



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when painting vehicles with gas drive	1
1.2 Safety precautions when painting vehicles with electric drive	2
2 General information	3
2.1 Paintwork structure of a factory finish	3
2.2 Paint structure of service department finish	5
2.3 Fundamental approach to dealing with areas sanded through to the substrate (bare metal surface)	9
2.4 Reduced paint structure in engine compartment and inside of bonnet	10
2.5 Instructions for work on underbody and stone chip protection	10
2.6 Work instruction for window flange area	12
2.7 Pre-treatment of bonded surfaces when renewing laser-welded roofs	14
2.8 Corrosion protection measures for wing surface in contact with wheel housing liner	17
2.9 Notes on treating corroded fold areas	18
2.10 Corrosion protection for body components, add-on components and welded components	20
2.11 Painting parking aid sensor	22
2.12 ACC - Adaptive Cruise Control	23
2.13 Painting instructions for D-pillar trim in the area of the lane change assist control unit	23
3 Genuine products	24
3.1 Paint products in customer service	24
3.2 General application instructions for repair and painting systems	25
3.3 Filler	76
3.4 Priming metal	99
3.5 Priming plastic materials	110
3.6 Surfacer	114
3.7 Top coats	173
3.8 Clear coats	218
3.9 Hardener	251
3.10 Thinners	259
3.11 Anti-corrosion materials	264
3.12 Underseal	269
3.13 Stone deflector	281
3.14 Wax-based underseal	288
3.15 Sealing materials	293
3.16 Cleaning agents	300
3.17 SprayMax system	305
3.18 Additional materials	364
4 Workshop equipment	384
4.1 Tools	384
4.2 Tack cloths	395