



Contents

00 - Technical data	1
1 Technical Data	1
1.1 Engine number	1
1.2 Engine characteristics	1
10 - Removing and installing engine	3
1 Engine - remove and install	3
1.1 Removal - recommendations	6
1.2 Engine - fasten to assembly stand	11
1.3 Installation notes	12
1.4 Tightening torques	13
1.5 Engine and gearbox support set - align	14
1.6 Power-drive group supports (tightening torques)	15
1.7 Additional notes and installation works in vehicles with air conditioning	17
13 - Crankshaft group	19
1 Engine - assembly and disassembly	19
1.1 Seal lid - replace	24
1.2 Poly-V belt - remove and install	24
1.3 Poly-V belt (elastic) - remove and install	28
2 Crankshaft and flywheel flanges - remove and install	32
2.1 Flywheel - remove and install	33
2.2 Crankshaft seal (pulley side) - replace	34
2.3 Crankshaft flange (flywheel side) - replace	36
3 Crankshaft - remove and install	47
3.1 Identifying engine bearing shells	48
3.2 Crankshaft - dimensions	48
4 Pistons and connecting rods - removal and installation	50
4.1 Pistons and cylinders - dimensions	54
15 - Cylinder head, valve gear	55
1 Cylinder head - assembly and disassembly	55
1.1 Toothed belt semi-automatic tensioning pulley - check	58
1.2 Toothed belt - remove and install, adjust	59
1.3 Cylinder head - remove and install	64
1.4 Compression - check	70
2 Camshaft - repair	74
2.1 Camshaft - check axial clearance	76
2.2 Valve seat - trim	78
2.3 Camshaft seal - replace	79
2.4 Camshaft and cylinder head cover - removal and installation	82
2.5 Valve guides - check	86
2.6 Valve stem sealant - replace	86
17 - Lubrication	90
1 Lubrication system components	90
1.1 Lubricating system components - assembly overview	90
1.2 Engine oil	92
1.3 Oil pan- remove and install	93
1.4 Oil filter - replace	94
1.5 Oil pump - remove and install	96
1.6 Oil pressure switch F1 - remove and install	100



1.7	Oil pressure and Oil pressure switch F1 - check	101
19 - Cooling	103
1	Cooling system components - remove and install	103
1.1	Cooling system components, body side	103
1.2	Cooling system components, engine side	105
1.3	Hose connection diagram for cooling system	107
1.4	Cooling system - drainage and replenishment	110
1.5	Cooling system - check air-tightness	117
1.6	Radiator - remove and install	119
1.7	Water pump - remove and install	121
20 - Fuel supply system	124
1	Fuel supply system components - removal and installation	124
1.1	Fuel tank components with accessories and fuel filter - removal and installation	124
1.2	Safety measures regarding work on the fuel supply systems	126
1.3	Cleaning rules	127
1.4	Quick connection "Pop Top" - disconnection and connection	127
1.5	Cold start system components - remove and install	129
1.6	Fuel pump (pre-supply pump) G6 - remove and install	137
1.7	Fuel gauge sensor G - remove and install	138
1.8	Fuel reservoir - remove and install	139
1.9	Fuel pump (pre-supply pump) G6 - check	141
2	Engine power electronic adjustment (electronic accelerator) - check	150
2.1	Electronic accelerator system operation	150
3	Activated charcoal filter system	152
3.1	Operation	152
3.2	Activated charcoal filter system components - repair	152
3.3	Fuel tank ventilation - check	153
24 - Mixture preparation - injection	155
1	Injection system - repair	155
1.1	General instructions regarding the injection system	155
1.2	Component location	155
1.3	Injection components - remove and install	162
1.4	Intake manifold - remove and install	167
1.5	Fuel distributor with injectors - removal and installation	168
1.6	Air filter set - assemble and disassemble	169
1.7	Air filter assembly - remove and install	170
1.8	Safety measures	171
1.9	Cleaning rules	173
1.10	Technical Data	173
2	Component checks	174
2.1	Injection valves - check	174
2.2	Residual pressure and fuel pressure regulator - check	176
3	Engine control unit J623	181
3.1	Engine control unit J623 - remove and install	181
3.2	Engine control unit J623 (CPBA engine) - remove and install	181
3.3	Adjust components	182
3.4	Check Engine control unit J623 fault memory and clear it	183
4	READINESS code	186
4.1	Creating and Interpreting the READINESS code	186
26 - Exhaust system	187
1	Exhaust system components - remove and install	187



1.1	Intake manifold, front exhaust tube with catalytic converter, intermediate silencer and installation parts	187
1.2	Rear muffler with supports	190
28 - Ignition system	192	
1	Ignition system	192
1.1	General instructions regarding the ignition system	192
1.2	Ignition system components - remove and install	192
1.3	Safety measures	196
1.4	Spark plugs Q - test data	197