



Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing and installing engine	2
1.2 Notes on removing	2
1.3 Securing engine to assembly stand	4
1.4 Notes on installing	5
1.5 Tightening torques	6
13 - Crankshaft group	7
1 Dismantling and assembling engine	7
1.1 Dismantling and assembling engine	7
1.2 Removing single part injection pump sprocket	19
1.3 Adjusting alternator V-belt tension	19
1.4 Removing and installing ribbed belt	20
1.5 Removing and installing toothed belt	22
1.6 Checking semi-automatic toothed belt tensioning roller	28
2 Removing and installing sealing flange and flywheel	30
2.1 Removing and installing sealing flange and flywheel	30
2.2 Renewing crankshaft oil seal - pulley end -	32
3 Removing and installing crankshaft	35
3.1 Removing and installing crankshaft	35
3.2 Crankshaft dimensions	37
4 Dismantling and assembling pistons and conrods	38
4.1 Dismantling and assembling pistons and conrods	38
4.2 Checking piston projection at TDC	43
4.3 Piston and cylinder dimensions	44
15 - Cylinder head, Valve gear	45
1 Removing and installing cylinder head	45
1.1 Removing and installing cylinder head	45
1.2 Removing and installing cylinder head	51
1.3 Checking compressions	52
2 Servicing valve gear	54
2.1 Servicing valve gear	54
2.2 Reworking valve seats	59
2.3 Checking valve guides	60
2.4 Renewing valve guides	61
2.5 Renewing valve stem seals	61
2.6 Removing and installing camshaft	64
2.7 Checking hydraulic bucket tappets	65
2.8 Replacing swirl chambers	66
17 - Lubrication	67
1 Removing and installing parts of the lubrication system	67
1.1 Removing and installing parts of the lubrication system	67
1.2 Checking oil pressure and oil pressure switch	74



19 - Cooling system	76
1 Removing and installing parts of cooling system	76
1.1 Removing and installing parts of cooling system	76
1.2 Parts of cooling system body side	77
1.3 Parts of cooling system - engine side	81
1.4 Coolant hose connection diagram	85
1.5 Draining and filling cooling system	86
1.6 Removing and installing radiator and radiator fan	88
1.7 Checking thermo-switch and coolant circulation pump	89
20 - Fuel supply system	91
1 Removing and installing parts of fuel supply system	91
1.1 Removing and installing parts of fuel supply system	91
1.2 Removing and installing fuel tank with its attachments	92
1.3 Safety precautions when working on the fuel supply system	94
1.4 Rules for cleanliness	95
1.5 Removing and installing fuel tank	95
1.6 Removing and installing fuel gauge sender	96
1.7 Servicing accelerator mechanism	97
1.8 Adjusting accelerator cable	98
1.9 Servicing cold start accelerator (CSA) operating cable	99
1.10 Adjusting CSA operating cable	101
21 - Charging	102
1 Charge air system with turbocharger	102
1.1 Charge air system with turbocharger	102
1.2 Removing and installing exhaust turbocharger with attachments	103
1.3 Rules for cleanliness	105
1.4 Removing and installing turbocharger	106
1.5 Checking turbocharger	108
26 - Exhaust system	109
1 Removing and installing parts of exhaust system	109
1.1 Removing and installing parts of exhaust system	109
1.2 Removing and installing clamping springs	113
1.3 Tensioning and relieving tension on clamping springs	114
2 Exhaust gas recirculation system, engine code ABL	115
2.1 Exhaust gas recirculation system, engine code ABL	115
2.2 Removing and installing parts of exhaust gas recirculation system	115
2.3 Exhaust gas recirculation system	116
2.4 Checking exhaust gas recirculation	118
2.5 Checking exhaust gas recirculation valve	120
2.6 Checking two-way valve	120
2.7 Checking engine temperature sender (G27)	121
2.8 Checking and adjusting partial throttle switch	121