



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Gearbox identification	1
2 Code letters, allocation, gearbox ratios, oil capacity	2
2.1 Code letters, allocation, gearbox ratios, oil capacity	2
3 Transmission layout	5
3.1 Transmission layout	5
4 Calculating ratios "i" and speed "V"	6
4.1 Calculating ratios "i" and speed "V"	6
30 - Clutch	8
1 Clutch control	8
1.1 Clutch control	8
1.2 Repairs to the hydraulic clutch control	8
1.3 Bleeding clutch	13
1.4 Rubber buffer for clutch cable	13
2 Clutch repairs	14
2.1 Clutch repairs	14
2.2 Removing, installing and checking clutch	14
34 - Controls, Housing	18
1 Repairing gearshift mechanism	18
1.1 Repairing gearshift mechanism	18
1.2 Modified rear shift rod mounting	22
1.3 Repairing gearshift linkage	24
1.4 Adjusting gearshift linkage	25
1.5 Modified gear lever bearing	26
1.6 Amendments	27
2 Removing and installing gearbox	27
2.1 Removing and installing gearbox	27
3 Dismantling and assembling gearbox	30
3.1 Dismantling and assembling gearbox	30
3.2 Removing and installing clutch housing/differential	30
3.3 Dismantling and assembling gearbox	37
3.4 Dismantling and assembling gearbox	42
3.5 Determining thickness of thrust washer for reverse gear	46
3.6 Determining thrust washer from table	46
3.7 Dismantling and assembling gearbox	48
3.8 Dismantling and assembling gearbox	52
35 - Gears, Shafts	57
1 General view	57
1.1 General view	57
2 Dismantling and assembling input shaft	58
2.1 Dismantling and assembling input shaft	58
2.2 Dismantling and assembling pinion	66
39 - Final drive, Differential	78
1 Renewing drive flange oil seal	78
1.1 Renewing drive flange oil seal	78
2 Dismantling and assembling differential	80
2.1 Dismantling and assembling differential	80



2.2	Adjusting axial play of differential gears88
3	Dismantling and assembling limited slip differential90
3.1	Dismantling and assembling limited slip differential90
4	Adjusting crown wheel and pinion96
4.1	Adjusting crown wheel and pinion96
4.2	General instructions96
4.3	Differential with four pinions96
4.4	Crown wheel and pinion marks96
4.5	Adjustment table98
4.6	Finding position of pinion (actual dimension)98
4.7	Adjusting pinion99
4.8	Adjusting crown wheel102