



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data</b>	<b>1</b>
1.1 Engine number	1
<b>10 - Removing and installing engine</b>	<b>2</b>
<b>1 Removing and installing engine</b>	<b>2</b>
1.1 Removing engine	3
1.2 Securing engine to assembly stand	7
1.3 Installing engine	8
1.4 Specified torques for assembly mountings	9
1.5 Additional information and assembly work for vehicles with air conditioner	11
<b>13 - Crankshaft group</b>	<b>12</b>
<b>1 Dismantling and assembling engine</b>	<b>12</b>
1.1 Assembly overview - part I, belt drive	12
1.2 Assembly overview - part II, cylinder block	15
1.3 Removing and installing poly-V belt	15
<b>2 Removing and installing sealing flanges and flywheel or drive plate</b>	<b>17</b>
2.1 Assembly overview	17
2.2 Renewing seal for crankshaft poly V-belt pulley end	19
2.3 Tightening procedure for poly V-belt pulley securing bolt	20
2.4 Renewing crankshaft sealing flange - flywheel end	21
2.5 Crankshaft dimensions	29
<b>3 Dismantling and assembling pistons and conrods</b>	<b>30</b>
3.1 Assembly overview	30
3.2 Piston and cylinder dimensions	33
<b>15 - Cylinder head, valve gear</b>	<b>34</b>
<b>1 Dismantling and assembling cylinder head</b>	<b>34</b>
1.1 Assembly overview	34
1.2 Checking valve timing	36
1.3 Removing, installing and tensioning toothed belt	37
1.4 Checking semi-automatic toothed belt tensioning roller	42
1.5 Removing and installing camshaft housing	45
1.6 Removing and installing cylinder head	49
1.7 Checking compression	56
<b>2 Repairing valve gear</b>	<b>59</b>
2.1 Assembly overview	59
2.2 Reworking valve seats	63
2.3 Renewing camshaft oil seals	64
2.4 Checking valve guides	67
2.5 Renewing valve stem seals	68
<b>17 - Lubrication</b>	<b>70</b>
<b>1 Removing and installing parts of lubrication system</b>	<b>70</b>
1.1 Engine oil:	70
1.2 Assembly overview	70
1.3 Assembly overview - coolant heated oil separator	73
1.4 Removing and installing coolant heated oil separator	73
1.5 Assembly overview - oil filler neck, engine code BCA	75
1.6 Removing and installing oil sump	76
1.7 Removing and installing oil pump	78
1.8 Checking oil pressure and oil pressure switch	81



<b>19 - Cooling</b> .....	<b>83</b>
<b>1 Removing and installing parts of cooling system</b> .....	<b>83</b>
1.1 General notes on cooling system .....	83
1.2 Assembly overview - parts of cooling system, body side .....	84
1.3 Assembly overview - parts of cooling system, engine side .....	85
1.4 Coolant hose schematic diagram (engines with no coolant heated oil separator) .....	88
1.5 Coolant hose schematic diagram (engines with coolant heated oil separator) .....	89
1.6 Draining and adding coolant .....	90
1.7 Removing and installing radiator fan V7 and radiator fan 2 V177 .....	97
1.8 Removing and installing radiator .....	98
1.9 Removing and installing coolant pump .....	100
1.10 Checking cooling system for leaks .....	101
<b>24 - Mixture preparation - injection</b> .....	<b>104</b>
<b>1 Repairing injection system</b> .....	<b>104</b>
1.1 General notes on injection .....	104
1.2 Safety precautions .....	105
1.3 Rules for cleanliness .....	106
1.4 Assembly overview - dismantling and assembling intake manifold .....	107
1.5 Assembly overview - dismantling and assembling fuel rail with injectors .....	108
1.6 Assembly overview - air filter housing, engine code BCA .....	108
1.7 Assembly overview - air filter housing, engine code BUD .....	110
1.8 Cleaning throttle valve module J338 .....	112
1.9 Removing and installing injectors .....	113
<b>2 Checking components</b> .....	<b>116</b>
2.1 Checking intake air preheating .....	116
2.2 Checking injectors for leaks and quantity injected (vehicles model year ► 2005) .....	116
2.3 Checking injectors for leaks and quantity injected (vehicles model year 2006 ►) .....	119
2.4 Checking fuel pressure regulator and holding pressure .....	122
<b>3 Engine (motor) control unit</b> .....	<b>125</b>
3.1 Removing and installing anti-theft engine control unit .....	125
3.2 Removing and installing engine control unit .....	126
3.3 Adapting function and components .....	128
3.4 Reading and erasing engine control unit fault memory .....	128
<b>26 - Exhaust system</b> .....	<b>130</b>
<b>1 Removing and installing parts of exhaust system</b> .....	<b>130</b>
1.1 Assembly overview - engine code BCA .....	130
1.2 Assembly overview - engine code BUD .....	132
1.3 Assembly overview - silencers with mountings .....	133
1.4 Separating front and rear silencers .....	134
<b>2 Exhaust gas recirculation system</b> .....	<b>136</b>
2.1 Assembly overview - repairing parts of the exhaust gas recirculation system .....	136
<b>28 - Ignition system</b> .....	<b>137</b>
<b>1 Repairing ignition system</b> .....	<b>137</b>
1.1 General notes on ignition system .....	137
1.2 Assembly overview - parts of ignition system .....	137
1.3 Removing and installing ignition coils with output stage .....	138
1.4 Safety precautions .....	140
1.5 Test data, spark plugs .....	141