



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety measures when working on vehicles with a start/stop system	1
1.2 Safety precautions when using testers and measuring instruments during a road test	1
1.3 Safety precautions when working on the cooling system	1
1.4 Safety precautions when tow-starting or towing	2
2 Identification	3
2.1 Gearbox identification	3
3 Repair instructions	4
3.1 Rules for cleanliness	4
3.2 General repair instructions	4
3.3 Contact corrosion	5
3.4 Gaskets and seals	5
3.5 Nuts and bolts	5
3.6 Electrical components	6
3.7 Routing and attachment of lines	6
4 Technical data	7
4.1 Allocation gearbox - engine	7
4.2 Capacities	7
30 - Clutch	8
1 Clutch	8
1.1 Assembly overview - dual clutch	8
1.2 Removing and installing clutch end cover	8
1.3 Removing dual clutch	11
1.4 Installing dual clutch	15
34 - Controls, housing	24
1 Mechatronic unit	24
1.1 Assembly overview - mechatronic unit	24
1.2 Removing and installing mechatronic unit	25
1.3 Removing and installing sump	28
2 Selector mechanism	32
2.1 Assembly overview - selector mechanism	32
2.2 Emergency release from position P	33
2.3 Removing and installing selector mechanism	34
2.4 Checking selector mechanism	35
2.5 Checking and adjusting selector lever cable	37
2.6 Renewing selector shaft seal	39
3 Removing and installing gearbox	43
3.1 Specified torques for gearbox	43
3.2 Removing gearbox	44
3.3 Installing gearbox	52
4 Assembly mountings	54
5 Transporting gearbox	55
6 Securing to engine and gearbox support	57
6.1 Securing to engine and gearbox support	57
7 Gear oil circuit	60
7.1 Assembly overview - gear oil circuit	60
7.2 Removing and installing gear oil cooler	61
7.3 Removing and installing gear oil filter	64



7.4	Removing and installing drive unit electric motor for auxiliary hydraulic pump 1 for gearbox oil V475	66
8	Gear oil	69
8.1	Checking gear oil level	69
8.2	Draining and filling gear oil	72
8.3	Overview of oil drain and inspection plugs	75
35 - Gears, shafts	76
1	Currently, no repairs can be made to gears and shafts	76
39 - Final drive - differential	77
1	Oil seals	77
1.1	Overview of fitting locations - seals	77
1.2	Renewing left seal	77
1.3	Renewing right seal	80