 - Crankshaft group | 43 |
| 1 Cylinder block (pulley side) | 43 |
| 1.1 Poly-V belt - assembly overview | 43 |
| 1.2 Poly-V belt - remove and install | 45 |
| 1.3 Poly-V belt tensioner - remove and install | 47 |
| 1.4 Engine console - remove and install | 48 |
| 1.5 Crankshaft pulley (vibration damper) - remove and install | 49 |
| 1.6 Crankshaft seal (pulley side) - replace | 51 |
| 2 Cylinder block (gearbox side) | 55 |
| 2.1 Cylinder block (gearbox side) - assembly overview | 55 |
| 2.2 Flywheel - remove and install | 59 |
| 2.3 Clutch Disk - removal and installation | 60 |
| 2.4 Crankshaft flange (flywheel side) - replace | 63 |
| 3 Crankshaft | 76 |
| 3.1 Crankshaft dimensions | 76 |
| 3.2 Crankshaft - check axial clearance | 76 |
| 4 Pistons and conrods | 78 |
| 4.1 Pistons and conrods - assembly overview | 78 |
| 4.2 Pistons - remove and install | 81 |



| | | |
|-----------|---|------------|
| 4.3 | Pistons, rings, and cylinders - check | 82 |
| 4.4 | Conrod and cap (new part) - separate | 92 |
| 4.5 | Connecting rod (radial clearance) - check | 93 |
| 4.6 | Oil injectors - remove and install | 94 |
| 15 | - Cylinder head, valve gear | 95 |
| 1 | Engine cylinder head | 95 |
| 1.1 | Engine cylinder head - assembly overview | 95 |
| 1.2 | Cylinder head cover with camshafts - assembly overview | 98 |
| 1.3 | Engine cylinder head - remove and install | 101 |
| 1.4 | Cylinder head cover with camshafts - remove and install | 108 |
| 1.5 | Compression - check | 111 |
| 2 | Toothed belt drive | 115 |
| 2.1 | Upper and lower cover of the mechanical distributor and console - assembly overview | 115 |
| 2.2 | Toothed belt - assembly overview | 116 |
| 2.3 | Mechanical distribution cover - removal and installation | 118 |
| 2.4 | Toothed belt - remove and install | 119 |
| 2.5 | Valve timing - check | 127 |
| 2.6 | Remove the toothed belt from the camshafts | 133 |
| 3 | Camshaft mechanism - repair | 145 |
| 3.1 | Camshaft mechanism - assembly overview | 145 |
| 3.2 | Crankshaft - check axial clearance | 147 |
| 3.3 | Camshaft seal - replace | 148 |
| 3.4 | Inlet camshaft regulator - remove and install | 155 |
| 3.5 | Exhaust camshaft sprocket - remove and install | 161 |
| 3.6 | Camshaft adjustment valve 1 N205 - remove and install | 166 |
| 3.7 | Valve stem sealant - replace | 166 |
| 4 | Inlet and exhaust valves | 178 |
| 4.1 | Valve guides - check | 178 |
| 4.2 | Valves - check | 179 |
| 4.3 | Valves - dimensions | 179 |
| 17 | - Lubrication | 180 |
| 1 | Crankcase/oil pump | 180 |
| 1.1 | Crankcase/oil pump - assembly overview | 180 |
| 1.2 | Engine oil | 183 |
| 1.3 | Lower sump - remove and install | 184 |
| 1.4 | Upper crankcase - remove and install | 187 |
| 1.5 | Oil pump - remove and install | 191 |
| 2 | Engine oil cooler | 194 |
| 2.1 | Engine oil cooler - assembly overview | 194 |
| 2.2 | Engine oil cooler - remove and install | 194 |
| 3 | Engine crankcase ventilation | 196 |
| 3.1 | Engine crankcase ventilation - assembly overview | 196 |
| 3.2 | Crankcase ventilation device - remove and install | 197 |
| 4 | Oil filter/Oil pressure switch F1 | 200 |
| 4.1 | Oil filter/Oil pressure switch F1 - assembly overview | 200 |
| 4.2 | Oil pressure switch 0.3...0.6 bar F1 - remove and install | 200 |
| 4.3 | Oil pressure and Oil pressure switch F1 - check | 202 |
| 4.4 | Oil filter - remove and install | 204 |
| 19 | - Cooling | 206 |
| 1 | Cooling system components | 206 |
| 1.1 | Hose connection diagram for cooling system | 206 |
| 1.2 | Cooling system - check air-tightness | 207 |



