



Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
2 Safety information	2
2.1 Safety precautions when working on the cooling system	2
2.2 Safety regulations for working on fuel supply	3
2.3 Safety precautions when working on ignition system	4
2.4 Safety precautions when using testers and measuring instruments during a road test	4
2.5 Safety precautions when working on injection system	4
3 Technical data	6
3.1 Technical data - injection system	6
4 Repair instructions	7
4.1 Rules for cleanliness when working on fuel supply system/injection system	7
4.2 General notes on ignition system	7
4.3 General notes on injection	7
4.4 Foreign objects in engine	8
10 - Removing and installing engine	9
1 Removing and installing engine	9
1.1 Removing engine	9
1.2 Securing engine on engine and gearbox support	13
1.3 Installing engine	14
2 Assembly mountings	16
2.1 Overview - assembly mountings	16
13 - Crankshaft group	18
1 Cylinder block (pulley end)	18
1.1 Assembly overview - poly V-belt drive	18
1.2 Assembly overview - cylinder block	22
1.3 Removing and installing poly-V belt	23
1.4 Renewing crankshaft oil seal - belt pulley end	25
1.5 Removing and installing sealing flange on pulley end	27
2 Cylinder block, gearbox end	31
2.1 Assembly overview - cylinder block, gearbox end	31
2.2 Removing and installing sealing flange on gearbox side	32
3 Crankshaft	34
3.1 Assembly overview - crankshaft	34
3.2 Allocation of main bearing shells	35
3.3 Removing and installing sender wheel	36
3.4 Crankshaft dimensions	36
4 Pistons and conrods	37
4.1 Assembly overview - pistons and conrods	37
4.2 Bearing shells - installation position	38
4.3 Checking pistons and cylinder bores	38
4.4 Piston and cylinder dimensions	40
15 - Cylinder head, valve gear	41
1 Cylinder head	41
1.1 Assembly overview - cylinder head	41
1.2 Removing and installing cylinder head	43
1.3 Checking compression	48
2 Toothed belt drive	51



2.1	Assembly overview - toothed belt drive	51
2.2	Removing and installing toothed belt	53
2.3	Checking semi-automatic toothed belt tensioner	59
2.4	Removing and installing toothed belt guard	59
3	Valve gear	60
3.1	Assembly overview - valve gear	60
3.2	Removing and installing camshaft oil seal	62
3.3	Removing and installing camshaft	64
3.4	Measuring axial play of camshaft	69
3.5	Removing and installing valve stem seals	69
3.6	Checking hydraulic compensation elements	71
4	Inlet and exhaust valves	73
4.1	Reworking valve seats	73
4.2	Checking valve guides	74
4.3	Valve dimensions	75
17	Lubrication	76
1	Sump, oil pump	76
1.1	Assembly overview - sump/oil pump	76
1.2	Removing and installing oil sump	79
1.3	Removing and installing oil pump	81
1.4	Engine oil:	81
2	Oil filter, oil pressure switch	83
2.1	Assembly overview - oil filter/oil pressure switch	83
2.2	Checking oil pressure and oil pressure switch	85
2.3	Measuring oil consumption	86
19	Cooling	88
1	Cooling system/coolant	88
1.1	Connection diagram - coolant hoses	88
1.2	Draining and adding coolant	89
1.3	Checking cooling system for leaks	96
2	Coolant pump, regulation of cooling system	98
2.1	Assembly overview - coolant pump, thermostat	98
2.2	Removing and installing coolant pump	99
2.3	Removing and installing thermostat	101
3	Radiator, radiator fan	103
3.1	Assembly overview - radiator/radiator fan	103
3.2	Removing and installing radiator	104
3.3	Removing and installing radiator fan V7 and radiator fan 2 V177	106
24	Mixture preparation - injection	108
1	Injection system	108
1.1	Bleeding fuel system	108
2	Injectors	111
2.1	Assembly overview - fuel rail with injectors	111
2.2	Removing and installing injectors	111
2.3	Checking injectors	112
3	Senders and sensors	117
3.1	Checking fuel pressure regulator and holding pressure	117
3.2	Checking fuel pressure regulator and holding pressure	119
4	Intake manifold	122
4.1	Assembly overview - intake manifold	122
4.2	Assembly overview - intake manifold	124



4.3	Removing and installing lower part of intake manifold	125
4.4	Removing and installing lower part of intake manifold	127
4.5	Removing and installing intake manifold	129
4.6	Removing and installing intake manifold	133
4.7	Checking intake manifold change-over	136
5	Air filter	138
5.1	Assembly overview - air filter housing	138
6	Engine (motor) control unit	139
6.1	Removing and installing engine control unit J623	139
6.2	Removing and installing anti-theft engine control unit J623	140
26	- Exhaust system	142
1	Exhaust pipes and silencers	142
1.1	Assembly overview - silencers	142
1.2	Separating exhaust pipes from silencers	142
1.3	Installation position of clamp	144
1.4	Check exhaust system for leaks	144
1.5	Aligning exhaust system free of stress	144
2	Exhaust gas cleaning	146
2.1	Assembly overview - emission control	146
2.2	Removing and installing front exhaust pipe with catalytic converter	147
3	Exhaust gas recirculation	149
3.1	Assembly overview - exhaust gas recirculation	149
4	Secondary air system	151
4.1	Assembly overview - secondary air system	151
4.2	Assembly overview - secondary air system	152
4.3	Function of secondary air system	153
4.4	Checking combination valve	153
5	Exhaust manifold	155
5.1	Removing and installing exhaust manifold	155
28	- Ignition system	157
1	Ignition system	157
1.1	Assembly overview - ignition system	157
1.2	Test data, spark plugs	158