



Contents

00 - Technical data	1
1 Identification	1
1.1 Gearbox identification	1
1.2 Prefix, correspondence, and gear ratio	1
1.3 Gearbox oil, supply capacity	2
2 Transmission assembly scheme	3
2.1 Nomenclature	3
2.2 Gear ratios	4
3 Gearbox ratio "i"	5
3.1 Gear ratio calculation "i"	5
4 General repair instructions	6
4.1 Gearbox	6
4.2 Gaskets and retainers	6
4.3 Screws, nuts	7
4.4 Roller bearings	7
4.5 Adjustment shims	8
4.6 Synchronizer rings	8
30 - Clutch	9
1 Hydraulic system	9
1.1 Hydraulic system - assembly overview	9
1.2 Clutch slave cylinder - remove and install	10
2 Clutch drive mechanism	13
2.1 Clutch drive mechanism - assembly overview	13
3 Clutch	15
3.1 Clutch - assembly overview	15
3.2 Clutch - repair	17
34 - Controls, housing	19
1 Vehicle diagnostic and service information system	19
1.1 Diagnosis, measurement and information system - connect	19
2 Electronic components and installation locations	20
2.1 Electric and electronic components - overview	20
2.2 "Tiptronic" upshift switch on the steering wheel E438 and/or "Tiptronic" downshift switch on the steering wheel E439	22
2.3 Sensor 2 for gear detection G616	23
2.4 Gearbox input speed sender G182	24
2.5 Gear detection sensor G604	25
2.6 Diagnosis socket	26
2.7 Selector lever position display Y6	27
2.8 Automatic gearbox control unit J217	27
3 Selector lever	29
3.1 Selector lever - assembly overview	29
3.2 Selector lever handle - remove and install	30
3.3 Upper selector lever cover - remove and install	31
3.4 Selector lever - remove and install	32
3.5 Lower selector lever cover - remove and install	33
3.6 Selection lever boot - adjust	34
3.7 Selector lever operation - check	35
4 Gear selection mechanism - adjust	36
4.1 Gear selection mechanism - assembly overview	36
4.2 Gear selection mechanism - remove and install	38



4.3	Gear selection mechanism - components	46
4.4	Gear selection mechanism - repair	49
5	Transmission - remove and install	61
5.1	Gearbox for vehicles with engines (CCRA, CFZA) - remove and install	61
5.2	Gearbox for vehicles with engines (CNXA) - remove and install	73
5.3	Gearbox - transport	86
6	Gearbox - disassemble and assemble	88
6.1	Gearbox - overview	88
6.2	gearbox - assembly overview	89
6.3	Gearbox housing cover and 5th gear	89
6.4	Clutch housing	91
6.5	Input shaft, planet pinion, differential, selection mechanism and selector forks	92
6.6	Input shaft, planet pinion, differential, selection mechanism and selector forks - disassemble and assemble	94
7	Gearbox oil level	102
7.1	Oil level - check	102
7.2	Oil level - replenish	102
8	Gear selector mechanism oil level	104
8.1	Oil level - check	104
8.2	Oil level - replenish	105
9	Gearbox and clutch housings	106
9.1	Transmission and clutch housings - repair	106
10	Selector forks	112
10.1	Selector forks - disassemble and assemble	112
35 - Gears, shafts		117
1	Input shaft	117
1.1	Primary shaft - general overview of assembly	117
1.2	Input shaft - disassemble and assemble	120
2	Planet pinion	129
2.1	Pinion shaft - general overview of assembly	129
2.2	Planet pinion - disassemble and assemble	132
39 - Final drive - differential		138
1	Drive flange	138
1.1	Left drive flange retainer (left side) - replace	138
1.2	Drive flange retainer (right side) - replace	141
2	Differential	144
2.1	Differential - general overview of assembly	144
2.2	Differential - disassemble and assemble	147
2.3	Differential - adjust	153