



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Safety instructions</b> .....	<b>1</b>
1.1 Safety precautions when working on vehicles with a start/stop system .....	1
1.2 Safety precautions during road tests in which testing and measuring equipment is used .....	1
1.3 Safety precautions when working on cooling system .....	1
1.4 Safety measures during towing/tow-starting .....	2
1.5 General safety instructions .....	2
<b>2 Identification</b> .....	<b>3</b>
2.1 Gearbox identification .....	3
2.2 Torque converter identification .....	3
<b>3 Repair instructions</b> .....	<b>5</b>
3.1 Rules of cleanliness .....	5
3.2 General points .....	5
3.3 General repair instructions .....	7
3.4 Contact corrosion .....	10
3.5 Seals and sealing rings .....	10
3.6 Screws, nuts .....	10
<b>4 Technical data</b> .....	<b>12</b>
4.1 Filling capacity .....	12
4.2 Allocation gearbox - engine .....	12
<b>32 - Torque converter</b> .....	<b>14</b>
<b>1 Torque converter</b> .....	<b>14</b>
1.1 Summary of components - torque converter .....	14
1.2 Removing and installing torque converter .....	14
1.3 Draining the torque converter .....	16
1.4 Checking the torque converter .....	16
1.5 Removing and installing gasket ring for torque converter .....	17
<b>37 - Controls, housing</b> .....	<b>19</b>
<b>1 ATF circuit</b> .....	<b>19</b>
1.1 Summary of components - ATF circuit .....	19
1.2 Removing and installing ATF radiator .....	19
<b>2 ATF</b> .....	<b>23</b>
2.1 Inspecting ATF level .....	23
2.2 Draining and filling ATF .....	28
<b>3 Removing and installing the gearbox</b> .....	<b>33</b>
3.1 Tightening torques for gearbox .....	33
3.2 Removing the gearbox .....	38
3.3 Installing the gearbox .....	100
<b>4 Transporting the gearbox</b> .....	<b>113</b>
<b>5 Attachment at engine and gearbox mount</b> .....	<b>114</b>
<b>6 Shift mechanism</b> .....	<b>116</b>
6.1 Fitting position overview - switching operation .....	116
6.2 Summary of components - Gearshift mechanism .....	118
6.3 Inspecting the gearshift mechanism .....	126
6.4 Emergency release out of P position .....	130
6.5 Removing and installing selector mechanism .....	139
6.6 Removing and installing selector lever handle .....	163
6.7 Installing the lock button at the selector lever handle .....	180
6.8 Removing and installing the selector lever control cable .....	182
6.9 Setting the shift mechanism .....	187



6.10	Inspecting and adjusting the selector lever control cable .....	195
6.11	Removing and installing the multi-function switch .....	200
6.12	Setting the multi-function switch .....	207
6.13	Replacing cable adjusting element .....	210
6.14	Replacing the sealing ring for the gearshift shaft .....	213
<b>38 - Gears, control</b>	.....	<b>214</b>
1	<b>Slide valve body</b> .....	<b>214</b>
1.1	Summary of components - slide valve body .....	214
1.2	Remove and install wiring harness of encoders and solenoid valves .....	217
1.3	Removing and installing the slide valve body .....	220
1.4	Removing and installing oil pan .....	223
1.5	Removing and installing the oil filter .....	225
1.6	Removing and installing the gearbox input rpm sender G182 and the transmitter for the Gearbox output speed sender G195 .....	226
<b>39 - Final drive - differential</b>	.....	<b>228</b>
1	<b>Sealing rings</b> .....	<b>228</b>
1.1	Replacing left sealing ring .....	228
1.2	Replacing right sealing ring .....	230
2	<b>Gearbox control system</b> .....	<b>234</b>
2.1	Removing and installing gearbox control unit .....	234