



Contents

50 - Body - front	1
1 Body - front section	1
1.1 Front end with complementary parts - remove and install	1
1.2 Front end - service position	2
1.3 Front wing - assembly overview	4
1.4 Noise insulation (petrol engine) - assembly overview	6
1.5 Noise insulation (diesel engine) - assembly overview	7
2 Bulkhead	9
2.1 Tools	9
2.2 Auxiliary materials for Brazilian market	9
2.3 Auxiliary materials for export market	10
2.4 Matching table	10
2.5 Engine compartment partition panel - assembly overview	11
2.6 Minimum adhesive drying time	11
3 Engine compartment upper partition panel	12
3.1 Engine compartment upper partition panel - assembly overview	12
55 - Bonnet, rear lid	13
1 Bonnet	13
1.1 Bonnet - assembly overview	13
1.2 Bonnet - adjust	13
1.3 Latch operation cable - assembly overview	14
1.4 Latch operating cable - remove and install	15
1.5 Bonnet hinge - remove and install	17
1.6 Front bonnet latch - assembly overview	18
1.7 Bonnet latch - remove and install	19
2 Rear lid (Fox)	21
2.1 Assembly overview	21
2.2 Rear door shock absorber - remove and install	23
2.3 Rear door shock absorber - replace	23
2.4 Rear lid trim - remove and install	23
2.5 Rear lid - remove and install	25
2.6 Rear lid hinge - remove and install	26
2.7 Rear lid - adjust	27
2.8 Rear lid lock (▶ 12.04) - remove and install	29
2.9 Rear lid lock (01.05 ▶) - remove and install	32
2.10 Rear lid lock cylinder handle (Push Button - 01.05 ▶) - remove and install	32
2.11 Rear lid release motor V139 (Push Button - 01.05 ▶) - remove and install	33
2.12 Lock cylinder (Push Button - 01.05 ▶) - assembly overview	34
2.13 Lock cylinder (Push Button - 01.05 ▶) - remove and install	36
3 Rear lid (Spacefox)	37
3.1 Rear lid - assembly overview	37
3.2 Rear door shock absorber - remove and install	38
3.3 Rear door shock absorber - replace	39
3.4 Rear lid trim - remove and install	39
3.5 Rear lid - remove and install	40
3.6 Rear lid hinge - remove and install	41
3.7 Rear lid - adjust	42
3.8 Rear lid lock - remove and install	42
3.9 Rear lid lock cylinder handle - remove and install	43
3.10 Rear lid release motor V139 - remove and install	43
3.11 Lock cylinder - assembly overview	43



3.12	Latch cylinder - remove and install	44
4	Fuel reservoir nozzle compartment and lid set	45
4.1	Fuel tank nozzle compartment and lid set - remove and install	45
57	Front doors, door components, central locking	46
1	Front door	46
1.1	Front door - assembly overview	46
1.2	Front door - remove and install	48
1.3	Front door - adjust	49
1.4	Front door - disassemble and assemble	51
1.5	Front door - replace	51
1.6	Door arrester - adjust	52
1.7	Door limiter - remove and install	52
1.8	Internal handle - replace	53
1.9	Front door external handle and lock - assembly overview	53
1.10	Lock cylinder housing - remove and install	55
1.11	Central locking motor for driver / passenger door V56/V57 - replace	56
1.12	Cylinder housing - disassemble and assemble	57
1.13	Cylinders and keys (Specific information for Brazil) - request	59
1.14	External door handle - remove and install	59
1.15	External door handle - replace	60
1.16	Door lock - remove and install	60
1.17	Door lock - replace	64
1.18	Lock Bowden cable - replace	64
1.19	Door sealing membrane - remove and install	66
1.20	Door sealing packings - assembly overview	68
1.21	External door packing - remove and install	69
1.22	Internal door trim - remove and install	71
1.23	Cylinders and keys (Specific information for Brazil) - request	72
2	Central locking	73
2.1	Central locking installation location overview - 2-door	73
2.2	Central locking installation location overview - 4-door	75
2.3	Central locking installation locations overview	77
2.4	Central control unit for convenience system J393 - remove	79
2.5	Remote-command key - assembly overview	79
2.6	Batteries for remote-command key - remove and install	80
2.7	Adapting radio-commanded keys to centre control unit for convenience system J393	81
2.8	Key - synchronize	83
58	Rear doors, door components	84
1	Rear passenger doors	84
1.1	Rear passenger doors - assembly overview	84
1.2	Rear passenger door - remove and install	85
1.3	Rear passenger door - adjust	87
1.4	Rear passenger door - disassemble and assemble	89
1.5	Rear door - replace	89
1.6	Door arrester - adjust	90
1.7	Door limiter - remove and install	90
1.8	Internal handle - replace	91
1.9	Rear door external handle and lock - assembly overview	92
1.10	Cylinder housing without lock cylinder - remove and install	93
1.11	External door handle - remove and install	94
1.12	External door handle - replace	95
1.13	Rear door lock - remove and install	95
1.14	Rear door lock - replace	99
1.15	Inversion lever - replace	99



