



Contents

| | |
|--|-----------|
| 00 - Technical data | 1 |
| 1 General information | 1 |
| 1.1 General notes on tyre pressure indicator | 1 |
| 2 Repair instructions | 2 |
| 2.1 Raising wheel suspension to unladen position | 2 |
| 3 Evaluating accident vehicles | 5 |
| 3.1 Check list for evaluating running gear on accident vehicles | 5 |
| 40 - Front suspension | 7 |
| 1 Front axle | 7 |
| 1.1 Overview - front axle | 7 |
| 1.2 Overview - front axle (Crafter 4MOTION with Achleitner four-wheel drive) | 8 |
| 2 Subframe | 9 |
| 2.1 Assembly overview - subframe | 9 |
| 2.2 Removing and installing subframe with steering rack | 12 |
| 2.3 Removing and installing anti-roll bar | 26 |
| 2.4 Removing and installing coupling rod | 29 |
| 2.5 Removing and installing saddle plate | 31 |
| 2.6 Removing and installing leaf spring | 32 |
| 3 Suspension strut, upper suspension link | 36 |
| 3.1 Assembly overview - suspension strut, upper suspension link | 36 |
| 3.2 Assembly overview - suspension strut, upper suspension link (Crafter 4MOTION with Achleitner four-wheel drive) | 37 |
| 3.3 Removing and installing suspension strut | 39 |
| 3.4 Removing and installing suspension strut (Crafter 4MOTION with Achleitner four-wheel drive) | 40 |
| 3.5 Removing and installing upper suspension link (Crafter 4MOTION with Achleitner four-wheel drive) | 44 |
| 4 Lower suspension link, swivel joint | 47 |
| 4.1 Assembly overview - lower suspension link, swivel joint - Crafter | 47 |
| 4.2 Assembly overview - lower suspension link, swivel joint (Crafter 4MOTION with Achleitner four-wheel drive) | 49 |
| 4.3 Removing and installing lower suspension link | 51 |
| 4.4 Removing and installing lower suspension link (Crafter 4MOTION with Achleitner four-wheel drive) | 53 |
| 4.5 Removing and installing bonded rubber bushes for lower suspension link | 57 |
| 5 Wheel bearing | 61 |
| 5.1 Assembly overview - wheel bearing | 61 |
| 5.2 Assembly overview - wheel bearing unit (Crafter 4MOTION with Achleitner four-wheel drive) | 62 |
| 5.3 Removing and installing wheel bearing housing | 65 |
| 5.4 Removing and installing wheel bearing housing (Crafter 4MOTION with Achleitner four-wheel drive) | 67 |
| 5.5 Removing and installing wheel hub (Crafter 4MOTION with Achleitner four-wheel drive) .. | 69 |
| 5.6 Checking wheel bearing play (Crafter 4MOTION with Achleitner four-wheel drive) | 72 |
| 5.7 Adjusting wheel bearing play (Crafter 4MOTION with Achleitner four-wheel drive) | 74 |
| 5.8 Removing and installing outer tapered roller bearing (Crafter 4MOTION with Achleitner four-wheel drive) | 75 |
| 5.9 Removing and installing inner tapered roller bearing (Crafter 4MOTION with Achleitner four-wheel drive) | 79 |
| 6 Drive shaft | 81 |
| 6.1 Assembly overview - drive shaft (Crafter 4MOTION with Achleitner four-wheel drive) | 81 |
| 6.2 Removing and installing drive shaft (Crafter 4MOTION with Achleitner four-wheel drive) | 82 |



