



## Contents

<b>00 - Technical data . . . . .</b>	<b>1</b>
<b>1      Technical data . . . . .</b>	<b>1</b>
1.1      Technical data . . . . .	1
1.2      Engine number . . . . .	1
1.3      Engine data . . . . .	1
<b>10 - Removing and installing engine . . . . .</b>	<b>3</b>
<b>1      Removing and installing engine . . . . .</b>	<b>3</b>
1.1      Removing and installing engine . . . . .	3
1.2      Notes on removing . . . . .	4
1.3      Securing engine to assembly stand . . . . .	6
1.4      Notes on installing . . . . .	6
1.5      Tightening torques . . . . .	8
1.6      Assembly mounting . . . . .	8
1.7      Replacing engine carrier rubber mounting . . . . .	10
1.8      Additional information and removal instructions for vehicles with air conditioner . . . . .	11
<b>13 - Crankshaft group . . . . .</b>	<b>13</b>
<b>1      Dismantling and assembling engine . . . . .</b>	<b>13</b>
1.1      Dismantling and assembling engine . . . . .	13
1.2      Removing and installing ribbed belt . . . . .	21
1.3      Checking valve timing . . . . .	23
1.4      Removing and installing toothed belt . . . . .	24
1.5      Checking semi-automatic toothed belt tensioning roller . . . . .	26
<b>2      Removing and installing cylinder block, sealing flange and flywheel . . . . .</b>	<b>27</b>
2.1      Removing and installing cylinder block, sealing flange and flywheel . . . . .	27
2.2      Aluminium cylinder block . . . . .	28
2.3      Renewing crankshaft oil seal -belt pulley end . . . . .	31
2.4      Renewing crankshaft sealing flange -flywheel end . . . . .	33
2.5      Crankshaft dimensions . . . . .	42
<b>3      Dismantling and assembling pistons and conrods . . . . .</b>	<b>43</b>
3.1      Dismantling and assembling pistons and conrods . . . . .	43
3.2      Piston and cylinder dimensions . . . . .	48
<b>15 - Cylinder head, Valve gear . . . . .</b>	<b>50</b>
<b>1      Removing and installing cylinder head . . . . .</b>	<b>50</b>
1.1      Removing and installing cylinder head . . . . .	50
1.2      Removing and installing cylinder head . . . . .	55
1.3      Checking compression pressures . . . . .	59
<b>2      Servicing valve gear . . . . .</b>	<b>61</b>
2.1      Servicing valve gear . . . . .	61
2.2      Reworking valve seats . . . . .	67
2.3      Replacing camshaft oil seal . . . . .	70
2.4      Removing and installing cylinder head cover and camshaft . . . . .	72
2.5      Checking valve guides . . . . .	75
2.6      Renewing valve stem seals . . . . .	76
<b>17 - Lubrication . . . . .</b>	<b>79</b>
<b>1      Removing and installing parts of the lubrication system . . . . .</b>	<b>79</b>
1.1      Removing and installing parts of the lubrication system . . . . .	79
1.2      Removing and installing oil sump . . . . .	85
1.3      Removing and installing oil pump . . . . .	87
1.4      Checking oil pressure and oil pressure switch . . . . .	90



<b>19 - Cooling system . . . . .</b>	<b>93</b>
1 <b>Removing and installing parts of cooling system . . . . .</b>	<b>93</b>
1.1    Removing and installing parts of cooling system . . . . .	93
1.2    Parts of cooling system body side . . . . .	94
1.3    Parts of cooling system engine side . . . . .	97
1.4    Coolant hose connection diagram . . . . .	102
1.5    Draining and filling cooling system . . . . .	103
1.6    Removing and installing radiator . . . . .	105
1.7    Removing and installing coolant pump . . . . .	107
<b>20 - Fuel supply system . . . . .</b>	<b>109</b>
1 <b>Removing and installing parts of fuel supply system . . . . .</b>	<b>109</b>
1.1    Removing and installing parts of fuel supply system . . . . .	109
1.2    Removing and installing fuel tank with its attachments, Polo Classic, Polo Estate . . . . .	110
1.3    Removing and installing fuel tank with its attachments, Caddy . . . . .	115
1.4    Safety precautions when working on the fuel supply system . . . . .	120
1.5    Rules for cleanliness . . . . .	120
1.6    Crash fuel shut-off . . . . .	121
1.7    Removing and installing fuel delivery unit . . . . .	121
1.8    Removing and installing fuel gauge sender . . . . .	122
1.9    Removing and installing fuel tank . . . . .	123
1.10    Checking fuel pump . . . . .	125
2 <b>Electronic power control (EPC) . . . . .</b>	<b>131</b>
2.1    Electronic power control (EPC) . . . . .	131
2.2    Function of EPC system . . . . .	131
2.3    Servicing parts of electronic power control (EPC) . . . . .	132
2.4    Checking EPC warning lamp . . . . .	135
2.5    Checking accelerator pedal position sender . . . . .	138
2.6    Adjusting pedal position sender . . . . .	142
3 <b>Activated charcoal filter system . . . . .</b>	<b>143</b>
3.1    Activated charcoal filter system . . . . .	143
3.2    Function . . . . .	143
3.3    Servicing parts of the activated charcoal filter system . . . . .	144
3.4    Checking activated charcoal filter solenoid valve 1 . . . . .	146
3.5    Checking fuel tank breather . . . . .	148
<b>26 - Exhaust system . . . . .</b>	<b>151</b>
1 <b>Removing and installing parts of exhaust system . . . . .</b>	<b>151</b>
1.1    Removing and installing parts of exhaust system . . . . .	151
1.2    Exhaust manifold, front exhaust pipe and catalyst with attachments . . . . .	152
1.3    Silencer with mountings . . . . .	156
1.4    Checking catalyst . . . . .	162