



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number/engine data	1
2 Safety information	3
2.1 Safety regulations for working on fuel supply	3
2.2 Safety precautions when using testers and measuring instruments during a road test	4
2.3 Safety precautions when working on the cooling system	4
2.4 Safety precautions when working on charge air system	5
2.5 Safety precautions when working on injection system	5
2.6 Safety precautions when working on the SCR system	6
3 Repair instructions	7
3.1 Rules for cleanliness when working on fuel supply system	7
3.2 Rules for cleanliness during work on fuel system	7
3.3 Rules for cleanliness and instructions for working on injection system	7
3.4 General notes on the lubrication system	9
3.5 Foreign objects in engine	9
10 - Removing and installing engine	10
1 Removing and installing engine	10
1.1 Removing engine	10
1.2 Installing engine	14
1.3 Securing engine on engine and gearbox support VAS 6095	16
13 - Crankshaft group	17
1 Cylinder block (pulley end)	17
1.1 Assembly overview - cylinder block (pulley end)	17
1.2 Assembly overview - poly V-belt drive	18
1.3 Removing and installing poly-V belt	19
1.4 Removing and installing tensioner for poly V-belt	20
1.5 Renewing crankshaft oil seal - belt pulley end	21
2 Cylinder block, gearbox end	24
2.1 Assembly overview - flywheel	24
2.2 Removing and installing sealing flange on gearbox side	26
2.3 Removing and installing flywheel	34
2.4 Renewing needle bearing	35
3 Power take-off	37
3.1 Engine power take-off	37
3.2 Removing and installing poly V-belt for power take-off	37
4 Crankshaft	40
4.1 Assembly overview - crankshaft	40
4.2 Crankshaft dimensions	41
5 Pistons and conrods	42
5.1 Assembly overview - pistons and conrods	42
5.2 Checking pistons and cylinder bores	43
5.3 Measuring piston projection at TDC	44
5.4 Piston and cylinder dimensions	45
15 - Cylinder head, valve gear	46
1 Cylinder head	46
1.1 Assembly overview - cylinder head	46
1.2 Removing and installing cylinder head	49
1.3 Removing and installing cylinder head cover	53



1.4	Checking compression	54
2	Toothed belt drive	56
2.1	Assembly overview - toothed belt	56
2.2	Removing and installing toothed belt	58
3	Valve gear	64
3.1	Assembly overview - valve gear	64
3.2	Measuring axial play of camshaft	65
3.3	Removing and installing camshaft	66
3.4	Removing and installing valve stem seals	67
4	Inlet and exhaust valves	70
4.1	Reworking valve seats	70
4.2	Checking valve guides	71
4.3	Removing and installing valve guides	71
4.4	Valve dimensions	73
17 - Lubrication		74
1	Sump, oil pump	74
1.1	Assembly overview - sump/oil pump	74
1.2	Removing and installing sump	76
1.3	Removing and installing oil pump	80
1.4	Measuring oil consumption	83
1.5	Engine oil:	83
2	Engine oil cooler	85
2.1	Checking engine oil cooler for leaks	85
3	Oil filter, oil pressure switch	87
3.1	Checking oil pressure and oil pressure switch	87
19 - Cooling		89
1	Cooling system/coolant	89
1.1	Connection diagram - coolant hoses	89
1.2	Coolant hose schematic diagram, vehicles with auxiliary heater	90
1.3	Coolant hose schematic diagram, vehicles with auxiliary heater and 2nd heat exchanger	91
1.4	Checking cooling system for leaks	91
1.5	Draining and adding coolant	93
2	Coolant pump, regulation of cooling system	101
2.1	Assembly overview - coolant pump, thermostat	101
2.2	Removing and installing coolant pump	103
2.3	Removing and installing thermostat	104
3	Radiator, radiator fan	106
3.1	Assembly overview - radiator/radiator fan	106
3.2	Removing and installing radiator	107
3.3	Removing and installing viscous fan	108
21 - Turbocharging/supercharging		110
1	Turbocharger	110
1.1	Assembly overview - turbocharger (engine codes BJJ, BJK, BJL, BJM)	110
1.2	Assembly overview - turbocharger (engine codes CEBA, CEBB, CECA, CECB)	112
1.3	Removing and installing turbocharger (engine codes BJJ, BJK, BJL, BJM)	114
1.4	Removing and installing turbocharger (engine codes CEBA, CEBB, CECA, CECB)	115
2	Charge air system	118
2.1	Assembly overview - charge air system	118
2.2	Checking charge air system for leaks	118
23 - Mixture preparation - injection		122



