

# Workshop Manual Volkswagen Transporter.

2.0 litre L-Jetronic Engine June 1979 Edition.

The manual is divided into separate booklets which can be ordered individually and allocated on the shop floor as required.

This manual is valid for the new Transporter from the start of production (June 1979). It describes all the operations which require special instructions to ensure satisfactory work.

#### Layout of booklets

Each booklet has the contents listed according to repair operations and items to make it easy to find the information required. In the repair operations list, the special tools and workshop equipement required for each operation are given. This list also shows which tools have Audi alternative tools and vice versa.

The technical data is followed by a description of the repair operations. Where practical, each operation is preceded by an exploded view which also contains all the main repair instructions. This is supplemented, where necessary, by photographs — which are referred to in the exploded view — giving details of the fitting positions of parts or showing special tools in use.

If a definite sequence has to be followed when dismantling and assembling a component, the exploded view is followed by a description of the main steps of the work sequence. Any adjustments required are also explained.

#### **Workshop Bulletins**

Workshop bulletins will be allocated to the individual booklets and should be filed at the back of the booklet concerned. To remind you that bulletins have been published, the manual pages should be marked by hand with the bulletin number as explained in the bulletin heading.

#### Fault finding

General fault finding instructions are given in the workshop manual and in addition to this the following fault finding leaflets have been published:

Carburetor engines L-Jetronic engine Automatic gearbox

Instructions on the elimination of current defects are given in the "Fault finding handbook".

Technical information should always be made available to all foremen and mechanics because compliance with the instructions given is essential to ensure vehicle roadworthiness and safety. In addition, the normal safety precautions to be observed when working on motor vehicles are also applicable.

# **Contents**

## REPAIR OPERATIONS AND SPECIAL TOOLS

Operation No.	Operation	Page	VW AUDI Special tools	Workshop equipment
10 01 05	Engine, checking and adjusting	24		VW 1267, VW 1367 or V.A.G 2000 VW 1289 or VW 1387 Compression tester
10 01 19	Engine, R + I	2	VW 785/1	Trolley jack with adaptor
10 01 37	Engine, D + A	6	10-213 VW 185 VW 190 VW 191 VW 207c or 10-508 VW 215c or VW 802*) VW 387	Universal piston ring tensioner Piston ring pliers Micrometer up to 100 mm Internal measuring appliance up to 100 mm Extractor 14.5–18.5 mm Valve adjusting spanner Oil filter spanner
	Mounting engine on repair stand	5	VW 307a	
10 19 02	Compression, checking	24		Compression tester
10 29 19	Cylinder seal R + I	15		Universal piston ring tensioner
10 35 20	Bonded rubber mounting R + I	10		
13 10 02	Pistons checking	15		Piston ring pliers Micrometer up to 100 mm Internal measuring appliance up to 100 mm
13 10 20	Pistons R + I	15	VW 207c or 10-508	Universal piston ring tensioner
13 19 19	Piston rings R + I	15		Piston ring pliers
13 40 02	Conrods, checking bearing clearance	21		
13 48 15	Crankshaft, adjusting axial clearance	10	10-213 VW 215c or VW 802*) VW 387	
13 48 55	Crankshaft, renewing	21	VW 161a VW 207c VW 415a VW 428a VW 457 VW 471 VW 801	Extractor 14.5—18.5 mm e.g. Kukko 21/2 Support, e.g. Kukko 22/1
13 59 19	Crankshaft oil seal (Flywheel end) R + I	10	10-213 VW 191 VW 215c or VW 802*) VW 387	
			*) with Automatic gearbo	NV

<sup>\*)</sup> with Automatic gearbox

Operation No.	Operation	Page	VW AUDI Special tools	Workshop equipment
13 67 19	Needle bearing in crankshaft, R+ 1	21	VW 207c	Extractor 14.5—18.5 mm e.g. Kukko 21/2 Support e.g. Kukko 22/1
13 74 19	Crankshaft oil seal (pulley end) R + I	10	VW 185 VW 190	
13 76 19	Belt pulley R + I	6		
13 78 19	V belt R + I	6		
13 78 49	V belt tensioning	6		
15 40 20	Tappets, R + I	24		
15 40 68	Tappets, bleeding	24		
15 44 20	Push rod tubes, R + I	24	3052	Valve adjusting spanner
15 56 20	Adjusting screws, R + I	24	3052	Valve adjusting spanner
15 70 19	Cylinder head, R + I	24	_	Valve adjusting spanner
15 70 37	Cylinder head, D + A	24	2037 VW 387	
15 70 41	Cylinder head, repairing	24		Valve seat cutter Valve grinder
15 75 19	Valve guides, R + I	24		VW 1224
15 82 19	Cylinder head cover, R + I	24		
17 03 01	Oil pressure checking	31		VW 1342
17 05 19	Oil pressure switch, R + I	31		
17 15 19	Oil filler neck, R + I	31		
17 20 19	Oil pump, R + I	31	VW 803	
17 40 01	Oil cooler, checking	31	VW 661/2	
17 40 19	Oil cooler, R + I	31		