1.16	Lock operating cable - remove and install	100
1.17	Rear left/right power latching motor V307/V308 - replace	101
1.18	Door sealing membrane - remove and install	102
1.19	Door sealing packings - assembly overview	104
1.20	External door packing - remove and install	106
1.21	Internal door trim - remove and install	107
60	- Sunroof	109
1	Sliding / tilting sunroof (Fox)	109
1.1	Operation	109
1.2	Sliding/tilting sunroof with glass lid - Assembly overview	109
1.3	Sliding/tilting sunroof glass lid - remove	111
1.4	Glass lid for sliding/tilting sunroof - install	111
1.5	Glass lid for sliding/tilting sunroof (height adjustment) - adjust	112
1.6	Lid trim - replace	113
1.7	Air deflector - remove	114
1.8	Sunroof lining - remove and install	114
1.9	Sliding sunroof movement control unit J245 - remove	115
1.10	Sliding/tilting sunroof selector key - remove	116
1.11	Sliding sunroof activation motor V1 - remove	116
1.12	Sliding sunroof motor V1 (zero position) - adjust	117
1.13	Parallelism - check	117
1.14	Parallelism - adjust	117
1.15	Sliding guide - remove	118
1.16	Sunroof - remove and install	118
1.17	Guide with steel cable - remove	121
1.18	Drain hoses - clean	122
63	- Bumpers	125
1	Front bumper	125
1.1	Front protector - assembly overview	125
1.2	Front bumper protector - remove and install	126
1.3	Front protector support - assembly overview	131
2	Rear bumper (Fox)	132
2.1	Rear protector - assembly overview	132
2.2	Rear protector - remove and install	132
2.3	Rear protector support - remove and install	134
3	Rear bumper (Spacefox)	137
3.1	Rear bumper - assembly overview	137
3.2	Rear protector - remove and install	138
3.3	Rear protector support - assembly overview	139
64	- Glazing	140
1	Glasses glued with adhesive	140
1.1	Tools	140
1.2	Auxiliary materials for Brazilian market	142
1.3	Auxiliary materials for export market	142
1.4	Matching table	143
1.5	Stickers for engraving the VIS number on the windows (only for Brazil) - supply	143
1.6	Windscreen - assembly overview	143
1.7	Windscreen - remove	144
1.8	Windscreen - install	145
1.9	Side glasses (Fox - 2-door) - assembly overview	145
1.10	Undamaged side glass (Fox - 2-door) - remove	146
1.11	Damaged side glass (Fox - 2-door) - remove	147
1.12	Side glass internal trim (Fox - 2-door) - install	147