1	Injection system	122
1.1	Schematic overview - fuel system	122
1.2	Assembly overview - fuel system	123
1.3	Filling fuel system	126
1.4	Checking fuel system for leaks	126
2	Injectors/high-pressure accumulator (rail)	128
2.1	Check pressure retention valve in fuel return line	128
2.2	Removing and installing injectors (piezo injectors)	129
2.3	Removing and installing fuel overflow valve	132
3	Vacuum system	136
3.1	Connection diagram - vacuum system	136
4	High-pressure pump	137
4.1	Removing and installing high-pressure pump	137
5	Senders and sensors	140
5.1	Removing and installing fuel pressure regulating valve N276	140
5.2	Checking fuel pressure regulating valve N276	142
5.3	Removing and installing fuel pressure sender G247	142
5.4	Removing and installing fuel metering valve N290	144
5.5	Removing and installing air mass meter G70	149
6	Intake manifold	150
6.1	Assembly overview - intake manifold	150
6.2	Removing and installing intake manifold	150
7	Air filter	153
7.1	Assembly overview - air filter	153
8	Engine control unit	154
8.1	Removing and installing engine control unit J623	154
26 - Exhaust system	155	
1	Exhaust pipes and silencers	155
1.1	Assembly overview - silencer (engine codes BJJ, BJK, BJL, BJM)	155
1.2	Assembly overview - silencers and SCR catalytic converters (engine codes CEBA, CEBB, CECA, CECB)	156
1.3	Checking exhaust system for leaks	157
2	Emission control	158
2.1	Assembly overview - diesel particulate filter (engine codes CEBA, CEBB, CECA, CECB)	158
2.2	Assembly overview - diesel particulate filter (engine codes BJJ, BJK, BJL, BJM)	160
2.3	Removing and installing diesel particulate filter (engine codes CEBA, CEBB, CECA, CECB)	162
2.4	Removing and installing diesel particulate filter (engine codes BJJ, BJK, BJL, BJM)	165
2.5	Removing and installing catalytic converter (engine codes BJJ, BJK, BJL, BJM)	169
3	SCR system (selective catalytic reduction)	172
3.1	AdBlue® technology	172
3.2	Assembly overview - tank for reducing agent (Crafter panel van and Crafter window van)	172
3.3	Assembly overview - tank for reducing agent (Crafter dropside and Crafter chassis)	175
3.4	Removing and installing injector for reduction agent N474	176
3.5	Removing and installing reducing agent supply line	177
3.6	Removing and installing filler line for reducing agent (panel van and window van)	179
3.7	Removing and installing filler neck for reducing agent (panel van and window van)	181
3.8	Removing and installing reducing agent tank (panel van and window van)	181
3.9	Removing and installing reducing agent tank (platform van and chassis)	183
3.10	Emptying reducing agent tank (panel van and window van)	184
3.11	Emptying reducing agent tank (platform van and chassis)	185
3.12	Removing and installing heater element (heater cup)	187



4	Exhaust gas recirculation	190
4.1	Assembly overview - exhaust gas recirculation	190
28 - Glow plug system	192	
1	Glow plug system	192
1.1	Handling ceramic glow plugs	192
1.2	Testing glow plug 1 Q10 to glow plug 5 Q14	192
1.3	Testing glow plug 1 Q10 to glow plug 5 Q14 (removed)	193
1.4	Removing and installing glow plug 1 Q10 to glow plug 5 Q14	193
1.5	Removing and installing engine speed sender G28	197