

## Contents

|                                                                   |           |
|-------------------------------------------------------------------|-----------|
| <b>00 - Technical data</b>                                        | <b>1</b>  |
| <b>1 Safety and repair instructions</b>                           | <b>1</b>  |
| 1.1 Safety information                                            | 1         |
| 1.2 Repair instructions                                           | 1         |
| <b>2 Identification</b>                                           | <b>2</b>  |
| 2.1 Engine identification                                         | 2         |
| 2.2 Engine characteristics                                        | 2         |
| <b>3 Technical data</b>                                           | <b>10</b> |
| 3.1 Test and adjustment values                                    | 10        |
| <b>4 Electrical components</b>                                    | <b>14</b> |
| 4.1 Access to diagnoses                                           | 14        |
| <b>10 - Removing and installing engine</b>                        | <b>16</b> |
| <b>1 Safety and repair instructions</b>                           | <b>16</b> |
| 1.1 Safety information                                            | 16        |
| 1.2 Repair instructions                                           | 16        |
| <b>2 Removing and installing engine</b>                           | <b>17</b> |
| 2.1 Removing motor                                                | 17        |
| 2.2 Disconnecting engine and gearbox                              | 26        |
| 2.3 Securing engine on engine and gearbox support                 | 30        |
| 2.4 Installing motor                                              | 33        |
| <b>3 Assembly bracket</b>                                         | <b>38</b> |
| 3.1 Assembly overview – assembly mountings                        | 38        |
| 3.2 Removing and installing engine mounting                       | 40        |
| 3.3 Removing and installing gearbox mounting                      | 42        |
| 3.4 Removing and installing pendulum support                      | 43        |
| 3.5 Supporting the engine in installation position, Superb III    | 44        |
| 3.6 Supporting the engine in installation position, Superb IV     | 47        |
| 3.7 Supporting the engine in its installed position, Octavia IV   | 50        |
| 3.8 Supporting the engine in its installed position, Kodiaq       | 53        |
| 3.9 Supporting the engine in its installation position, Kodiaq II | 56        |
| 3.10 Supporting the engine in its installed position, Karoq       | 59        |
| 3.11 Checking and adjusting assembly mountings                    | 61        |
| <b>4 Engine trim panel</b>                                        | <b>64</b> |
| 4.1 Removing and installing engine cover                          | 64        |
| <b>13 - Crankshaft group</b>                                      | <b>65</b> |
| <b>1 Safety and repair instructions</b>                           | <b>65</b> |
| 1.1 Safety information                                            | 65        |
| 1.2 Repair instructions                                           | 65        |
| <b>2 Cylinder block (pulley end)</b>                              | <b>66</b> |
| 2.1 Assembly overview – cylinder block, pulley end                | 66        |
| 2.2 Assembly overview – sealing flange, pulley end                | 68        |
| 2.3 Removing and installing poly-V belt                           | 69        |
| 2.4 Removing and installing poly V-belt tensioner                 | 71        |
| 2.5 Removing and installing vibration damper                      | 71        |
| 2.6 Removing and installing bracket for ancillaries               | 73        |
| 2.7 Removing and installing engine support                        | 74        |
| 2.8 Removing and installing sealing flange, pulley end            | 75        |
| 2.9 Renewing caps in cylinder block, pulley end                   | 77        |
| <b>3 Cylinder block, gearbox end</b>                              | <b>79</b> |
| 3.1 Assembly overview – cylinder block, gearbox end               | 79        |



|           |                                                        |            |
|-----------|--------------------------------------------------------|------------|
| 3.2       | Removing and installing flywheel                       | 81         |
| 3.3       | Removing and installing sealing flange on gearbox side | 84         |
| 3.4       | Renewing caps in cylinder block (gearbox end)          | 93         |
| 3.5       | Removing and installing intermediate plate             | 94         |
| 3.6       | Removing and installing intermediate plate             | 94         |
| <b>4</b>  | <b>Crankshaft</b>                                      | <b>96</b>  |
| 4.1       | Assembly overview - crankshaft                         | 96         |
| 4.2       | Renewing needle bearing in crankshaft                  | 98         |
| 4.3       | Measuring axial clearance of crankshaft                | 99         |
| 4.4       | Measuring radial clearance of crankshaft               | 100        |
| 4.5       | Removing and installing crankshaft                     | 101        |
| <b>5</b>  | <b>Pistons and conrods</b>                             | <b>103</b> |
| 5.1       | Assembly overview – pistons and conrods                | 103        |
| 5.2       | Removing and installing pistons                        | 105        |
| 5.3       | Measuring piston projection at TDC                     | 109        |