1.13	Side glass (Fox - 2-door) - install	148
1.14	Side glass (Spacefox) - assembly overview	148
1.15	Undamaged side glass (Spacefox) - remove	149
1.16	Damaged side glass (Spacefox) - remove	150
1.17	Side glass (Spacefox) - install	150
1.18	Rear window (Fox) - assembly overview	150
1.19	Undamaged rear window (Fox) - remove	151
1.20	Damaged rear window (Fox) - remove	152
1.21	Rear window - install	153
1.22	Rear glass (Spacefox) - assembly overview	153
1.23	Undamaged rear window (Spacefox) - remove	153
1.24	Damaged rear window (Spacefox) - remove	155
1.25	Undamaged glass - prepare for install	156
1.26	New glass - prepare for install	157
1.27	Body flange - prepare to install the window	158
1.28	Assembly instructions	159
1.29	Minimum adhesive drying time	160
1.30	Paint damage - repair	161
1.31	Cleaning in case of resulting adhesive residues	162
2	Tilting window	163
2.1	Tilting window (Fox - 2-door) - remove and install	163
2.2	Glass internal packing - install	164
2.3	Tilting window - adjust	164
3	Door window glass	165
3.1	Front door window glass - assembly overview	165
3.2	Front door window glass - remove and install	165
3.3	Convenience system window drive mechanism (automatic window closing and opening mechanism) with force limiter (anti-crushing function)	167
3.4	Window drive mechanism - remove and install	169
3.5	Window drive motor - remove and install	171
3.6	Front door window crank - remove and install	171
3.7	Front door window channel - remove and install	172
3.8	Front door window internal trim - remove and install	172
3.9	Front door window external trim - replace	172
3.10	Rear door window glass - assembly overview	172
3.11	Rear door window glass - remove and install	174
3.12	Rear door window power activation mechanism - remove and install	175
3.13	Rear door window drive motor - remove and install	176
3.14	Rear door window drive mechanism - remove and install	177
3.15	Rear door glass rear guide rail - remove and install	177
3.16	Rear door window channel - remove and install	178
3.17	Rear door window internal trim - remove and install	178
3.18	Rear door window external trim - replace	178
3.19	Rear door fixed glass - replace	178
66	Exterior equipment	180
1	Materials used and operational care required	180
1.1	Auxiliary materials for Brazilian market	180
1.2	Auxiliary materials for export market	180
1.3	Matching table	181
1.4	Paint damage - repair	181
1.5	Cleaning in case of dirt residues resulting from handling of polyurethane adhesive (PU)	182
1.6	Minimum adhesive drying time	182
2	Spoiler	183
2.1	Roof spoiler (Fox) - assembly overview	183
2.2	Spoiler (Spacefox) - remove and install	190



