



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety measures when working on vehicles with a start/stop system	2
1.2 Safety precautions when using testers and measuring instruments during a road test	3
1.3 Safety measures when working with pyrotechnic components	3
1.4 Storage, transportation and disposal of airbag, belt tensioner and battery isolator units (pyrotechnic components)	5
1.5 Additional safety regulations for side airbag	5
1.6 Safety instructions for airbag	6
1.7 Additional safety instructions for curtain airbag	6
1.8 Deactivating the airbag	7
1.9 Safety regulations for crash sensors (pressure sensors) for front side airbags	7
1.10 Additional safety instructions for repair work on seat occupied recognition for front passenger airbag deactivation - country-specific	8
1.11 Measures for seat occupied recognition for front passenger airbag deactivation following an accident - country-specific	9
1.12 Renewing pyrotechnic, electrical and mechanical components of the restraint system after an accident	9
1.13 Checking airbag securing parts after an accident	11
1.14 Accident without airbag triggering	12
1.15 Seat belts	12
1.16 Checking seat belts	12
1.17 Check belt webbing	13
1.18 Checking inertia reel (locking mechanism)	14
1.19 Visually checking belt buckle	14
1.20 Check operation of belt buckle	14
1.21 Checking belt relays, and buckle tongues	15
1.22 Checking securing parts and anchorage points after an accident	15
1.23 Checking seat belt restraint function of seat belt for holding additional child seats (not for driver seat belt) - country-specific	15
1.24 Checking child seat anchors after an accident	16
1.25 Safety instructions for automatic anti-dazzle interior mirror	16
1.26 Safety precautions when working in vicinity of high-voltage components	16
1.27 Safety precautions when working on a high-voltage system	17
2 Repair notes	18
2.1 General repair instructions	18
2.2 Contact corrosion	18
2.3 Pipe/wire routing and attachment	19
3 Hazard classification of high-voltage system	20
68 - Interior equipment	21
1 Compartments/covers	21
1.1 Overview of fitting locations – compartments/covers	21
1.2 Assembly overview – dash panel cover on driver side	25
1.3 Assembly overview - steering column trim	25
1.4 Assembly overview – glove compartment	26
1.5 Assembly overview - storage compartment in headliner	27
1.6 Removing and installing dash panel cover on driver side	30
1.7 Removing and installing gap cover for dash panel insert	31
1.8 Removing and installing upper steering column trim	32
1.9 Removing and installing lower steering column trim	32
1.10 Removing and installing footwell cover on driver side	34
1.11 Removing and installing glove compartment opener	34
1.12 Removing and installing glove compartment	35



1.13	Removing and installing headliner storage compartment	36
2	Equipment	42
2.1	Assembly overview – partition	42
2.2	Assembly overview – sun blind	44
2.3	Assembly overview – multifunction table	45
2.4	Removing and installing net partition bracket	48
2.5	Removing and installing sun visor	49
2.6	Removing and installing roof grab handle	51
2.7	Removing and installing partition	53
2.8	Removing and installing sun blind	55
2.9	Removing and installing multifunction table	56
2.10	Repairing multifunction table	59
3	Centre console	67
3.1	Assembly overview – centre console	67
3.2	Removing and installing centre console cover	68
3.3	Removing and installing centre console insert	71
3.4	Removing and installing centre console front storage compartment	72
3.5	Removing and installing centre console	73
3.6	Removing and installing cup holder	75
4	Front centre armrest	77
4.1	Removing and installing front centre armrest	77
5	Interior mirror	79
5.1	Assembly overview – interior mirror	79
5.2	Removing and installing interior mirror	80
69	Passenger protection	87
1	Seat belts	87
1.1	Assembly overview – front three-point seat belt	87
1.2	Assembly overview – rear outer three-point seat belt	89
1.3	Removing and installing front three-point seat belt	91
1.4	Removing and installing rear three-point seat belt	98
1.5	Removing and installing rear outer belt end fitting	106
1.6	Removing and installing belt height adjuster	109
1.7	Removing and installing front belt buckle	112
1.8	Removing and installing rear belt buckle	118
2	Child seat anchors	125
2.1	Assembly overview - front child seat anchors, Multivan/Business	125
2.2	Assembly overview – rear child seat anchors	126
3	Airbag system	127
3.1	Overview of fitting locations – airbag system	127
4	Airbag control unit	129
4.1	Assembly overview – airbag control unit	129
4.2	Removing and installing airbag control unit J234	129
5	Front airbag	132
5.1	Removing and installing airbag unit with igniter	132
5.2	Removing and installing return spring with slip ring (coil connector)	136
6	Front passenger airbag	137
6.1	Removing and installing front passenger airbag unit with igniter	137
6.2	Removing and installing key-operated switch to deactivate airbag on front passenger side	140
7	Side airbags	142
7.1	Removing and installing front side airbag with igniter	142
8	Curtain airbags	148
8.1	Removing and installing curtain airbag with igniter	148
9	Airbag crash sensors	156