| 5.4       | Checking pistons and cylinder bores                    | 110        |
| 5.5       | Separating new conrod                                  | 111        |
| 5.6       | Checking radial clearance of conrods                   | 112        |
| <b>15</b> | <b>Cylinder head, valve gear</b>                       | <b>114</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                  | <b>114</b> |
| 1.1       | Safety information                                     | 114        |
| 1.2       | Repair instructions                                    | 114        |
| <b>2</b>  | <b>Cylinder head</b>                                   | <b>115</b> |
| 2.1       | Assembly overview – cylinder head                      | 115        |
| 2.2       | Assembly overview - cylinder head cover                | 116        |
| 2.3       | Removing and installing cylinder head                  | 118        |
| 2.4       | Removing and installing cylinder head cover            | 126        |
| 2.5       | Removing and installing injector seals                 | 128        |
| 2.6       | Removing and installing camshaft housing               | 129        |
| 2.7       | Checking compression                                   | 135        |
| 2.8       | Checking cylinder head for distortion                  | 136        |
| <b>3</b>  | <b>Toothed belt drive</b>                              | <b>138</b> |
| 3.1       | Assembly overview – toothed belt cover                 | 138        |
| 3.2       | Assembly overview – toothed belt                       | 138        |
| 3.3       | Removing and installing toothed belt guard             | 140        |
| 3.4       | Removing and installing toothed belt                   | 144        |
| 3.5       | Checking valve timing                                  | 150        |
| 3.6       | Adjusting valve timing                                 | 154        |
| 3.7       | Removing toothed belt from camshaft                    | 156        |
| <b>4</b>  | <b>Valve gear</b>                                      | <b>163</b> |
| 4.1       | Assembly overview – valve gear                         | 163        |
| 4.2       | Measuring axial play of camshaft                       | 165        |
| 4.3       | Removing and installing camshaft oil seal              | 165        |
| 4.4       | Checking hydraulic compensation elements               | 167        |
| 4.5       | Removing and installing valve stem seal                | 168        |
| <b>5</b>  | <b>Inlet and exhaust valves</b>                        | <b>179</b> |
| 5.1       | Checking valve guides                                  | 179        |
| 5.2       | Checking valves                                        | 179        |
| <b>17</b> | <b>Lubrication</b>                                     | <b>181</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                  | <b>181</b> |
| 1.1       | Safety information                                     | 181        |
| 1.2       | Repair instructions                                    | 181        |
| <b>2</b>  | <b>Sump, oil pump</b>                                  | <b>182</b> |

|           |                                                                                  |            |
|-----------|----------------------------------------------------------------------------------|------------|
| 2.1       | Assembly overview – sump/oil pump                                                | 182        |
| 2.2       | Engine oil:                                                                      | 184        |
| 2.3       | Removing and installing upper part of sump                                       | 185        |
| 2.4       | Removing and installing lower part of sump                                       | 190        |
| 2.5       | Removing and installing oil pump                                                 | 195        |
| 2.6       | Removing and installing oil level and oil temperature sender [G266]              | 195        |
| <b>3</b>  | <b>Engine oil cooler</b>                                                         | <b>197</b> |
| 3.1       | Removing and installing engine oil cooler                                        | 197        |
| <b>4</b>  | <b>Oil filter, oil pressure switch</b>                                           | <b>198</b> |
| 4.1       | Assembly overview - oil filter housing, oil pressure switch                      | 198        |
| 4.2       | Assembly overview - oil pressure switches/oil pressure control                   | 200        |
| 4.3       | Removing and installing oil pressure sender [G10]                                | 201        |
| 4.4       | Checking oil pressure                                                            | 202        |
| 4.5       | Checking oil pressure sender [G10]                                               | 203        |
| 4.6       | Removing and installing oil filter housing                                       | 203        |
| 4.7       | Removing and installing oil pressure regulating valve [N428]                     | 205        |
| 4.8       | Removing and installing piston cooling jet control valve [N522]                  | 206        |
| <b>5</b>  | <b>Oil circuit</b>                                                               | <b>207</b> |
| 5.1       | Removing and installing oil supply line                                          | 207        |
| 5.2       | Removing and installing oil return line for turbocharger                         | 210        |
| <b>19</b> | <b>Cooling</b>                                                                   | <b>213</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                                            | <b>213</b> |
