



Contents

00 - Technical data	1
1 Identification of gearbox	1
1.1 Location on gearbox	1
1.2 Code letters, allocation, ratios, capacities	1
2 Identifying rear final drive	5
2.1 Location on final drive	5
2.2 Identification code, assembly allocation, capacities	5
3 Overview - power transmission	8
4 Calculating overall gear ratio "i"	10
4.1 Notes on performance test	10
5 General repair instructions	11
5.1 Components	11
30 - Clutch	14
1 Repairing clutch mechanism	14
1.1 Overview	14
1.2 Assembly overview - pedal cluster	15
1.3 Removing, installing and adjusting clutch pedal switch F36	16
1.4 Removing and installing mounting bracket for clutch pedal	16
1.5 Removing and installing over-centre spring with mounting bracket removed	19
1.6 Removing and installing clutch master cylinder	20
1.7 Removing and installing clutch pedal with mounting bracket removed	22
1.8 Assembly overview - hydraulic system	23
1.9 Removing and installing master cylinder with mounting bracket removed	24
1.10 Bleeding clutch system	25
2 Repairing clutch release mechanism	27
3 Repairing clutch	30
34 - Controls, housing	34
1 Electrical/electronic components and fitting locations	34
1.1 Removing and installing four-wheel drive control unit J492	36
1.2 Removing and installing all-wheel drive coupling pump V181	41
2 Repairing selector mechanism	45
2.1 Installation position of selector mechanism	45
2.2 I - Removing and installing gear knob and cover	47
2.3 II - Assembly overview - Repairing gear lever and selector housing	48
2.4 III - Assembly overview - Selector cables	50
2.5 Removing and installing selector mechanism	52
3 Adjusting selector mechanism	55
3.1 Distinguishing between selector mechanisms	55
3.2 Adjusting selector mechanism in neutral gate for 1st /2nd gear	55
3.3 Adjusting selector mechanism with 2nd gear engaged	58
4 Removing and installing gearbox	63
4.1 Removing gearbox	64
4.2 Transporting gearbox	71
4.3 Installing gearbox	71
5 Checking gear oil in gearbox	78
6 Removing and installing bevel box	80
6.1 Removing bevel box	80
6.2 Installing bevel box	83
7 Checking gear oil in bevel box	85



8	Dismantling and assembling gearbox	86
8.1	Overview - gearbox	86
8.2	Assembly overview	87
8.3	Removing and installing gearbox housing and selector unit	88
8.4	Removing and installing input shaft, output shafts, differential, bevel box and selector rods	89
8.5	Assembly sequence	91
9	Repairing gearbox housing	102
10	Repairing clutch housing	106
11	Repairing selector unit	110
11.1	Renewing selector shaft seal	110
12	Dismantling and assembling selector forks	113
35 - Gears, shafts		114
1	Input shaft	114
1.1	Dismantling and assembling input shaft	114
2	Output shaft for 1st and 2nd gear	121
2.1	Dismantling and assembling output shaft for 1st and 2nd gear	121
2.2	Adjusting output shaft for 1st and 2nd gear	132
3	Output shaft for 3rd and 4th gear	133
3.1	Dismantling and assembling output shaft for 3rd and 4th gear	133
3.2	Adjusting output shaft for 3rd and 4th gear	143
4	Output shaft for reverse gear	144
4.1	Dismantling and assembling reverse gear output shaft	144
4.2	Adjusting reverse gear output shaft	153
39 - Final drive - rear differential		154
1	Propshafts	154
1.1	Assembly overview - two section propshaft	154
1.2	Assembly overview - multi-part propshaft	156
1.3	Removing and installing front propshaft tube	158
1.4	Removing and installing middle and rear propshaft tubes	161
1.5	Repairing propshaft	166
2	Checking function of all-wheel drive coupling	174
2.1	Checking function of open all-wheel drive coupling	174
2.2	Checking function of closed all-wheel drive coupling	174
3	Oil seal for propshaft flange on rear final drive	176
3.1	Renewing propshaft flange oil seal on rear final drive (final drive removed)	176
4	Renewing oil seals for flange shafts (rear final drive installed)	181
4.1	Renewing seal for right flange shaft	181
4.2	Renewing oil seal for left flange shaft	183
5	Renewing O-ring for all-wheel drive coupling housing	187
5.1	Renewing O-ring for all-wheel drive coupling cover (final drive removed)	187
6	Removing and installing rear final drive	191
6.1	Removing	191
6.2	Installing	193
7	Checking gear oil in rear final drive	196
8	Checking oil level, topping up oil or changing oil in all-wheel drive coupling	197
8.1	Checking oil level in all-wheel drive coupling	197
8.2	Topping up oil in all-wheel drive coupling	198
8.3	Changing oil in all-wheel drive coupling	200
9	Pressing bonded rubber bush out of and into final drive	201
9.1	Removing and installing front bonded rubber bush	201



9.2	Pressing rear bonded rubber bush out and in	202
39	Final drive - front differential	204
1	Renewing stub shaft oil seals with gearbox installed	204
1.1	Renewing left stub shaft oil seal with gearbox installed	204
1.2	Renewing right stub shaft oil seal with gearbox and bevel box installed	206
2	Renewing seal between gearbox and bevel box with gearbox installed	210
3	Renewing bevel box output flange oil seal (bevel box removed)	212
3.1	Removing seal	213
3.2	Installing seal	214
4	Adjustment overview	215
5	Differential	216
5.1	Dismantling and assembling differential	216
5.2	Adjusting differential	225
6	Dismantling and assembling bevel box	229
6.1	Renewing seal for bevel box stub shaft to gearbox (bevel box removed)	229
6.2	Renewing seal for bevel box lay shaft to gearbox	230