



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on vehicles with a gas system	1
1.2 Safety regulations for working on fuel supply	3
1.3 Safety measures when working on vehicles with a start/stop system	4
1.4 Safety precautions when using testers and measuring instruments during a road test	4
1.5 Safety precautions when working on the cooling system	4
1.6 Safety precautions when working on ignition system	4
1.7 Safety precautions when working on exhaust system	5
2 Identification	6
2.1 Engine number/engine data	6
3 Repair instructions	7
3.1 Rules for cleanliness	7
3.2 General information	8
3.3 Foreign objects in engine	10
3.4 Contact corrosion	10
3.5 Routing and attachment of lines	11
3.6 Fitting radiator and condensers	11
3.7 Checking vacuum system	11
10 - Removing and installing engine	12
1 Removing and installing engine	12
1.1 Removing engine	12
1.2 Separating engine and gearbox	21
1.3 Securing engine on engine and gearbox support	24
1.4 Installing engine	26
2 Assembly mountings	30
2.1 Assembly overview - assembly mountings	30
2.2 Removing and installing engine mounting	31
2.3 Removing and installing gearbox mounting	33
2.4 Removing and installing pendulum support	34
2.5 Supporting engine in installation position	35
2.6 Adjusting assembly mountings	37
2.7 Checking adjustment of assembly mountings (engine and gearbox mountings)	40
13 - Crankshaft group	42
1 Cylinder block (pulley end)	42
1.1 Assembly overview - poly V-belt drive	42
1.2 Assembly overview - sealing flange, belt pulley end	46
1.3 Removing and installing poly-V belt	47
1.4 Removing and installing tensioner for poly V-belt	50
1.5 Removing and installing vibration damper	51
1.6 Removing and installing engine support	52
1.7 Renewing crankshaft oil seal - belt pulley end	54
1.8 Removing and installing sealing flange on pulley end	57
2 Cylinder block, gearbox end	61
2.1 Assembly overview - cylinder block, gearbox end	61
2.2 Removing and installing flywheel	62
2.3 Removing and installing sealing flange on gearbox side	63
3 Crankshaft	72
3.1 Crankshaft dimensions	72
3.2 Measuring axial clearance of crankshaft	72



3.3	Renewing needle bearing in crankshaft	73
4	Pistons and conrods	75
4.1	Assembly overview - pistons and conrods	75
4.2	Removing and installing pistons	77
4.3	Checking pistons and cylinder bores	78
4.4	Separating new conrod	79
4.5	Checking radial clearance of conrods	80
4.6	Removing and installing oil spray jets	80
15 - Cylinder head, valve gear	82	
1	Cylinder head	82
1.1	Assembly overview - cylinder head	82
1.2	Assembly overview - camshaft housing	84
1.3	Removing and installing cylinder head	85
1.4	Removing and installing camshaft housing	90
1.5	Checking compression	95
2	Toothed belt drive	98
2.1	Assembly overview - toothed belt cover	98
2.2	Assembly overview - toothed belt	99
2.3	Removing and installing toothed belt	100
2.4	Checking valve timing	106
2.5	Removing toothed belt from camshaft	113
3	Valve gear	126
3.1	Assembly overview - valve gear	126
3.2	Measuring axial play of camshaft	127
3.3	Removing and installing camshaft oil seal	128
3.4	Removing and installing camshaft adjuster	135
3.5	Removing and installing camshaft control valve 1 N205	136
3.6	Removing and installing valve stem seals	137
4	Inlet and exhaust valves	145
4.1	Reworking valve seats	145
4.2	Checking valve guides	146
4.3	Checking valves	147
4.4	Valve dimensions	148
17 - Lubrication	149	
1	Sump, oil pump	149
1.1	Assembly overview - sump/oil pump	149
1.2	Engine oil:	153
1.3	Removing and installing lower part of sump	153
1.4	Removing and installing upper part of sump	156
1.5	Removing and installing oil pump	159
1.6	Removing and installing oil level and oil temperature sender G266	160
2	Engine oil cooler	162
2.1	Assembly overview - engine oil cooler	162
2.2	Removing and installing engine oil cooler	162
3	Crankcase ventilation	164
3.1	Assembly overview - crankcase breather system	164
3.2	Removing and installing oil separator	165
4	Oil filter, oil pressure switch	167
4.1	Assembly overview - oil filter/oil pressure switch	167
4.2	Removing and installing oil pressure switch F1	168
4.3	Removing and installing oil pressure switch for reduced oil pressure F378	169
4.4	Checking oil pressure	170
4.5	Removing and installing oil pressure regulating valve N428	173



