



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Technical data</b> .....	<b>1</b>
1.1 Technical data .....	1
1.2 Running gear .....	1
1.3 Steering .....	1
1.4 Brakes .....	1
1.5 Wheels, tyres .....	1
<b>40 - Front suspension</b> .....	<b>3</b>
<b>1 Servicing front suspension</b> .....	<b>3</b>
1.1 Servicing front suspension .....	3
1.2 I - Assembly overview, sub-frame, anti-roll bar and wishbone .....	4
1.3 Removing and installing wishbone .....	9
1.4 Removing and installing wishbone rear mounting .....	10
1.5 Removing and installing ball joint .....	12
1.6 Removing and installing sub-frame .....	13
1.7 II - Removing and installing wheel bearing, suspension strut and drive shaft .....	15
1.8 Servicing front suspension strut .....	23
1.9 Checking front axle wheel bearing clearance .....	25
1.10 Removing and installing drive shafts .....	26
<b>2 Servicing drive shaft</b> .....	<b>27</b>
2.1 Servicing drive shaft .....	27
2.2 Checking outer constant velocity joint .....	32
2.3 Dismantling and assembling tripod joint .....	34
<b>42 - Rear suspension</b> .....	<b>36</b>
<b>1 Servicing rear axle</b> .....	<b>36</b>
1.1 Servicing rear axle .....	36
1.2 Assembly overview, rear axle beam .....	36
1.3 Dismantling and assembling shock absorber .....	42
<b>2 Servicing wheel bearings</b> .....	<b>43</b>
2.1 Servicing wheel bearings .....	43
<b>44 - Wheels, Tyres, Wheel alignment</b> .....	<b>49</b>
<b>1 Vehicle alignment</b> .....	<b>49</b>
1.1 Vehicle alignment .....	49
1.2 Test prerequisites: .....	49
1.3 Vehicle alignment specifications .....	49
1.4 Checking left and right-hand wheel lock .....	50
1.5 Calculating the direction of travel: .....	50
<b>45 - Anti-locking brake system</b> .....	<b>52</b>
<b>1 Anti-locking brake system (ABS) Teves 20 GI</b> .....	<b>52</b>
1.1 Anti-locking brake system (ABS) Teves 20 GI .....	52
<b>46 - Brakes, Brake mechanics</b> .....	<b>53</b>
<b>1 Servicing front brakes</b> .....	<b>53</b>
1.1 Servicing front brakes .....	53
1.2 Removing and installing brake pads .....	57
<b>2 Servicing rear wheel brakes</b> .....	<b>58</b>
2.1 Servicing rear wheel brakes .....	58
2.2 Removing and installing rear wheel brakes .....	58
2.3 Servicing rear wheel brakes .....	61



2.4	Removing and installing brake shoes . . . . .	64
<b>3</b>	<b>Handbrake lever - Assembly overview . . . . .</b>	<b>67</b>
3.1	Handbrake lever - Assembly overview . . . . .	67
3.2	Adjusting handbrake . . . . .	70
3.3	Assembly overview: pedal cluster, brake pedal . . . . .	71
3.4	Adjusting brake light switch (F) . . . . .	72
<b>47</b>	<b>- Brakes, Brake hydraulics . . . . .</b>	<b>74</b>
<b>1</b>	<b>Assembly overview: brake master cylinder/brake servo . . . . .</b>	<b>74</b>
1.1	Assembly overview: brake master cylinder/brake servo . . . . .	74
1.2	Removing and installing vacuum pump for brake servo (Diesel vehicles) . . . . .	77
<b>2</b>	<b>Servicing front brake caliper . . . . .</b>	<b>79</b>
2.1	Servicing front brake caliper . . . . .	79
2.2	Removing and installing front caliper piston . . . . .	81
<b>3</b>	<b>Assembly overview - Brake pressure regulator . . . . .</b>	<b>84</b>
3.1	Assembly overview - Brake pressure regulator . . . . .	84
<b>4</b>	<b>Checking and adjusting brake pressure regulator . . . . .</b>	<b>85</b>
4.1	Checking and adjusting brake pressure regulator . . . . .	85
4.2	Load dependent brake pressure regulator specifications . . . . .	86
4.3	Bleeding brake system with brake filling and bleeding unit VW 1238/1, V.A.G 1238 B or V.A.G 1869 . . . . .	87
4.4	Bleeding brake system without brake filling and bleeding appliance . . . . .	87
<b>48</b>	<b>- Steering . . . . .</b>	<b>88</b>
<b>1</b>	<b>Assembly overview: steering column, column tube, steering wheel and airbag steering wheel . . . . .</b>	<b>88</b>
1.1	Assembly overview: steering column, column tube, steering wheel and airbag steering wheel . . . . .	88
1.2	Removing and installing column tube with steering column . . . . .	93
1.3	Removing and installing airbag unit . . . . .	95
1.4	Removing and installing airbag steering wheel . . . . .	96
<b>2</b>	<b>Servicing power assisted steering . . . . .</b>	<b>97</b>
2.1	Servicing power assisted steering . . . . .	97
2.2	Checking pump delivery pressure . . . . .	97
2.3	Removing and installing power assisted steering box . . . . .	98
2.4	Assembly overview: power assisted steering box . . . . .	100
2.5	Removing and installing track rod . . . . .	105
2.6	Checking left-hand track rod length and if necessary adjusting . . . . .	105
<b>3</b>	<b>Assembly overview: vane pump, reservoir and hydraulic pipes . . . . .</b>	<b>107</b>
3.1	Assembly overview: vane pump, reservoir and hydraulic pipes . . . . .	107
3.2	Removing and installing power-assisted steering vane pump . . . . .	109
3.3	Removing and installing ribbed belt . . . . .	113