| | | |
|-----------|---|------------|
| 1.3 | Cooling system - drainage and replenishment | 209 |
| 1.4 | Coolant tank flap - check safety valve | 219 |
| 2 | Coolant/cooling system water pump | 221 |
| 2.1 | Water pump - assembly overview | 221 |
| 2.2 | Water pump - remove and install | 224 |
| 2.3 | Thermostat valve - remove and install | 230 |
| 2.4 | Water pump toothed belt - remove and install | 237 |
| 2.5 | Water pump sprocket - remove and install | 240 |
| 2.6 | Coolant temperature sensor G62 - remove and install | 242 |
| 3 | Radiator | 245 |
| 3.1 | Radiator/Radiator fan V7 - assembly overview | 245 |
| 3.2 | Radiator - remove and install | 247 |
| 3.3 | Cowling with Radiator fan V7 - remove and install | 250 |
| 3.4 | Radiator fan V7 - remove and install | 250 |
| 20 | Fuel supply system | 251 |
| 1 | Fuel supply system components | 251 |
| 1.1 | Fuel tank - assembly overview | 251 |
| 1.2 | Fuel tank - drain | 257 |
| 1.3 | Fuel tank - remove and install | 265 |
| 1.4 | Cold start system components - remove and install | 273 |
| 1.5 | Fuel shutoff in case of crash | 274 |
| 2 | Fuel supply unit/Fuel level sensor G | 276 |
| 2.1 | Fuel pump (pre-supply pump) G6 - remove and install | 276 |
| 2.2 | Fuel gauge sensor G - remove and install | 280 |
| 3 | Quick-release fastener with button | 281 |
| 3.1 | Quick-release fastener with button - disconnect | 281 |
| 4 | Fuel filter | 287 |
| 4.1 | Fuel filter - remove and install | 287 |
| 5 | Activated charcoal filter system | 289 |
| 5.1 | Operation | 289 |
| 5.2 | Activated charcoal tank system wiring diagram | 290 |
| 5.3 | Activated charcoal filter system - assembly overview | 292 |
| 5.4 | Activated charcoal tank - remove and install | 293 |
| 5.5 | Fuel tank ventilation - check | 295 |
| 6 | Engine power electronic adjustment (electronic accelerator) | 297 |
| 6.1 | Engine power electronic adjustment (electronic accelerator) - assembly overview | 297 |
| 6.2 | Electronic accelerator system operation | 297 |
| 7 | Fuel pump (pre-supply pump) G6 | 299 |
| 7.1 | Fuel pump (pre-supply pump) G6 - check | 299 |
| 24 | Mixture preparation - injection | 312 |
| 1 | Injection system | 312 |
| 1.1 | Sensors, switches (intake side) - assembly overview | 312 |
| 1.2 | Sensor, ignition coils and lambda probe (exhaust side) - assembly overview | 313 |
| 1.3 | Injection system - assembly overview | 314 |
| 2 | Injection valves | 319 |
| 2.1 | Fuel rail with injection valves - assembly overview | 319 |
| 2.2 | Injection valves - remove and install | 322 |
| 2.3 | Injection valves - check | 326 |
| 2.4 | Injection valves - clean | 330 |
| 3 | Air cleaner | 332 |
| 3.1 | Air filter - assembly overview | 332 |
| 3.2 | Air filter - remove and install | 333 |



| | | |
|-----------------------------------|---|------------|
| 4 | Intake manifold | 335 |
| 4.1 | Intake manifold - assembly overview | 335 |
| 4.2 | Intake manifold - remove and install | 336 |
| 4.3 | Throttle butterfly valve control unit J338 - remove and install | 340 |
| 4.4 | Throttle valve control unit J338 - clean | 341 |
| 4.5 | Supply system pressure, fuel pressure gauge and residual pressure - check | 342 |
| 5 | READINESS code | 350 |
| 5.1 | Function | 350 |
| 5.2 | Creating and Interpreting the READINESS code | 350 |
| 6 | Transmitters and sensors | 351 |
| 6.1 | Intake manifold pressure sensor G71 with Air intake temperature sensor G42 - remove and install | 351 |
| 7 | Engine control unit J623 | 353 |
| 7.1 | Engine control unit J623 - remove and install | 353 |
| 8 | Lambda probe | 357 |
| 8.1 | Lambda probe - assembly overview | 357 |
| 8.2 | Lambda probe - remove and install | 358 |
| 26 - Exhaust system | | 362 |
| 1 | Exhaust pipes/silencers | 362 |
| 1.1 | Exhaust pipes/silencers - exploded view | 362 |
| 1.2 | Separate exhaust pipes/silencers | 363 |
| 1.3 | Centre silencer with rear silencer - remove and install | 365 |
| 1.4 | Centre silencer - remove and install | 373 |
| 1.5 | Rear silencer - remove and install | 373 |
| 1.6 | Exhaust system - free of stress alignment | 374 |
| 1.7 | Exhaust system - check air-tightness | 374 |
| 1.8 | Pipe clamp installation position | 374 |
| 2 | Exhaust gas purging | 376 |
| 2.1 | Front exhaust pipe with catalytic converters - assembly overview | 376 |
| 2.2 | Front exhaust pipe with catalytic converters - remove and install | 378 |
| 28 - Ignition system | | 381 |
| 1 | Ignition system | 381 |
| 1.1 | Ignition system - assembly overview | 381 |
| 1.2 | Ignition coils with final power stage - assembly overview | 383 |
| 1.3 | Test data, spark plugs | 384 |
| 1.4 | Ignition coil with final power stage - remove and install | 384 |
| 1.5 | Knock sensor 1 G61 - remove and install | 387 |
| 1.6 | Hall Sensor G40 - remove and install | 389 |
| 1.7 | Engine speed sensor G28 - remove and install | 390 |
| 1.8 | Glow plug relay J52 and Glow plug activation control unit J370 - remove and install | 391 |