



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with start/stop system	1
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on ignition system	2
1.5 Safety precautions when working on the cooling system	2
1.6 Safety precautions when working on exhaust system	3
<b>2 Identification</b>	<b>4</b>
2.1 Engine number/engine data	4
<b>3 Repair instructions</b>	<b>6</b>
3.1 Rules for cleanliness	6
3.2 Adapting after component replacement	6
3.3 Foreign objects in engine	7
3.4 Contact corrosion	7
3.5 Routing and attachment of lines	7
3.6 Fitting radiator and condensers	7
3.7 Checking vacuum system	7
<b>10 - Removing and installing engine</b>	<b>9</b>
<b>1 Removing and installing motor</b>	<b>9</b>
1.1 Removing motor	9
1.2 Separating engine and gearbox	29
1.3 Securing motor on engine and gearbox support	34
1.4 Installing engine	36
<b>2 Assembly mountings</b>	<b>40</b>
2.1 Assembly overview – assembly mountings	40
2.2 Removing and installing engine mounting	43
2.3 Removing and installing gearbox mountings	44
2.4 Removing and installing pendulum support	46
2.5 Supporting engine in installation position	46
2.6 Checking adjustment of assembly mountings (engine and gearbox mountings)	69
2.7 Adjusting assembly mountings	70
<b>3 Engine cover panel</b>	<b>72</b>
3.1 Removing and installing engine cover	72
<b>13 - Crankshaft group</b>	<b>73</b>
<b>1 Cylinder block (pulley end)</b>	<b>73</b>
1.1 Assembly overview - cylinder block (pulley end)	73
1.2 Removing and installing poly-V belt	76
1.3 Removing and installing tensioner for poly V-belt	77
1.4 Removing and installing vibration damper	77
1.5 Removing and installing bracket for ancillaries	85
1.6 Removing and installing engine support	88
<b>2 Cylinder block, gearbox end</b>	<b>91</b>
2.1 Assembly overview - cylinder block, gearbox end	91
2.2 Removing and installing flywheel	93
2.3 Removing and installing sealing flange on gearbox side	94
<b>3 Crankshaft</b>	<b>99</b>
3.1 Assembly overview - crankshaft	99
3.2 Crankshaft dimensions	102
3.3 Allocation of main bearing shells	102



3.4	Renewing needle bearing in crankshaft	104
3.5	Measuring axial clearance of crankshaft	107
3.6	Measuring radial clearance of crankshaft	108
3.7	Removing and installing crankshaft	109
3.8	Removing and installing sender wheel	111
<b>4</b>	<b>Balancer shaft</b>	<b>112</b>
4.1	Assembly overview - balance shaft	112
4.2	Removing and installing balance shaft	114
4.3	Renewing oil seal for balance shaft (inlet side)	119
<b>5</b>	<b>Pistons and conrods</b>	<b>121</b>
5.1	Assembly overview - pistons and conrods	121
5.2	Removing and installing pistons	126
5.3	Removing and installing oil spray jets	129
5.4	Checking pistons and cylinder bores	131
5.5	Separating new conrod	133
5.6	Checking radial clearance of conrods	133
<b>15</b>	<b>- Cylinder head, valve gear</b>	<b>135</b>
<b>1</b>	<b>Cylinder head</b>	<b>135</b>
1.1	Assembly overview - cylinder head	135
1.2	Removing and installing cylinder head	139
1.3	Removing and installing vacuum pump	148
1.4	Checking compression	149
<b>2</b>	<b>Cover for timing chain</b>	<b>152</b>
2.1	Assembly overview - cover for timing chain	152
2.2	Removing and installing timing chain cover	155
2.3	Renewing seal for vibration damper	160
<b>3</b>	<b>Chain drive</b>	<b>163</b>
3.1	Assembly overview - camshaft timing chains	163
3.2	Assembly overview - drive chain for balance shaft	166
3.3	Removing and installing bearing saddle	169
3.4	Removing and installing camshaft timing chain	174
3.5	Checking chain elongation	184
3.6	Removing and installing drive chain for balance shaft	185
<b>4</b>	<b>Valve gear</b>	<b>190</b>
4.1	Assembly overview - valve gear	190
4.2	Removing and installing camshaft	194
4.3	Installing ball for sliding piece	203
4.4	Removing and installing actuators for camshaft adjustment	204
4.5	Removing and installing camshaft control valves N205/N318	205
4.6	Removing and installing valve stem seals	206
<b>5</b>	<b>Inlet and exhaust valves</b>	<b>218</b>
5.1	Checking valve guides	218
5.2	Checking valves	219
5.3	Valve dimensions	219
<b>17</b>	<b>- Lubrication</b>	<b>220</b>
<b>1</b>	<b>Sump, oil pump</b>	<b>220</b>
1.1	Assembly overview - sump/oil pump	220
1.2	Engine oil:	223
1.3	Removing and installing lower part of sump	223
1.4	Removing and installing oil pump	224
1.5	Removing and installing upper part of sump	225
1.6	Removing and installing oil level and oil temperature sender G266	230
<b>2</b>	<b>Engine oil cooler</b>	<b>231</b>