| 1.1       | Safety information                                                               | 213        |
| 1.2       | Repair instructions                                                              | 213        |
| <b>2</b>  | <b>Cooling system, coolant</b>                                                   | <b>214</b> |
| 2.1       | Connection diagram for coolant hoses                                             | 214        |
| 2.2       | Checking cooling system for leaks                                                | 219        |
| 2.3       | Checking filling quality of cooling system                                       | 221        |
| 2.4       | Removing and installing coolant expansion tank                                   | 224        |
| 2.5       | Draining coolant                                                                 | 226        |
| 2.6       | Fill the cooling system                                                          | 228        |
| 2.7       | Flushing cooling system                                                          | 237        |
| 2.8       | Checking coolant level and topping up                                            | 250        |
| 2.9       | Removing and installing cap for cooling system in cylinder block                 | 251        |
| <b>3</b>  | <b>Coolant pump, regulation of cooling system</b>                                | <b>253</b> |
| 3.1       | Summary of components: coolant pump/thermostat                                   | 253        |
| 3.2       | Summary of components: coolant pump/thermostat, engine code DTUA                 | 254        |
| 3.3       | Summary of components - electric coolant pump                                    | 256        |
| 3.4       | Assembly overview – coolant temperature sender                                   | 258        |
| 3.5       | Removing and installing electric coolant pump                                    | 259        |
| 3.6       | Removing and installing coolant pump                                             | 266        |
| 3.7       | Removing and installing coolant distributor                                      | 267        |
| 3.8       | Removing and installing coolant regulating valve [N515]                          | 269        |
| 3.9       | Removing and installing coolant temperature sender [G62]                         | 270        |
| 3.10      | Removing and installing engine outlet coolant temperature sender [G82]           | 272        |
| 3.11      | Removing and installing coolant temperature sender for charge air cooler [G1130] | 273        |
| <b>4</b>  | <b>Coolant pipes</b>                                                             | <b>275</b> |
| 4.1       | Assembly overview – coolant pipes                                                | 275        |
| 4.2       | Removing and installing coolant pipes                                            | 275        |
| 4.3       | Removing and installing upper coolant pipes                                      | 280        |
| <b>5</b>  | <b>Radiator, radiator fan</b>                                                    | <b>282</b> |
| 5.1       | Summary of components: radiator                                                  | 282        |
| 5.2       | Assembly overview - radiator cowl and radiator fan                               | 286        |
| 5.3       | Removing and installing radiator                                                 | 286        |



|           |                                                                                                                       |            |
|-----------|-----------------------------------------------------------------------------------------------------------------------|------------|
| 5.4       | Removing and installing charge air cooling circuit radiator, Superb III                                               | 291        |
| 5.5       | Removing and installing the charge air cooling circuit radiator                                                       | 297        |
| 5.6       | Removing and installing charge air cooling circuit radiator, Kodiaq                                                   | 303        |
| 5.7       | Removing and installing charge air cooling circuit radiator, Karoq                                                    | 308        |
| 5.8       | Removing and installing radiator cowl                                                                                 | 312        |
| 5.9       | Removing and installing radiator fan 2 [V177]                                                                         | 314        |
| 5.10      | Removing and installing radiator fan VX57                                                                             | 314        |
| 5.11      | Removing and installing radiator blind                                                                                | 315        |
| 5.12      | Removing and installing radiator blind control motor [V544]                                                           | 317        |
| 5.13      | Assembly overview - radiator blind                                                                                    | 322        |
| <b>21</b> | <b>Turbocharging/supercharging</b>                                                                                    | <b>324</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                                                                                 | <b>324</b> |
| 1.1       | Safety information                                                                                                    | 324        |
