



Contents

00 - Technical data	1
1 Vehicle identification data	1
1.1 Vehicle chassis number (VIN) - location	1
1.2 Destructive labels (only for Brazil) - VIS	1
1.3 Destructible labels (only for Brazil) - VIS - replacement	2
1.4 Labels on front end - location	2
1.5 Body nameplate	3
1.6 Chassis number - anti-corrosion protection	4
2 Zinc-coated body parts	5
3 High-strength body plat	6
3.1 Front section	6
3.2 Central Part (Gol and Voyage)	7
3.3 Central Part (Saveiro)	8
3.4 Rear part (Gol and Voyage)	9
3.5 Rear part (Saveiro)	10
4 Foam parts/support	11
5 Body clearance dimensions	14
5.1 Front body section	14
5.2 Front body section (Saveiro)	17
5.3 Rear body section (Gol)	19
5.4 Rear body section (Voyage)	21
5.5 Rear body section (Saveiro - extended cab)	24
6 Body dimensions	27
6.1 Body - front section	28
6.2 Body - central section (Gol and Voyage)	36
6.3 Body - central section (Saveiro)	42
6.4 Body - rear section (Gol)	47
6.5 Body - rear section (Voyage)	50
6.6 Body - rear section (Saveiro Extended cab)	55
6.7 Body - rear section (Saveiro Single cab)	57
6.8 Body - rear section (Saveiro Extended and single cab)	60
6.9 Body - lower front section	61
6.10 Body - central lower section (Gol and Voyage)	65
6.11 Body - central lower section (Saveiro)	67
6.12 Body - Rear lower section (Gol)	69
6.13 Body - rear lower section (Voyage)	72
6.14 Body - rear lower section (Saveiro)	74
50 - Body - Front section	76
1 Engine support (engine support, right side) - replace	76
1.1 Tools	76
1.2 Remove	77
1.3 Install	77
2 Suspension wedges (Saveiro ► BP055162) - replace	79
2.1 Tools	79
2.2 Remove	80
2.3 Install	80
3 Hinge support - replace	82
3.1 Tools	82
3.2 Remove	83
3.3 Install	83
4 Wheel case (upper part) - replace	86



4.1	Tools	86
4.2	Remove	86
4.3	Install	87
5	Wheel housing reinforcement - replace	90
5.1	Tools	90
5.2	Remove	91
5.3	Install	92
6	Front wheel arch - replace	94
6.1	Tools	94
6.2	Remove	94
6.3	Install	95
7	Front wheel housing - partial part - replace	98
7.1	Tools	98
7.2	Remove	98
7.3	Install	99
8	Front longitudinal member - replace	102
8.1	Tools	102
8.2	Remove	103
8.3	Install	103
9	Front longitudinal member - partial part - replace	105
9.1	Tools	105
9.2	Remove	106
9.3	Install	106
10	Fastening support for the front panel - replace	108
10.1	Tools	108
10.2	Remove	109
10.3	Install	109
11	Threads of the assembly mounting fastening points - repair	111
11.1	Thread - repair by inserting new thread	113
51 - Body - central section		115
1	Roof (Gol) - replace	115
1.1	Remove	115
1.2	Install	116
2	Roof (Voyage) - replace	119
2.1	Remove	119
2.2	Install	120
3	Roof (Saveiro - extended cab) - replace	123
3.1	Remove	123
3.2	Install	124
4	Roof (Saveiro - single cab) - replace	128
4.1	Remove	128
4.2	Install	129
5	Front roof cross member - replace	133
5.1	Tools	133
5.2	Remove	133
5.3	Install	134
6	Roof reinforcement - replace	136
6.1	Tools	136
6.2	Remove	136
6.3	Welding	137
7	Rear roof cross member (Gol) - replace	139
7.1	Tools	139