2.1	Assembly overview - engine oil cooler	231
2.2	Removing and installing engine oil cooler	231
2.3	Removing and installing mechanical switching valve	232
<b>3</b>	<b>Crankcase ventilation</b>	<b>233</b>
3.1	Assembly overview - crankcase breather system	233
3.2	Removing and installing oil separator	234
3.3	Removing and installing crankcase pressure sensor G1068	235
<b>4</b>	<b>Oil filter, oil pressure switch</b>	<b>237</b>
4.1	Assembly overview - oil filter	237
4.2	Assembly overview - oil pressure switches/oil pressure control	237
4.3	Removing and installing oil pressure switch F22	239
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	239
4.5	Removing and installing stage 2 oil pressure switch F446	240
4.6	Removing and installing valve for oil pressure control N428	241
4.7	Removing and installing piston cooling jet control valve N522	242
4.8	Checking oil pressure	242
<b>19</b>	<b>Cooling</b>	<b>246</b>
<b>1</b>	<b>Cooling system/coolant</b>	<b>246</b>
1.1	Connection diagram - coolant hoses	246
1.2	Checking cooling system for leaks	247
1.3	Draining and adding coolant	251
<b>2</b>	<b>Coolant pump, regulation of cooling system</b>	<b>260</b>
2.1	Assembly overview - coolant pump, thermostat	260
2.2	Assembly overview - electric coolant pump	262
2.3	Assembly overview - coolant valves	263
2.4	Assembly overview - coolant temperature sender	264
2.5	Removing and installing electric coolant pump	265
2.6	Removing and installing coolant pump	268
2.7	Removing and installing toothed belt for coolant pump	269
2.8	Removing and installing actuator for engine temperature regulation N493	271
2.9	Removing and installing coolant temperature sender G62	274
2.10	Removing and installing radiator outlet coolant temperature sender G83	275
2.11	Removing and installing coolant valves	275
<b>3</b>	<b>Coolant pipes</b>	<b>278</b>
3.1	Assembly overview - coolant pipes	278
3.2	Removing and installing coolant pipes	279
<b>4</b>	<b>Radiator, radiator fan</b>	<b>286</b>
4.1	Assembly overview - radiator/radiator fan	286
4.2	Assembly overview - radiator cowl and radiator fan	287
4.3	Assembly overview - auxiliary radiator	288
4.4	Removing and installing radiator	289
4.5	Removing and installing radiator cowl	291
4.6	Removing and installing radiator fan	292
4.7	Removing and installing auxiliary radiator	293
<b>21</b>	<b>Turbocharging/supercharging</b>	<b>296</b>
<b>1</b>	<b>Turbocharger</b>	<b>296</b>
1.1	Assembly overview - turbocharger	296
1.2	Removing and installing turbocharger	306
1.3	Removing and installing charge pressure control module GX34	312
1.4	Removing and installing sender 1 for turbocharger speed G688, DNFC, DNFE, DNFG	314
<b>2</b>	<b>Charge air system</b>	<b>316</b>
2.1	Assembly overview - charge air system	316
2.2	Assembly overview - charge-air hose connections	320



