



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing engine	2
1.2 Installing engine	9
13 - Crankshaft group	13
1 Dismantling and assembling engine	13
1.1 Assembly overview - dismantling and assembling engine	14
1.2 Removing and installing poly V-belt	18
2 Sealing flange and flywheel	20
2.1 Assembly overview - sealing flange	20
2.2 Renewing crankshaft oil seal - pulley end	21
2.3 Removing and installing sealing flange - pulley end	24
2.4 Removing and installing crankshaft sealing flange - flywheel end	26
2.5 Removing and installing flywheel	27
3 Crankshaft	29
3.1 Assembly overview - crankshaft	29
3.2 Crankshaft dimensions	30
4 Pistons and conrods	32
4.1 Assembly overview - pistons and conrods	32
4.2 Checking pistons, piston rings and cylinder bores	33
4.3 Piston and cylinder dimensions	35
15 - Cylinder head, valve gear	36
1 Cylinder head	36
1.1 Assembly overview - cylinder head	37
1.2 Removing and installing cylinder head cover	38
1.3 Removing and installing cylinder head	40
1.4 Removing and installing toothed belt	44
1.5 Checking compression	52
2 Valve gear	54
2.1 Assembly overview - valve gear	55
2.2 Valve dimensions	56
2.3 Checking valve guides	56
2.4 Renewing valve stem seals	57
2.5 Renewing exhaust camshaft oil seal	62
2.6 Removing and installing camshaft adjuster	64
2.7 Removing and installing inlet camshaft control valve 1 N205	67
2.8 Removing and installing camshafts	68
17 - Lubrication	72
1 Parts of lubrication system	72
1.1 Engine oil	72
1.2 Assembly overview - parts of lubrication system	73
1.3 Draining oil filter housing	77
1.4 Removing and installing sump	78
1.5 Removing and installing oil pump with balancer shaft gear assembly	80



1.6	Removing and installing oil filter bracket	84
1.7	Checking oil pressure and oil pressure switch	86
19	- Cooling	88
1	Parts of cooling system	88
1.1	Assembly overview - parts of cooling system, engine side	89
1.2	Assembly overview - parts of cooling system, body side	90
1.3	Coolant hose schematic diagram	91
1.4	Draining and filling coolant	92
1.5	Removing and installing coolant pump	95
1.6	Removing and installing coolant pipe	96
1.7	Removing and installing coolant distributor housing with thermostat	97
1.8	Removing and installing radiator fan V7 and radiator fan 2 V177	98
1.9	Removing and installing radiator	100
1.10	Checking cooling system for leaks	101
20	- Fuel supply system	103
1	Safety precautions	103
1.1	Safety precautions when working on fuel supply system	103
1.2	Releasing pressure in high-pressure section	103
2	Fuel tank	105
2.1	Rules for cleanliness	105
2.2	Assembly overview - fuel tank	106
2.3	Emptying fuel tank	107
2.4	Removing and installing fuel tank	109
3	Repairing fuel supply system	113
3.1	Safety precautions when working on fuel supply system	113
3.2	Rules for cleanliness	114
3.3	Removing and installing fuel delivery unit	114
3.4	Removing and installing fuel gauge sender G	116
3.5	Checking fuel pump	117
3.6	Assembly overview - high-pressure pump	126
3.7	Removing and installing high-pressure pump	126
4	Electronic power control (EPC)	129
4.1	Function of EPC system	129
4.2	Assembly overview - accelerator pedal module	130
4.3	Removing and installing accelerator pedal module	130
5	Activated charcoal filter system	132
5.1	Function	132
5.2	Assembly overview - activated charcoal filter system	133
5.3	Checking fuel tank breather	133
24	- Mixture preparation - injection	136
1	Injection system	136
1.1	General notes on injection	136
1.2	Safety precautions	137
1.3	Rules for cleanliness	137
1.4	Technical data	138
1.5	Assembly overview - intake manifold	139
1.6	Assembly overview - fuel rail with intake manifold flap motor V157	141
1.7	Assembly overview - air filter	142
1.8	Removing and installing intake manifold	142
1.9	Removing and installing fuel rail with intake manifold flaps	144
1.10	Removing and installing injectors	146
1.11	Renewing Teflon seal on injector	147



1.12	Cleaning throttle valve module J338	150
2	Checking components	151
2.1	Checking intake manifold change-over	151
3	Engine control unit	153
3.1	Removing and installing engine control unit	153
3.2	Removing and installing anti-theft engine control unit	153
26	- Exhaust system	156
1	Parts of the exhaust system	156
1.1	Assembly overview - exhaust manifold with catalytic converter, engine code BVY	157
1.2	Assembly overview - exhaust system, engine code BVY	158
1.3	Assembly overview - exhaust manifold, engine code BVZ	160
1.4	Assembly overview - exhaust system, engine code BVZ	161
1.5	Separating centre and rear silencers	162
1.6	Aligning exhaust system free of stress	163
1.7	Removing and installing front exhaust pipe with catalytic converter	164
1.8	Removing and installing exhaust manifold	165
2	Exhaust gas recirculation system, engine code BVY	170
2.1	Assembly overview - exhaust gas recirculation system	171
28	- Ignition system	172
1	Repairing ignition system	172
1.1	General notes on ignition system	172
1.2	Safety precautions	172
1.3	Assembly overview - ignition system	173
1.4	Removing and installing ignition coils with output stage	173
1.5	Spark plug test data	174