



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with a start/stop system	2
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on the SCR system	2
2 Identification	4
2.1 Engine number/engine data	4
3 General information	5
3.1 Rules for cleanliness when working on auxiliary/supplementary heater and fuel system ..	5
4 Repair instructions	6
4.1 Rules for cleanliness	6
4.2 Foreign objects in engine	6
4.3 Contact corrosion	6
4.4 Routing and attachment of lines	7
4.5 Fitting radiator and condensers	7
4.6 Adapting learnt value for SCR system	7
20 - Fuel supply system	8
1 Procedure in event of misfuelling	8
1.1 Step 1, engine was started with incorrect fuel	8
1.2 Step 2, engine was not started with incorrect fuel	10
1.3 Step 3, there are metal particles in fuel delivery unit and fuel tank	12
1.4 Step 4, there are no metal particles in fuel delivery unit or fuel tank	13
1.5 Step 5, there are metal particles in high-pressure pump	14
1.6 Step 6, there are no metal particles in high-pressure pump	14
2 Fuel	16
2.1 Assembly overview - fuel tank	16
2.2 Removing and installing fuel tank	23
2.3 Emptying fuel tank	47
2.4 Removing and installing misfuelling prevention device	61
2.5 Deactivating misfuelling prevention device	65
3 Fuel delivery unit, fuel gauge sender	67
3.1 Assembly overview - fuel delivery unit/fuel gauge sender	67
3.2 Removing and installing fuel delivery unit, fuel gauge sender	75
3.3 Removing and installing fuel gauge sender G	86
3.4 Removing and installing fuel gauge sender 2 G169	87
3.5 Removing and installing assembly opening cover	92
4 Plug-in connectors	95
4.1 Separating plug-in connectors	95
5 Fuel filter	102
5.1 Assembly overview - fuel filter	102
5.2 Removing and installing fuel filter	106
5.3 Fuel hoses in the engine compartment	110
5.4 Drain water from fuel filter	111
6 Accelerator pedal	113
6.1 Assembly overview - accelerator module	113
6.2 Removing and installing accelerator pedal module GX2	113
7 Fuel pump	115
7.1 Checking fuel system pressurisation pump G6	115
7.2 Removing and installing suction-jet pump	132



7.3	Removing and installing fuel pump control unit J538	137
7.4	Checking suction-jet pump	139
8	Senders and sensors	141
8.1	Removing and installing water separator sender G63	141
9	Wiring	143
9.1	Removing and installing fuel lines	143
9.2	Removing and installing fuel line for auxiliary/supplementary heater	148