7.2	Remove	139
7.3	Install	141
8	Rear roof cross member (Voyage) - replace	142
8.1	Tools	142
8.2	Remove	142
8.3	Install	144
9	Rear roof cross member (Saveiro - single cab) - replace	145
9.1	Tools	145
9.2	Remove	145
9.3	Install	147
10	Rear roof cross member (Saveiro - extended cab) - replace	149
10.1	Tools	149
10.2	Remove	149
10.3	Install	151
11	Pillar A - replace	153
11.1	Tools	153
11.2	Remove	154
11.3	Install	155
12	Internal section of A pillar - replace	158
12.1	Tools	158
12.2	Remove	159
12.3	Install	160
13	Pillar B - external section (Gol and Voyage) - replace	163
13.1	Tools	163
13.2	Remove	164
13.3	Install	165
14	Pillar B - internal section (Gol and Voyage) - replace	167
14.1	Tools	167
14.2	Remove	167
14.3	Install	169
15	Pillar B - internal section (Saveiro - extended cab) - replace	171
15.1	Tools	171
15.2	Remove	171
15.3	Install	173
16	Pillar C - internal section (Saveiro - extended cab) - replace	174
16.1	Tools	174
16.2	Remove	174
16.3	Install	176
17	External side panel reinforcement (Saveiro) - replace	177
17.1	Tools	177
17.2	Remove	177
17.3	Install	178
18	Lower Longitudinal member - external section (Gol and Voyage) - replace	180
18.1	Tools	180
18.2	Remove	181
18.3	Install	182
19	Lower longitudinal member reinforcement (Gol and Voyage) - replace	185
19.1	Tools	185
19.2	Remove	185
19.3	Install	186
20	Floor - partial part - replace	189
20.1	Tools	189
20.2	Remove	190



20.3	Install	192
53	Body - Rear section	196
1	Rear panel (with rear cross member - Gol) - replace	196
1.1	Tools	196
1.2	Remove	197
1.3	Install	198
2	Rear panel (with rear cross member - Voyage) - replace	201
2.1	Tools	201
2.2	Remove	202
2.3	Install	204
3	Rear cross member (Gol) - replace	208
3.1	Tools	208
3.2	Remove	209
3.3	Install	209
4	Luggage compartment floor complement reinforcement (Voyage) - replace	212
4.1	Tools	212
4.2	Remove	212
4.3	Install	213
5	Bucket floor reinforcement (Saveiro) - replace	215
5.1	Tools	215
5.2	Remove	215
5.3	Install	216
6	Tail light housing (Gol) - replace	219
6.1	Tools	219
6.2	Remove	219
6.3	Install	220
7	Tail light housing (Voyage) - replace	223
7.1	Tools	223
7.2	Remove	223
7.3	Install	224
8	Tail light housing (Saveiro) - replace	227
8.1	Tools	227
8.2	Remove	227
8.3	Install	228
9	Luggage compartment floor (partial - Gol) - replace	231
9.1	Tools	231
9.2	Remove	231
9.3	Install	233
10	Luggage compartment floor complement (Voyage) - replace	235
10.1	Tools	235
10.2	Remove	235
10.3	Install	237
11	Rear longitudinal member (partial part - Gol) - replace	239
11.1	Tools	239
11.2	Remove	239
11.3	Install	240
12	Rear longitudinal member (partial part - Voyage) - replace	243
12.1	Tools	243
12.2	Remove	243
12.3	Install	244
13	Rear longitudinal member (partial part - Saveiro) - replace	246
13.1	Tools	246
13.2	Remove	246



13.3	Install	247
14	Side panel (partial part - Gol) - replace	249
14.1	Tools	249
14.2	Remove	250
14.3	Install	251
15	Side panel (partial part - Voyage) - replace	255
15.1	Tools	255
15.2	Remove	256
15.3	Install	258
16	Side panel (partial part - Saveiro - Extended cab) - replace	262
16.1	Tools	262
16.2	Remove	263
16.3	Install	265
17	Side panel (partial part - Saveiro - Extended cab) - replace	270
17.1	Tools	270
17.2	Remove	271
17.3	Install	273
18	Spare wheel housing (Gol and Voyage) - replace	278
18.1	Tools	278
18.2	Remove	279
18.3	Install	280
19	Cargo compartment floor (partial - Saveiro) - replace	282
19.1	Tools	282
19.2	Remove	283
19.3	Install	284