2.3	Assembly overview	190
2.4	Observations for the execution of the removal and installation of the spoiler	191
2.5	Remove	191
2.6	Install	193
3	Roof Rack	197
3.1	Roof rack (Crossfox) - remove and install	197
3.2	Roof rack (Spacefox) - remove and install	197
3.3	Roof rack fastening support (Spacefox) - replace	202
4	Inscriptions	205
4.1	(1.6) version lettering - replace	205
4.2	Model lettering (Fox) - replace	206
4.3	"Total Flex" badge - replace	207
4.4	Plus version badge (side) - replace	207
4.5	Version and "Total Flex" Badge (CrossFox) - replace	208
4.6	Wing and front door decorative stripe (Fox Extreme) - replace	209
4.7	Rear door decorative stripe (Fox Extreme) - replace	209
4.8	"Fox extreme" (Fox Extreme) Inscription - replace	210
4.9	"Fox-shape" badge on door (Fox Extreme) - replace	211
4.10	Side badge - BlackFox version (Fox BlackFox) - replace	212
4.11	"BlackFox" (Fox BlackFox) Badge on rear door - replace	212
4.12	Rear side panel "Refresh" (Fox Refresh) Badge - replace	213
4.13	"Fox Sunrise" (Fox Sunrise) badge on rear door - replace	214
4.14	"Fox Sunrise" (Fox Sunrise) badge on rear side - replace	215
4.15	"Fox Sunrise" (Fox Sunrise) Badge on external rear-view mirror case - replace	216
4.16	"Spacefox" lettering on rear lid - replace	217
4.17	"1.6" lettering on rear lid (Spacefox) - replace	217
4.18	Decorative stripe on bumper rear protector - replace	218
4.19	CrossFox (▶ 2007) side badge - replace	219
4.20	CrossFox (2008 ▶) side badge - replace	220
5	Side footboard (CrossFox and Fox Sunrise)	221
5.1	Rear bumper trim - replace	221
5.2	Rear side panel trim - replace	222
5.3	Front wing trim - replace	223
5.4	Side footboard (CrossFox ▶ 02.06) - assembly overview	224
5.5	Side footboard (CrossFox ; ▶ 02.06) - remove and install	225
5.6	Side footboard rear lining (CrossFox ; ▶ 02.06) - general overview of assembly	229
5.7	Side footboard rear lining (CrossFox; ▶ 02.06) - replace	230
5.8	Side footboard (CrossFox ; 03.06 ▶) - assembly overview	232
5.9	Side footboard (CrossFox ; 03.06 ▶) - assembly overview - continued	234
5.10	Side footboard (CrossFox ; 03.06 ▶) - remove and install	235
5.11	Side footboard rear lining (CrossFox ; 03.06 ▶) - assembly overview	238
5.12	Side footboard rear lining (Crossfox ; 03.06 ▶) - replace	240
6	External rear-view mirror	242
6.1	External rear-view mirror - assembly overview	242
6.2	Exterior rear-view mirror - remove and install	243
6.3	Mirror glass - remove and install	244
6.4	Mirror frame - remove and install	244
6.5	Mirror glass - remove and install	245
7	Side trims	247
7.1	Side trims (Fox - 2-door) - replace	247
7.2	External longitudinal member lower lining (Fox 09.06 ▶) - assembly overview	249
7.3	External longitudinal member lower lining (Fox 09.06 ▶) - remove and install	249
8	Wheel arch protector	253
8.1	Front wheel arch protector - remove and install	253
8.2	Rear wheel arch protector - remove and install	254



8.3	Rear wheel arch protector (Spacefox) - remove and install	255
9	Central bumper protector - (CrossFox)	256
9.1	Front bumper centre protector (Crossfox ; ▶ 2007) - assembly overview	256
9.2	Front bumper centre protector (CrossFox ; ▶ 2007) - remove and install	256
9.3	Front bumper centre protector (CrossFox ; 2008 ▶) - remove and install	258
9.4	Rear bumper central protector (CrossFox) - remove and install	259
10	External linings	260
10.1	Lower windscreen covering - assembly overview	260
10.2	Lower windscreen covering - remove and install	261
10.3	Floor lower lining - assembly overview	263
10.4	Lower longitudinal member external lining - replace	263
10.5	Pillar and door external lining - replace	265
11	Rear and front spoiler (Fox)	268
11.1	Front spoiler (Fox 09.06 ▶) - remove and install	268
11.2	Rear spoiler (Fox 09.06 ▶) - remove and install	269
12	Spare wheel support (CrossFox)	270
12.1	Spare wheel support upper (fixed) hinge - remove and install	270
12.2	Spare wheel support upper (fixed) hinge - position adjustment	272
12.3	Spare wheel support lower (fixed) hinge - remove and install	272
12.4	Spare wheel support lower (fixed) hinge - position adjustment	275
12.5	Hinge fastening screws for upper/lower hinges of the external spare wheel cover - remove and install	276
12.6	Spare wheel support (▶ 2007) - remove and install	278
12.7	Spare wheel support (2008 ▶) - remove and install	279
12.8	Spare wheel support external cover (2008 ▶) - remove and install	282
12.9	Spare wheel support internal cover (2008 ▶) - remove and install	283
12.10	Support unlocking lever cover (2008 ▶) - remove and install	284
12.11	Support lock activation cable (2008 ▶) - remove and install	284
12.12	Spare wheel latch buffer - remove and install	286
13	Crossfox components	288
13.1	Assembly overview	288