2.3	Removing and installing charge air cooler	321
2.4	Removing and installing charge pressure sender G31	324
2.5	Removing and installing turbocharger air recirculation valve N249, DNFC, DNFE, DNFG	324
2.6	Removing and installing air intake pipe	325
2.7	Checking charge air system for leaks	329
<b>24</b>	<b>Mixture preparation - injection</b>	<b>333</b>
<b>1</b>	<b>Injection system</b>	<b>333</b>
1.1	Overview of fitting locations - injection system	333
<b>2</b>	<b>Vacuum system</b>	<b>340</b>
2.1	Connection diagram - vacuum system	340
2.2	Checking vacuum system	340
<b>3</b>	<b>Injectors</b>	<b>342</b>
3.1	Assembly overview - fuel rail with injectors	342
3.2	Removing and installing fuel rail	343
3.3	Removing and installing injectors	345
3.4	Cleaning injectors	350
<b>4</b>	<b>Air filter</b>	<b>352</b>
4.1	Assembly overview - air filter housing	352
4.2	Removing and installing air filter housing	354
4.3	Removing and installing air duct on lock carrier	355
<b>5</b>	<b>Intake manifold</b>	<b>358</b>
5.1	Assembly overview - intake manifold	358
5.2	Removing and installing intake manifold	360
5.3	Removing and installing throttle valve module GX3	364
5.4	Cleaning throttle valve module GX3	365
5.5	Removing and installing intake manifold flap valve N316	366
5.6	Checking intake manifold change-over	366
<b>6</b>	<b>Senders and sensors</b>	<b>369</b>
6.1	Assembly overview - actuator for structure-borne sound and control unit for structure-borne sound	369
6.2	Control unit for structure-borne sound J869 and actuator for structure-borne sound R214	370
6.3	Removing and installing intake manifold pressure sender G71	371
6.4	Removing and installing fuel pressure sender G247	371
6.5	Checking fuel pressure sender G247	372
6.6	Removing and installing pressure differential sender for particulate filter G1037	375
<b>7</b>	<b>Engine control unit</b>	<b>377</b>
7.1	Removing and installing engine control unit J623	377
<b>8</b>	<b>High-pressure pump</b>	<b>379</b>
8.1	Assembly overview - high-pressure pump	379
8.2	Removing and installing high-pressure pump	382
8.3	Removing and installing high-pressure pipe	384
<b>9</b>	<b>Lambda probe</b>	<b>385</b>
9.1	Assembly overview - Lambda probe	385
9.2	Removing and installing Lambda probe	387
<b>26</b>	<b>Exhaust system</b>	<b>389</b>
<b>1</b>	<b>Exhaust pipes and silencers</b>	<b>389</b>
1.1	Assembly overview - silencers	389
1.2	Removing and installing silencer	398
1.3	Separating exhaust pipes from silencers	405
1.4	Aligning exhaust system free of stress	411
1.5	Checking exhaust system for leaks	412
<b>2</b>	<b>Emission control</b>	<b>413</b>



2.1	Assembly overview - emission control	413
2.2	Assembly overview - bracket and pipes for pressure differential sender for particulate filter G1037	418
2.3	Removing and installing bracket for catalytic converter, Tiguan	419
2.4	Removing and installing catalytic converter	422
2.5	Removing and installing holder of pressure differential sender for particulate filter G1037	431
2.6	Removing and installing exhaust flap control unit	432
<b>3</b>	<b>Exhaust gas temperature regulation</b>	<b>433</b>
3.1	Assembly overview - exhaust gas temperature regulation	433
3.2	Removing and installing parts of exhaust gas temperature regulation	435
<b>28</b>	<b>Ignition system</b>	<b>437</b>
<b>1</b>	<b>Ignition system</b>	<b>437</b>
1.1	Assembly overview - ignition system	437
1.2	Removing and installing ignition coils	439
1.3	Removing and installing knock sensor 1 G61	441
1.4	Removing and installing Hall sender	442
1.5	Removing and installing engine speed sender G28	444