9.1	Overview of fitting locations – airbag crash sensors	156
9.2	Removing and installing side airbag crash sensor G179/G180	157
9.3	Removing and installing rear side airbag crash sensor G256/G257	158
70	- Trim, insulation	161
1	Front door trims	161
1.1	Assembly overview – front door trim	161
1.2	Removing and installing front door trim	161
2	Rear door trims	166
2.1	Assembly overview – rear door trim	166
2.2	Assembly overview - sun blind for door window	172
2.3	Removing and installing interior door handle	172
2.4	Removing and installing rear door trim	174
2.5	Removing and installing sun blind for door window	182
3	Dash panel	183
3.1	Assembly overview – dash panel	183
3.2	Assembly overview – dash panel hood	185
3.3	Removing and installing dash panel end cover	186
3.4	Removing and installing dash panel trim	187
3.5	Removing and installing dash panel insert trim	190
3.6	Removing and installing loudspeaker trim	191
3.7	Removing and installing light switch trim	192
3.8	Removing and installing radio/navigation system mounting frame	192
3.9	Removing and installing mounting frame of operating unit of heater and air conditioning unit	193
3.10	Removing and installing dash panel	194
3.11	Removing and installing dash panel storage compartment	199
3.12	Removing and installing loudspeaker mounting	203
3.13	Removing and installing cup holder	204
3.14	Removing and installing dash panel vents	205
3.15	Removing and installing additional instrument trim	207
3.16	Installing “No Airbag” badge	209
4	Central tube for dash panel	212
4.1	Assembly overview – central tube for dash panel	212
4.2	Removing and installing dash panel cross member	214
5	Interior trims	218
5.1	Removing and installing sill panel moulding	218
5.2	Removing and installing A-pillar trim	223
5.3	Removing and installing B-pillar trim	225
5.4	Removing and installing C-pillar trim	233
5.5	Removing and installing D-pillar trim	236
5.6	Removing and installing side trim	237
5.7	Removing and installing floor covering	241
6	Luggage compartment trims	249
6.1	Assembly overview - lower rear lid trim	249
6.2	Assembly overview – upper rear lid trim	250
6.3	Removing and installing lower rear lid trim	251
6.4	Removing and installing upper rear lid trim	255
6.5	Removing and installing luggage compartment side trim	257
6.6	Removing and installing luggage compartment floor	263
6.7	Removing and installing lock carrier trim	265
6.8	Removing and installing fastening rings	269
7	Roof trims	276
7.1	Assembly overview – moulded headliner	276
7.2	Removing and installing roof end strip	277



7.3	Removing and installing moulded headliner	279
72	- Seat frames	285
1	Overview of seat variants	285
1.1	Overview of fitting locations – seat variants	285
2	Front seats	287
2.1	Overview of fitting locations – electrical and electronic components	287
2.2	Assembly overview – front seat	288
2.3	Assembly overview – front backrest	293
2.4	Assembly overview – head restraint	296
2.5	Assembly overview – seat pan	297
2.6	Removing and installing front seat	302
2.7	Retrofitting double bench seat	316
2.8	Connecting and disconnecting airbag adapter	319
2.9	Removing and installing seat height adjustment handle	321
2.10	Removing and installing seat height adjuster	321
2.11	Removing and installing seat trim	322
2.12	Removing and installing lumbar support adjuster	335
2.13	Removing and installing lumbar support adjustment motor V125/V126/V129/V130	338
2.14	Removing and installing backrest adjuster	340
2.15	Removing and installing backrest adjustment handle	340
2.16	Removing and installing front backrest	341
2.17	Removing and installing head restraint guide	350
2.18	Removing and installing operating unit for rear seat adjustment E470/E471	350
2.19	Removing and installing seat and steering column adjustment control unit with memory J136	352
3	Rear seats	354
3.1	Assembly overview – bench seat/individual seats	354
3.2	Assembly overview – head restraint	369
3.3	Assembly overview – seat rail	369
3.4	Removing and installing bench seat/individual seats	373
3.5	Removing and installing rear seat backrest	382
3.6	Removing and installing centre armrest	393
3.7	Removing and installing seat trim	397
3.8	Removing and installing seat pan	407
3.9	Removing and installing seat rails	408
4	Rear seats, Business	415
4.1	Assembly overview - pneumatic lumbar support	415
4.2	Removing and installing bench seat	416
4.3	Removing and installing seat	422
4.4	Removing and installing	424
4.5	Removing and installing head restraint	427
4.6	Removing and installing trim for head restraint adjuster	429
4.7	Removing and installing backrest trim	431
4.8	Removing and installing upper trim of front bench seat	433
4.9	Removing and installing lower trim of front bench seat	435
4.10	Removing and installing upper trim of rear bench seat	435
4.11	Removing and installing lower trim of rear bench seat	436
4.12	Removing and installing seat adjustment control element	439
4.13	Removing and installing control element bracket	445
4.14	Removing and installing seat belt	447
4.15	Removing and installing belt buckle	451
4.16	Removing and installing centre console cover	452
74	- Seat - padding, covers	453
1	Front seat covers and padding	453



1.1	Assembly overview – seat heating element	453
1.2	Assembly overview – backrest heating element	455
1.3	Removing and installing seat pan cover and padding	457
1.4	Removing and installing backrest cover and padding	467
1.5	Separating seat pan cover from seat pan padding	472
1.6	Separating backrest cover from backrest padding	473
1.7	Removing and installing seat heating element Z6/Z8	474
1.8	Removing and installing backrest heating element Z7/Z9	478
2	Rear seat covers and padding	482
2.1	Removing and installing cover and padding	482
2.2	Separating cover and padding	499
3	Rear seat covers and padding, Business	535
3.1	Removing and installing seat cover and padding	535
3.2	Removing and installing backrest cover and padding	540