| 1.2       | Repair instructions                                                                                                   | 324        |
| <b>2</b>  | <b>Exhaust gas turbocharger</b>                                                                                       | <b>325</b> |
| 2.1       | Overview of components: exhaust gas turbocharger                                                                      | 325        |
| 2.2       | Removing and installing turbocharger                                                                                  | 331        |
| 2.3       | Removing and installing charge pressure regulator -V465, engine codes DSUD, DTRA, DTRB, DTRD, DXRC                    | 335        |
| 2.4       | Removing and installing charge pressure regulator -V465, engine codes DXNB, DTUA                                      | 339        |
| 2.5       | Removing and installing charge pressure regulator -V465, engine codes DSRA, DSRB, DTSA, DTSB, DTTA, DTTTC, DXPA, DXRB | 343        |
| 2.6       | Removing and installing connection for turbocharger                                                                   | 346        |
| <b>3</b>  | <b>Charging system</b>                                                                                                | <b>348</b> |
| 3.1       | Assembly overview – charge air system                                                                                 | 348        |
| 3.2       | Removing and installing charge pressure sender [GX26]                                                                 | 348        |
| 3.3       | Checking charge air system for leaks                                                                                  | 348        |
| 3.4       | Checking charge air cooler for leaks                                                                                  | 351        |
| 3.5       | Removing and installing air intake pipe                                                                               | 354        |
| 3.6       | Charge air hose connections                                                                                           | 356        |
| <b>23</b> | <b>Mixture preparation - injection</b>                                                                                | <b>357</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                                                                                 | <b>357</b> |
| 1.1       | Safety information                                                                                                    | 357        |
| 1.2       | Repair instructions                                                                                                   | 357        |
| <b>2</b>  | <b>Injection system</b>                                                                                               | <b>358</b> |
| 2.1       | Schematic overview - fuel system                                                                                      | 358        |
| 2.2       | Installation location overview: injection system                                                                      | 359        |
| 2.3       | Filling/bleeding fuel system                                                                                          | 369        |
| 2.4       | Checking fuel system for leaks                                                                                        | 370        |
| <b>3</b>  | <b>Injection units/high pressure reservoir (rail)</b>                                                                 | <b>371</b> |
| 3.1       | Assembly overview – injectors                                                                                         | 371        |
| 3.2       | Assembly overview - fuel rail                                                                                         | 371        |
| 3.3       | Adapting correction values for injectors                                                                              | 373        |
| 3.4       | Testing injectors                                                                                                     | 374        |
| 3.5       | Checking return flow rate of injectors with engine running                                                            | 374        |
| 3.6       | Checking return flow rate of injectors at starter speed                                                               | 376        |
| 3.7       | Checking open injectors                                                                                               | 378        |
| 3.8       | Removing and installing injectors                                                                                     | 380        |
| 3.9       | Removing and installing high pressure lines                                                                           | 383        |
| 3.10      | Removing and installing fuel rail                                                                                     | 389        |
| <b>4</b>  | <b>Air filter</b>                                                                                                     | <b>392</b> |
| 4.1       | Assembly overview – air filter housing                                                                                | 392        |
| 4.2       | Removing and installing air filter housing                                                                            | 394        |

|           |                                                                                             |            |