# **Contents**

Operation No.	Operation	Page	VW AUDI special tools	Workshop equipment
19 15 15	Cooling air control thermostat, adjusting	34		
19 15 19	Cooling air control thermostat, R + I	34		
19 20 19	Fan housing R + I	34		

### ALPHABETICAL LIST

	Page		Page
Auxiliary air valve, checking	42	Flange for oil filter, R + I	31
Air cleaner R + I	45	Fuel tank	36
		Fuel filter R + I	36
Bearing clearance		Fuel gauge sender, R + I	36
<ul> <li>Camshaft checking</li> </ul>	14	Fuel system	
<ul> <li>Crankshaft checking</li> </ul>	14	<ul> <li>CO content, checking and adjusting</li> </ul>	47
		<ul> <li>Pressure regulator, checking</li> </ul>	42
CO content adjusting	47	<ul> <li>Injectors, checking</li> </ul>	42
Capacities, engine	31	<ul> <li>Cold start valve checking</li> </ul>	42
Cold start valve, checking	42	<ul> <li>Idling speed, checking and adjusting</li> </ul>	42
compression pressures checking	24	<ul> <li>Overrun valve, checking</li> </ul>	42
Crankshaft		<ul> <li>Thermotime switch, checking</li> </ul>	42
<ul> <li>Removing and installing</li> </ul>	19	<ul> <li>Auxiliary air valve, checking</li> </ul>	42
<ul> <li>Needle bearing R + I</li> </ul>	21	Fuel pump, R + I	36
<ul> <li>Oil seal (pulley end) R + I</li> </ul>	10	Fan housing R + I	6
<ul> <li>Oil seal (flywheel end) R + I</li> </ul>	10	Fan R + I	6
Camshaft, R + I	19	Flywheel, R + I	10
Conrods, R + I	21	Full throttle enrichment	42
Control unit	48		
Cylinders, R + I	15	Gasket for cylinder head cover,	
Cylinder head		renewing	10
• R+1	24		
• D + A	24	Idle speed checking and adjusting	42
		Ignition timing, adjusting	53
<b>D</b> istributor		Injectors, checking	42
• R+!	53		
<ul> <li>Centrifugal advance checking</li> </ul>	53	List of engines and information sources	1
• Data	53		
<ul> <li>Vacuum advance checking</li> </ul>	53	Needle bearing R + I	21
Distributor drive shaft R + I	53		
Drive plate for convertor R + I	10	Oil pressure checking	31
Double relay, checking	49	Oil pressure switch, checking	31
Dwell angle, checking and adjusting	53	Oil filler neck, R + I	31
, ,		Oil filter, R + I	31
EGR valve, checking	51	Oil cooler, R + I, and checking	31
Electronic control, repairing	48	Oil pump, R + I	31
Engine		Oil seal	
• 'R + I	2	<ul> <li>Crankshaft (pulley end) R + I</li> </ul>	10
<ul> <li>mounting on repair stand</li> </ul>	5	<ul> <li>Crankshaft (flywheel end) R + I</li> </ul>	10
• D+A	6	Overrun valve, checking	42
• number	2		
		Pistons, R + I	15
		Piston rings, R + I	15
		Push rod tubes, R + I	24
		Pressure regulator, checking	42
		Rocker arms, R + I	24
		Silencer, R + I	51
		Spark plugs, types	53



## **Contents**

	Page
Tail pipe, R + I	51
Temperature sensor I, checking	45
Temperature sensor II, checking	42
Throttle controls, R + I	40
Thermo-time switch, checking	42
Technical data	1
Thermostat adjusting	34
Tappets, R + I	24
Valves, R + I	24
Valve springs, R + I	24
Valve guides, R + I	24
Valve seats, Reworking	24
Valve gear	
<ul> <li>Adjusting</li> </ul>	24
• D + A	24
V belt R + I	6