19 - Cooling	174
1 Cooling system/coolant	174
1.1 Connection diagram - coolant hoses	174
1.2 Checking cooling system for leaks	175
1.3 Draining and adding coolant	176
2 Coolant pump, regulation of cooling system	183
2.1 Assembly overview - coolant pump, thermostat	183
2.2 Assembly overview - electric coolant pump	185
2.3 Assembly overview - coolant temperature sender	187
2.4 Removing and installing electric coolant pump	187
2.5 Removing and installing coolant pump	189
2.6 Removing and installing thermostat	193
2.7 Removing and installing toothed belt pulley for coolant pump	196
2.8 Removing and installing coolant temperature sender G62	197
2.9 Removing and installing radiator outlet coolant temperature sender G83	198
3 Coolant pipes	201
3.1 Assembly overview - coolant pipes	201
3.2 Removing and installing coolant pipes	201
4 Radiator, radiator fan	204
4.1 Assembly overview - radiator/radiator fan	204
4.2 Assembly overview - radiator cowl and radiator fan	206
4.3 Removing and installing radiator	206
4.4 Removing and installing radiator cowl	209
4.5 Removing and installing radiator fan	210
21 - Turbocharging/supercharging	212
1 Exhaust turbocharger	212
1.1 Assembly overview - turbocharger	212
1.2 Removing and installing turbocharger	214
1.3 Removing and installing charge pressure positioner V465	219
2 Charge air system	220
2.1 Assembly overview - charge air system	220
2.2 Removing and installing charge air pressure sender G31 / intake air temperature sender G42	222
2.3 Removing and installing charge air cooler	222
2.4 Checking charge air system for leaks	224
2.5 Removing and installing air pipe	226
24 - Mixture preparation - injection	229
1 Injection system	229
1.1 Overview of fitting locations - injection system	229
1.2 Releasing high pressure in fuel system	232
2 Injectors	233
2.1 Assembly overview - fuel rail with injectors	233
2.2 Removing and installing fuel rail	234
2.3 Removing and installing injectors	235
2.4 Renewing seals on injectors	240
2.5 Cleaning injectors	243
3 Checking natural gas supply system for leaks	245
3.1 Distinguishing between pressure sections of natural gas supply system	245
3.2 Determining pressure of natural gas system	248
3.3 Determining operating mode of natural gas vehicles	249
3.4 Activating and deactivating natural gas mode	249
3.5 Checking gas system for leaks	250



4	Gas injectors	255
4.1	Assembly overview - gas rail	255
4.2	Removing and installing gas rail with gas injector N366 / N367 / N368 / N369	256
4.3	Removing and installing gas rail temperature and pressure sensor GX21	258
5	Gas pressure regulator	261
5.1	Assembly overview - gas pressure regulator	261
5.2	Removing and installing gas pressure regulator	263
5.3	Removing and installing tank pressure sensor G400	265
6	Air filter	268
6.1	Assembly overview - air filter housing	268
6.2	Removing and installing air filter housing	269
7	Intake manifold	270
7.1	Assembly overview - intake manifold	270
7.2	Removing and installing intake manifold	272
7.3	Removing and installing throttle valve module GX3	274
7.4	Cleaning throttle valve module	275
8	Senders and sensors	277
8.1	Removing and installing fuel pressure sender G247	277
8.2	Checking fuel pressure sender G247	278
8.3	Removing and installing intake manifold sender GX9	280
9	Engine (motor) control unit	282
9.1	Removing and installing engine (motor) control unit J623 with protective housing	282
10	High-pressure pump	285
10.1	Assembly overview - high-pressure pump	285
10.2	Removing and installing high-pressure pump	286
10.3	Removing and installing high-pressure pipe	287
11	Lambda probe	290
11.1	Assembly overview - Lambda probe	290
11.2	Removing and installing Lambda probe	291
26	- Exhaust system	293
1	Exhaust pipes and silencers	293
1.1	Assembly overview - silencers	293
1.2	Removing and installing silencer	293
1.3	Aligning exhaust system free of stress	294
1.4	Check exhaust system for leaks	294
2	Exhaust gas cleaning	295
2.1	Assembly overview - emission control	295
2.2	Removing and installing catalytic converter	296
28	- Ignition system	300
1	Ignition system	300
1.1	Assembly overview - ignition system	300
1.2	Test data, spark plugs	301
1.3	Removing and installing ignition coils with output stage	301
1.4	Removing and installing knock sensor 1 G61	303
1.5	Removing and installing Hall sender G40	304
1.6	Removing and installing engine speed sender G28	304