|-----------|---------------------------------------------------------------------------------------------|------------|
| 4.3       | Removing and installing air guide on lock carrier                                           | 396        |
| <b>5</b>  | <b>Intake manifold</b>                                                                      | <b>398</b> |
| 5.1       | Assembly overview – intake manifold                                                         | 398        |
| 5.2       | Removing and installing intake manifold                                                     | 402        |
| 5.3       | Removing and installing throttle valve module [GX3]                                         | 406        |
| <b>6</b>  | <b>Senders and sensors</b>                                                                  | <b>409</b> |
| 6.1       | Actuator for structure-borne noise and control unit for structure-borne noise               | 409        |
| 6.2       | Removing and installing fuel pressure regulating valve [N276]                               | 412        |
| 6.3       | Checking fuel pressure regulating valve N276                                                | 414        |
| 6.4       | Removing and installing fuel pressure sender [G247]                                         | 414        |
| 6.5       | Removing and installing air mass measurement module [GX35]                                  | 416        |
| 6.6       | Removing and installing pressure differential sender [G505]                                 | 417        |
| 6.7       | Removing and installing NOx sender 2 [G687]                                                 | 419        |
| 6.8       | Removing and installing NOx sender 3 G932                                                   | 421        |
| 6.9       | Removing and installing NOx sender [G295]                                                   | 422        |
| 6.10      | Removing and installing charge air temperature sender before charge air cooler [G810]       | 424        |
| 6.11      | Removing and installing charge air temperature sender after charge air cooler [G811]        | 424        |
| 6.12      | Removing and installing particulate sensor G784                                             | 425        |
| 6.13      | Removing and installing temperature and pressure sender for low-pressure fuel system [GX20] | 426        |
| <b>7</b>  | <b>Engine control unit</b>                                                                  | <b>428</b> |
| 7.1       | Assembly overview – motor control unit                                                      | 428        |
| 7.2       | Removing and installing engine control unit -J623                                           | 428        |
| <b>8</b>  | <b>High pressure pump</b>                                                                   | <b>433</b> |
| 8.1       | Assembly overview – high-pressure pump                                                      | 433        |
| 8.2       | Removing and installing high-pressure pump                                                  | 433        |
| <b>9</b>  | <b>Lambda probe</b>                                                                         | <b>437</b> |
| 9.1       | Assembly overview – lambda probe                                                            | 437        |
| 9.2       | Removing and installing lambda probe                                                        | 438        |
| <b>26</b> | <b>Exhaust system</b>                                                                       | <b>440</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                                                       | <b>440</b> |
| 1.1       | Safety information                                                                          | 440        |
| 1.2       | Repair instructions                                                                         | 440        |
| <b>2</b>  | <b>Exhaust pipes/silencers</b>                                                              | <b>441</b> |
| 2.1       | Summary of components: silencer, Superb III, Superb IV.                                     | 441        |
| 2.2       | Summary of components: silencers, Superb III, DTUA                                          | 441        |
| 2.3       | Summary of components: silencers, Octavia IV                                                | 442        |
| 2.4       | Summary of components: silencers, Octavia IV, DTUA                                          | 443        |
| 2.5       | Summary of components: silencers, Kodiaq                                                    | 444        |
| 2.6       | Assembly overview: silencers, Kodiaq II                                                     | 445        |
| 2.7       | Summary of components: silencer, Karoq                                                      | 446        |
| 2.8       | Summary of components: pre-exhaust pipe, vehicles with four-wheel drive                     | 447        |
| 2.9       | Summary of components: pre-exhaust pipe, vehicles with front-wheel drive                    | 449        |
| 2.10      | Separating exhaust pipes from silencers                                                     | 451        |
| 2.11      | Removing and installing silencers, Superb III, Superb IV                                    | 452        |
| 2.12      | Removing and installing silencers, vehicles with front wheel drive, Octavia IV              | 454        |
| 2.13      | Removing and installing silencers, vehicles with four-wheel drive, Octavia IV               | 457        |
