



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety measures when working on vehicles with a start/stop system	1
1.2 Safety precautions when using testers and measuring instruments during a road test	1
<b>2 Identification</b>	<b>2</b>
2.1 Allocation of PR number - brakes	2
<b>3 Repair instructions</b>	<b>3</b>
3.1 Rules for cleanliness	3
3.2 General repair instructions	3
3.3 Checking vacuum system	3
<b>4 Technical data</b>	<b>5</b>
4.1 Technical data for brakes	5
<b>5 Brake test</b>	<b>7</b>
5.1 General information	7
5.2 Checking vehicles with rear-wheel drive	7
5.3 Checking vehicles with all-wheel drive	7
<b>45 - Anti-lock brake system</b>	<b>9</b>
<b>1 General information</b>	<b>9</b>
1.1 General notes on ABS	9
1.2 Repair instructions for repair work on ABS	9
<b>2 Overview of fitting locations</b>	<b>11</b>
2.1 Overview of fitting locations - (ABS, EDL, TCS, ESP)	11
<b>3 Control unit and hydraulic unit</b>	<b>15</b>
3.1 Assembly overview - control unit and hydraulic unit	15
3.2 Removing and installing ABS control unit J104 and ABS hydraulic unit N55	19
3.3 Removing and installing ABS control unit J104 without ABS hydraulic unit N55	27
3.4 Separating control unit from hydraulic unit	30
3.5 Fitting control unit to hydraulic unit	31
3.6 Connecting brake lines to hydraulic unit	32
<b>4 Sensors</b>	<b>37</b>
4.1 Assembly overview - front axle speed sensors G45 / G47	37
4.2 Assembly overview - rear axle speed sensors G44 / G46	37
4.3 Removing and installing front axle speed sensors G45 / G47	39
4.4 Removing and installing rear axle speed sensors G44 / G46	40
<b>46 - Brakes - mechanism</b>	<b>43</b>
<b>1 Front brakes</b>	<b>43</b>
1.1 Assembly overview - front brakes	43
1.2 Removing and installing brake pads/linings	45
1.3 Removing and installing brake caliper	47
<b>2 Rear brakes</b>	<b>50</b>
2.1 Assembly overview - rear brakes	50
2.2 Removing and installing brake pads/linings	55
2.3 Removing and installing brake caliper	58
2.4 Removing and installing brake carrier	61
2.5 Removing and installing brake shoes	63
2.6 Resetting drum brakes	66
2.7 Removing and installing wheel brake cylinder	68
<b>3 Parking brake</b>	<b>70</b>
3.1 Assembly overview - parking brake	70



3.2	Assembly overview - brake cable	71
3.3	Removing and installing handbrake lever	72
3.4	Removing and installing front handbrake cable	73
3.5	Removing and installing rear handbrake cable	74
3.6	Adjusting parking brake	78
<b>4</b>	<b>Brake pedal</b>	<b>81</b>
4.1	Assembly overview - brake pedal	81
4.2	Removing and installing brake pedal	81
<b>47</b>	<b>Brakes - hydraulics</b>	<b>83</b>
<b>1</b>	<b>Front brake caliper</b>	<b>83</b>
1.1	Assembly overview - front brake caliper	83
1.2	Removing and installing brake caliper piston	84
<b>2</b>	<b>Rear brake caliper</b>	<b>86</b>
2.1	Assembly overview - rear brake caliper	86
2.2	Removing and installing brake caliper piston	86
<b>3</b>	<b>Hydraulic system</b>	<b>90</b>
3.1	General notes on brake fluid	90
3.2	Pre-bleeding hydraulic system	91
3.3	Bleeding hydraulic system following standard procedure	93
3.4	Subsequent bleeding of hydraulic system	93
3.5	Leakage test	93
<b>4</b>	<b>Brake servo and brake master cylinder</b>	<b>95</b>
4.1	Assembly overview - brake servo/brake master cylinder	95
4.2	Removing and installing brake light switch F	96
4.3	Removing and installing brake servo	97
4.4	Removing and installing brake master cylinder	105
4.5	Removing and installing brake fluid reservoir	108
<b>5</b>	<b>Vacuum system</b>	<b>111</b>
5.1	Assembly overview - vacuum pump	111
5.2	Checking non-return valve	111
5.3	Removing and installing non-return valve	111
5.4	Checking vacuum system	111
<b>6</b>	<b>Brake lines</b>	<b>116</b>
6.1	Assembly overview - flanging tool	116
6.2	Required tools	117
6.3	Repairing brake lines	118