



Contents

00 - Technical data	1
1 Identification	1
1.1 Gearbox identification	1
1.2 Prefix, Assignment, and gear ratio	1
1.3 Oil specifications, filling capacity	3
2 Transmission assembly scheme	4
2.1 Nomenclature	4
2.2 Gear ratios	5
3 Gearbox ratio "i"	6
3.1 Gear ratio calculation "i"	6
4 General repair instructions	7
4.1 Gearbox	7
4.2 Gaskets and retainers	7
4.3 Screws, nuts	8
4.4 Roller bearings	8
4.5 Adjustment shims	9
4.6 Synchronizer rings	9
30 - Clutch	10
1 Hydraulic system	10
1.1 Hydraulic system - assembly overview	10
1.2 Clutch slave cylinder - remove and install	11
2 Clutch drive mechanism	14
2.1 Clutch drive mechanism - assembly overview	14
3 Clutch	16
3.1 Clutch - assembly overview	16
3.2 Clutch - repair	17
34 - Controls, housing	19
1 Vehicle diagnostic and service information system	19
1.1 Diagnosis, measurement and information system - connect	19
2 Electronic components and installation locations	20
2.1 Electric and electronic components - overview	20
2.2 "Tiptronic" upshift switch on the steering wheel E438 and/or "Tiptronic" downshift switch on the steering wheel E439	22
2.3 Sensor 2 for gear detection G616	22
2.4 Gearbox input speed sender G182	23
2.5 Gear detection sensor G604	24
2.6 Diagnosis socket	26
2.7 Selector lever position display Y6	26
2.8 Automatic gearbox control unit J217	26
3 Selector lever	28
3.1 Selector lever - assembly overview	28
3.2 Selector lever handle - remove and install	29
3.3 Upper selector lever cover - remove and install	30
3.4 Selector lever - remove and install	31
3.5 Lower selector lever cover - remove and install	32
3.6 Selection lever boot - adjust	33
3.7 Selector lever operation - check	34
4 Gear selection mechanism - adjust	35
4.1 Gear selection mechanism - assembly overview	35
4.2 Gear selection mechanism - remove and install	37



4.3	Gear selection mechanism - components	45
4.4	Gear selection mechanism - repair	48
5	Transmission - remove and install	61
5.1	Transmission - remove and install	61
5.2	Gearbox - transport	71
6	Gearbox - disassemble and assemble	73
6.1	Gearbox - overview	73
6.2	gearbox - assembly overview	74
6.3	Gearbox housing cover and 5th gear	74
6.4	Clutch housing	76
6.5	Input shaft, planet pinion, differential, selection mechanism and selector forks	77
6.6	Input shaft, planet pinion, differential, selection mechanism and selector forks - disassemble and assemble	79
7	Gearbox oil level	87
7.1	Oil level - check	87
7.2	Oil level - replenish	87
8	Gear selector mechanism oil level	89
8.1	Oil level - check	89
8.2	Oil level - replenish	90
9	Gearbox and clutch housings	91
9.1	Transmission and clutch housings - repair	91
10	Selector forks	97
10.1	Selector forks - disassemble and assemble	97
35 - Gears, shafts		102
1	Input shaft	102
1.1	Primary shaft - general overview of assembly	102
1.2	Input shaft - disassemble and assemble	105
2	Planet pinion	114
2.1	Pinion shaft - general overview of assembly	114
2.2	Planet pinion - disassemble and assemble	117
39 - Final drive - differential		123
1	Drive flange	123
1.1	Left drive flange retainer (left side) - replace	123
1.2	Drive flange retainer (right side) - replace	126
2	Differential	129
2.1	Differential - general overview of assembly	129
2.2	Differential - disassemble and assemble	132
2.3	Differential - adjust	138