| 2.14      | Removing and installing silencers, Kodiaq                                                   | 459        |
| 2.15      | Removing and installing silencers, vehicles with four-wheel drive, Karoq                    | 460        |
| 2.16      | Removing and installing silencers, vehicles with four-wheel drive, Karoq                    | 462        |
| 2.17      | Aligning exhaust system free of stress                                                      | 463        |
| 2.18      | Checking exhaust system for leaks                                                           | 464        |
| 2.19      | Removing and installing ammonia traps                                                       | 464        |
| 2.20      | Installation position of clamp                                                              | 467        |



|          |                                                                                                                                       |            |
|----------|---------------------------------------------------------------------------------------------------------------------------------------|------------|
| <b>3</b> | <b>Cleansing exhaust emissions</b>                                                                                                    | <b>469</b> |
| 3.1      | Assembly overview – emission control                                                                                                  | 469        |
| 3.2      | Assembly overview – exhaust flap control unit                                                                                         | 472        |
| 3.3      | Removing and installing emission control module                                                                                       | 473        |
| 3.4      | Removing and installing exhaust flap control unit [J883]                                                                              | 480        |
| <b>4</b> | <b>SCR system (Selective Catalytic Reduction)</b>                                                                                     | <b>482</b> |
| 4.1      | Installation location overview: SCR system (Selective Catalytic Reduction), vehicles with four-wheel drive                            | 482        |
| 4.2      | Installation location overview - SCR system (Selective Catalytic Reduction), vehicles with front-wheel drive and multi-link rear axle | 483        |
| 4.3      | Installation location overview - SCR system (Selective Catalytic Reduction), vehicles with torsion beam axle                          | 484        |
| 4.4      | Summary of components: reduction agent tank, Superb II                                                                                | 485        |
| 4.5      | Summary of components: reduction agent tank, Superb IV                                                                                | 487        |
| 4.6      | Summary of components: reduction agent tank, Octavia IV                                                                               | 488        |
| 4.7      | Summary of components: reduction agent tank, Kodiaq, Kodiaq II                                                                        | 490        |
| 4.8      | Summary of components: reduction agent tank, vehicles with front-wheel drive, Karoq                                                   | 492        |
| 4.9      | Summary of components: reduction agent tank, vehicles with four-wheel drive, Karoq                                                    | 494        |
| 4.10     | Assembly overview - reducing agent supply line, front part                                                                            | 496        |
| 4.11     | Summary of components: delivery line for reduction agent, centre part                                                                 | 498        |
| 4.12     | Summary of components: delivery line for reduction agent, rear part                                                                   | 500        |
| 4.13     | Assembly overview - delivery module for reducing agent                                                                                | 500        |
| 4.14     | Assembly overview – injector for reducing agent [N474]                                                                                | 502        |
| 4.15     | Assembly overview – injector 2 for reducing agent [N758]                                                                              | 503        |
| 4.16     | Removing and installing the reduction agent tank, Superb III                                                                          | 504        |
| 4.17     | Removing and installing the reduction agent tank, Superb IV                                                                           | 506        |
| 4.18     | Removing and installing the reduction agent tank, Octavia IV                                                                          | 509        |
| 4.19     | Removing and installing reduction agent tank, Kodiaq, Kodiaq II                                                                       | 512        |
| 4.20     | Removing and installing reduction agent tank, Karoq                                                                                   | 514        |
| 4.21     | Removing and installing delivery module for reducing agent                                                                            | 516        |
| 4.22     | Removing and installing injector for reduction agent [N474]                                                                           | 518        |