| | | |
|-----------|---|------------|
| 6.3 | Dismantling and assembling drive shaft (Crafter 4MOTION with Achleitner four-wheel drive) | 86 |
| 6.4 | Checking outer constant velocity joint (Crafter 4MOTION with Achleitner four-wheel drive) | 90 |
| 42 | Rear suspension | 92 |
| 1 | Rear axle | 92 |
| 1.1 | Assembly overview - rear axle | 92 |
| 1.2 | Assembly overview - rear axle, vehicles with twin wheels | 95 |
| 1.3 | Measuring length on U-bolt | 97 |
| 1.4 | Removing and installing leaf spring stop buffer | 98 |
| 1.5 | Removing and installing leaf spring | 98 |
| 1.6 | Removing and installing leaf spring, vehicles with twin wheels | 100 |
| 1.7 | Renewing leaf spring rubber bush | 102 |
| 1.8 | Renewing leaf spring rubber bush | 104 |
| 1.9 | Removing and installing shackle, vehicles with twin wheels | 106 |
| 1.10 | Renewing shackle rubber bush, vehicles with twin wheels | 107 |
| 1.11 | Removing and installing spring bracket | 109 |
| 1.12 | Removing and installing rear axle shaft | 110 |
| 1.13 | Removing and installing rear axle shaft, vehicles with twin wheels | 112 |
| 1.14 | Renewing shrink ring, vehicles with twin wheels | 113 |
| 2 | Anti-roll bar | 115 |
| 2.1 | Assembly overview - anti-roll bar | 115 |
| 2.2 | Assembly overview - anti-roll bar, vehicles with twin wheels | 116 |
| 2.3 | Removing and installing anti-roll bar | 116 |
| 2.4 | Removing and installing anti-roll bar, vehicles with twin wheels | 117 |
| 2.5 | Removing and installing coupling rods (Crafter 4MOTION with Achleitner four-wheel drive) | 118 |
| 2.6 | Renewing anti-roll bar bushes, vehicles with twin wheels | 121 |
| 2.7 | Renewing coupling rod bushes, vehicles with twin wheels | 122 |
| 3 | Suspension strut, shock absorber, spring | 124 |
| 3.1 | Removing and installing shock absorbers | 124 |
| 4 | Wheel bearing assembly, trailing arm | 126 |
| 4.1 | Assembly overview - wheel bearing | 126 |
| 4.2 | Assembly overview - wheel bearing unit, vehicles with twin wheels | 127 |
| 4.3 | Removing and installing wheel bearing unit, vehicles with twin wheels | 128 |
| 4.4 | Removing and installing wheel hub, vehicles with twin wheels | 131 |
| 4.5 | Adjusting wheel bearing play, vehicles with twin wheels | 132 |
| 44 | Wheels, tyres, vehicle geometry | 135 |
| 1 | Wheels, tyres | 135 |
| 1.1 | Specified torques for wheel bolts | 135 |
| 1.2 | Renewing wheel bolts, vehicles with twin wheels | 135 |
| 2 | Tyre pressure monitor | 139 |
| 2.1 | Assembly overview - tyre pressure sensor | 139 |
| 2.2 | Removing and installing tyre pressure sensor G222 / G223 / G224 / G225 | 141 |
| 2.3 | Changing wheels on vehicles with Tyre Pressure Monitoring System | 144 |
| 2.4 | Changing tyres on vehicles with Tyre Pressure Monitoring System | 145 |
| 3 | Wheel alignment | 148 |
| 3.1 | Notes for wheel alignment | 148 |
| 3.2 | Necessity of wheel alignment | 149 |
| 3.3 | Test preparations | 150 |
| 3.4 | Conditions for testing | 151 |
| 3.5 | Determining suspension height at edge of wheel housing on front/rear | 152 |
| 3.6 | Specifications for wheel alignment | 153 |
| 3.7 | Adjusting camber at front wheels | 157 |



| | | |
|-----------|---|------------|
| 3.8 | Adjusting front axle toe | 158 |
| 3.9 | Adjusting caster on front axle | 159 |
| 4 | Front camera for assist systems | 160 |
| 4.1 | Calibrating lane departure warning camera R233 | 160 |
| 48 | Steering | 164 |
| 1 | Steering wheel | 164 |
| 1.1 | Removing and installing steering wheel | 164 |
| 2 | Steering column | 166 |
| 2.1 | Assembly overview - steering column | 166 |
| 2.2 | Removing and installing steering column | 167 |
| 2.3 | Removing and installing intermediate steering shaft | 168 |
| 2.4 | Removing and installing control unit for electronic steering column lock J764 | 169 |
| 3 | Steering rack | 170 |
| 3.1 | Assembly overview - steering rack | 170 |
| 3.2 | Adjusting steering rack | 173 |
| 3.3 | Removing and installing steering rack | 178 |
| 3.4 | Removing and installing steering stop limit, Crafter 4MOTION with Achleitner four-wheel drive | 181 |
| 3.5 | Removing and installing track rod | 185 |
| 3.6 | Removing and installing track rod ball joint | 188 |
| 3.7 | Removing and installing bellows | 189 |
| 4 | Hydraulic power steering | 192 |
| 4.1 | Assembly overview - hydraulic lines, reservoir, 4-cylinder diesel engine | 192 |
| 4.2 | Assembly overview - vane pump, 4-cylinder diesel engine | 194 |
| 4.3 | Assembly overview - vane pump, 5-cylinder diesel engine | 195 |
| 4.4 | Checking hydraulic fluid level of power steering | 197 |
| 4.5 | Bleeding steering system | 197 |
| 4.6 | Check steering for leaks | 198 |
| 4.7 | Checking vane pump delivery pressure, 4-cylinder diesel engine | 198 |
| 4.8 | Checking vane pump delivery pressure, 5-cylinder diesel engine | 200 |
| 4.9 | Removing and installing vane pump, 4-cylinder diesel engine | 203 |
| 4.10 | Removing and installing vane pump, 5-cylinder diesel engine | 205 |