| 4.23     | Removing and installing injector 2 for reducing agent [N758]                                                                          | 520        |
| 4.24     | Removing and installing the control unit for the reduction agent heating system -J891, Superb III                                     | 521        |
| 4.25     | Removing and installing the control unit for the reduction agent heating system -J891, Superb IV                                      | 522        |
| 4.26     | Removing and installing the control unit for the reduction agent heating system -J891, Octavia IV                                     | 523        |
| 4.27     | Removing and installing the control unit for the reduction agent heating system -J891, Kodiaq                                         | 524        |
| 4.28     | Removing and installing the control unit for the reduction agent heating system -J891, Kodiaq II                                      | 525        |
| 4.29     | Removing and installing the control unit for the reduction agent heating system -J891, vehicles with four-wheel drive, Karoq          | 525        |
| 4.30     | Removing and installing the control unit for the reduction agent heating system -J891, vehicles with front-wheel drive, Karoq         | 526        |
| 4.31     | Draining reducing agent tank                                                                                                          | 528        |
| 4.32     | Removing and installing front section of reducing agent supply line                                                                   | 530        |
| 4.33     | Removing and installing the centre part of the delivery line for reduction agent                                                      | 535        |
| 4.34     | Removing and installing the centre part of the delivery line for reduction agent                                                      | 537        |
| 4.35     | Removing and installing the filler pipe for the reduction agent tank, Superb III, Superb IV                                           | 539        |
| 4.36     | Removing and installing the filler pipe for the reduction agent tank, Octavia IV                                                      | 541        |
| 4.37     | Removing and installing the filler tube for reduction agent tank, Kodiaq                                                              | 544        |
| 4.38     | Removing and installing filler tube for reduction agent tank, vehicles with four-wheel drive, Karoq                                   | 546        |
| 4.39     | Removing and installing filler tube for reduction agent tank, vehicles with front-wheel drive, Karoq                                  | 549        |
| 4.40     | Disconnecting reducing agent supply line                                                                                              | 552        |

|           |                                                                                   |            |
|-----------|-----------------------------------------------------------------------------------|------------|
| <b>5</b>  | <b>Exhaust temperature regulation</b>                                             | <b>557</b> |
| 5.1       | Specified torque actual dimension                                                 | 557        |
| 5.2       | Assembly overview – exhaust gas temperature regulation                            | 557        |
| 5.3       | Removing and installing exhaust gas temperature sender 1 [G235]                   | 558        |
| 5.4       | Removing and installing exhaust gas temperature sender 2 [G448]                   | 560        |
| 5.5       | Removing and installing exhaust gas temperature sender 3 [G495]                   | 561        |
| 5.6       | Removing and installing exhaust gas temperature sender 4 [G648]                   | 563        |
| <b>6</b>  | <b>Exhaust gas recirculation</b>                                                  | <b>566</b> |
| 6.1       | Summary of components: exhaust gas recirculation                                  | 566        |
| 6.2       | Removing and installing exhaust gas recirculation cooler                          | 568        |
| 6.3       | Removing and installing exhaust gas recirculation valve 1 [GX5]                   | 570        |
| 6.4       | Removing and installing exhaust gas recirculation valve 2 [GX6]                   | 570        |
| 6.5       | Removing and installing exhaust gas recirculation temperature sensor [G98]/[G690] | 572        |
| 6.6       | Checking exhaust gas recirculation cooler for leaks                               | 574        |
| <b>28</b> | <b>Ignition system</b>                                                            | <b>579</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>                                             | <b>579</b> |
| 1.1       | Safety information                                                                | 579        |
| 1.2       | Repair instructions                                                               | 579        |
| <b>2</b>  | <b>Glow Plug System</b>                                                           | <b>580</b> |
| 2.1       | Assembly overview – glow plug system                                              | 580        |
| 2.2       | Removing and installing glow plug                                                 | 581        |
| 2.3       | Removing and installing automatic glow period control unit [J179]                 | 584        |
| 2.4       | Removing and installing Hall sender [G40]                                         | 585        |
| 2.5       | Removing and installing engine speed sender [G28]                                 | 585        |